

HILTI

Hilti HAC anchor channels



Select your innovation.

Hilti. Outperform. Outlast.

Introduction

Dear Customer,

We have extended our already extensive range of fastening products with the addition of an innovative, high-performance cast-in anchor channel system.

The design aid presented here is intended to help you design fastening points quickly and reliably, using anchor channels. The complex design calculation algorithms that form part of the European Code CEN TS 1992-4 have been laid out in clearly-arranged tabular form. With this aid you can quickly obtain accurate values in accordance with the given parameters and reliably estimate intermediate values in cases where the actual parameters lie between those listed in the tables.

As your reliable partner, we constantly make every effort to further improve the products and services we offer. We would therefore be very pleased to receive your feedback and look forward to answering any questions you may have, at any time, on the topic of anchor channels.

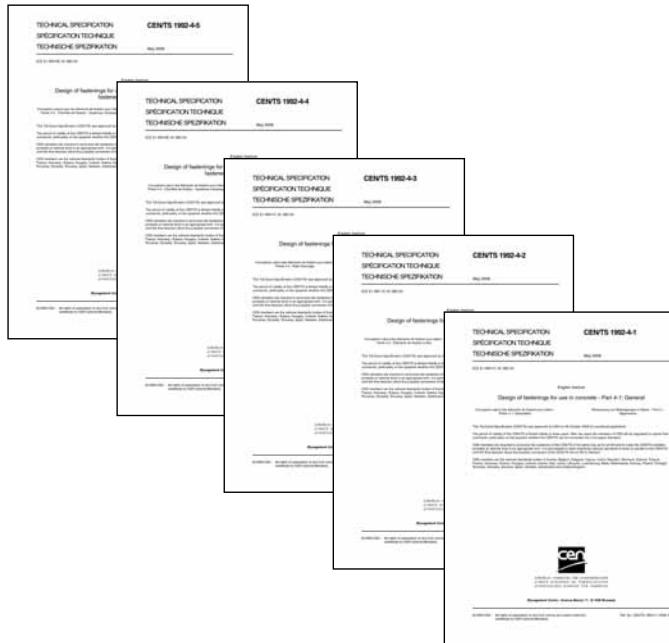
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State-of-the-art anchor channel design with the new CEN TS 1992-4.



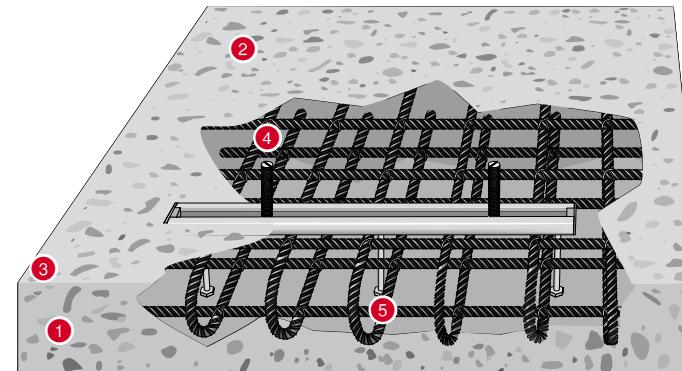
With the introduction of the European code CEN/TS 1992-4-3, the design of anchor channel fastenings has been given a new foundation. The new calculation method is based on extensive research and represents the state of the art. The new code features:

- Perfect compatibility with the Eurocode code generation
- Partial safety factor concept
- New calculation model taking specific parameters into account

Channel-dependent input data for the calculation model described in CEN/TS 1992-4 is backed by a European Technical Approval (ETA).

The new model allows better utilization of the materials involved and greater flexibility in designing the fastening. This leads to an optimized, more cost-efficient solution for the fastenings you are designing.

The following parameters are now taken into account in the calculations:



- ① Member thickness
- ② Concrete grade, cracked / uncracked
- ③ Edge / corner distance
- ④ Load type / position
- ⑤ Supplementary reinforcement

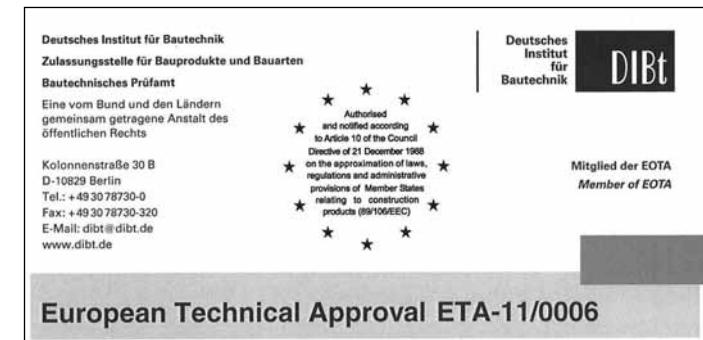
Hilti's ETA approval for anchor channels goes beyond the requirements.

The Hilti Anchor Channel System was awarded European approval ETA-11/0006 in February 2011.

An updated version containing additional enhanced values was released on February 28, 2012.

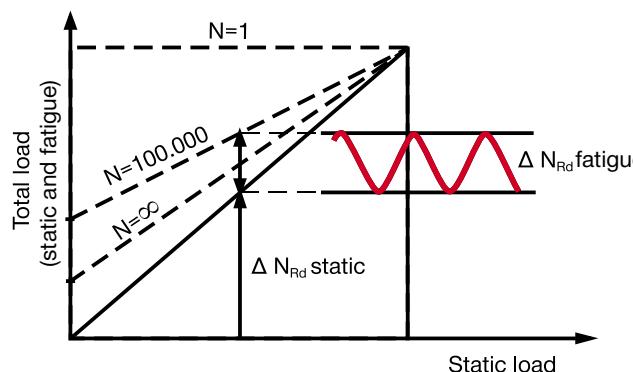
The new Anchor Channel System features:

- Excellent holding power due to its innovative V-shape
- A well-sealed system composed of an environmentally friendly LDPE foam strip with tear-out band and end caps
- A simplified system that significantly reduces the number of different items



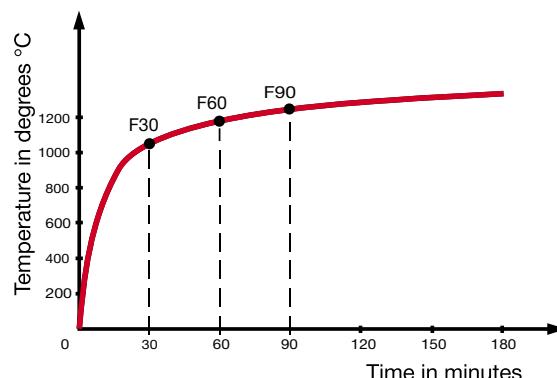
In addition to the provisions in CEN-TS 1992-4, the European Technical Approval awarded to Hilti covers design models for fatigue and for loads occurring in the event of fire.

The new design model for pulsating tensile stresses allows static preloading as well as the number of load cycles to be taken into account. The model is based on Woehler curves determined experimentally and in conjunction with the Goodman diagram.



With this new design concept it is now possible to design anchor channels in accordance with the Eurocode for the tensile and shear loads occurring in the event of fire. The design is based on EOTA TR 020 and CEN-TS 1992-4-1.

The following fire ratings are included: F30, F60 and F90. Basis of the calculation is the standard temperature curve (ETK and ISO 834, DIN 4102 T2).



Guaranteed product quality

In accordance with the ETA concept, the Hilti Anchor Channel System is subject to ongoing quality checks by internal and certified external inspection agencies (MPA, Stuttgart, Germany). Records are kept of all test data. Only the materials and processes listed in the approval are used in manufacturing. This ensures that the quality of the Hilti Anchor Channel System remains constantly high. Hilti's processes are certified in accordance with ISO 9001, for lasting safety and reliability.



Unique markings for reliable identification.

Markings on Hilti HAC anchor channels



Markings on Hilti HBC bolts



Hilti anchor channels have distinct markings on the outside surface that allow correct identification before casting in concrete. The markings consist of the Hilti logo, the channel type designation and the type of corrosion protection.

The channels bear a unique production number that indicates the production lot as well as the channel type, to aid identification.

The same markings can be found inside the channel. These are visible after removal of the foam strip and allow identification after installation (i.e. after casting in).

Hilti bolts bear marks on the head indicating the bolt type, strength class, corrosion class and also include a manufacturing mark. The tip of the bolt features a distinct groove that provides a clear indication of bolt head alignment. Bolts with notched heads ("notched bolts") can be identified after installation by the 2 grooves in the tip.

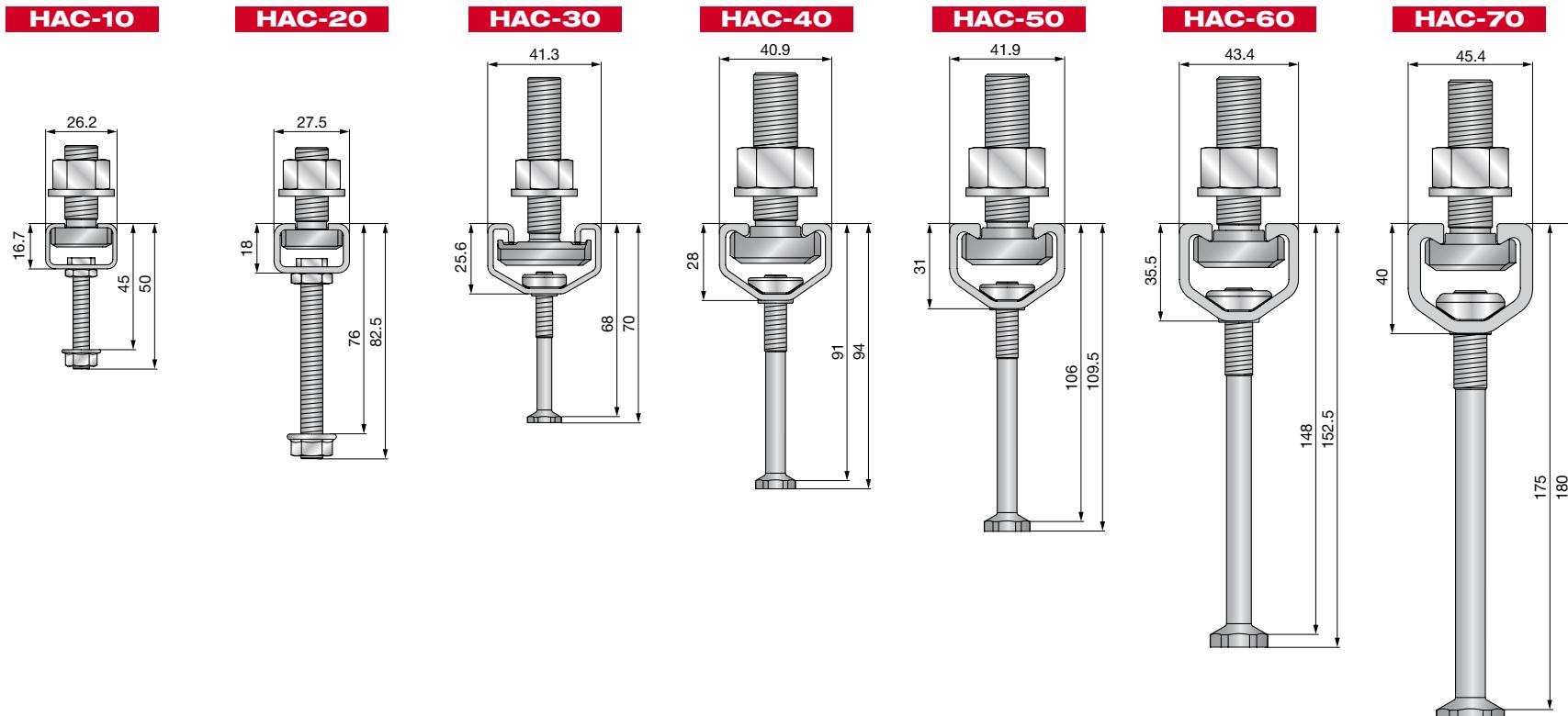
The new anchor channel generation for strong and reliable cast-in fastening.

Channels

The channels feature hot-dip galvanizing. Special uncoated "black" channels with a rectangular cross-section are also available for use in applications where welded connections are required.

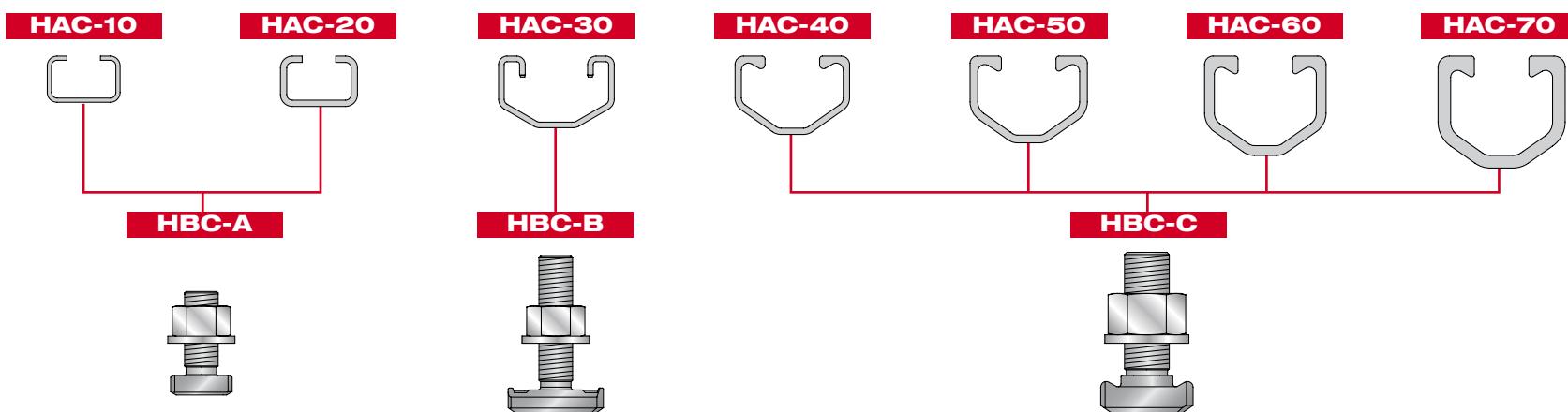
Available in 7 different standard profiles in lengths between 100 mm and 5850 mm.

Customer-specific lengths are available on request.



Bolts

The T-head bolts are available in various lengths and diameters. Stainless steel, galvanized and hot-dip galvanized versions provide various levels of corrosion protection.



Hilti PROFIS Anchor Channel – the design software for accurate, reliable planning.

Easy-to-use, up-to-date software is essential for the efficient specification of anchor channels. Hilti PROFIS Anchor Channel meets these requirements admirably.

Design calculations are based on the latest CEN/TS status and the ETA design provisions listed in ETA 11/006. The software is kept up to date by an automated updating system.

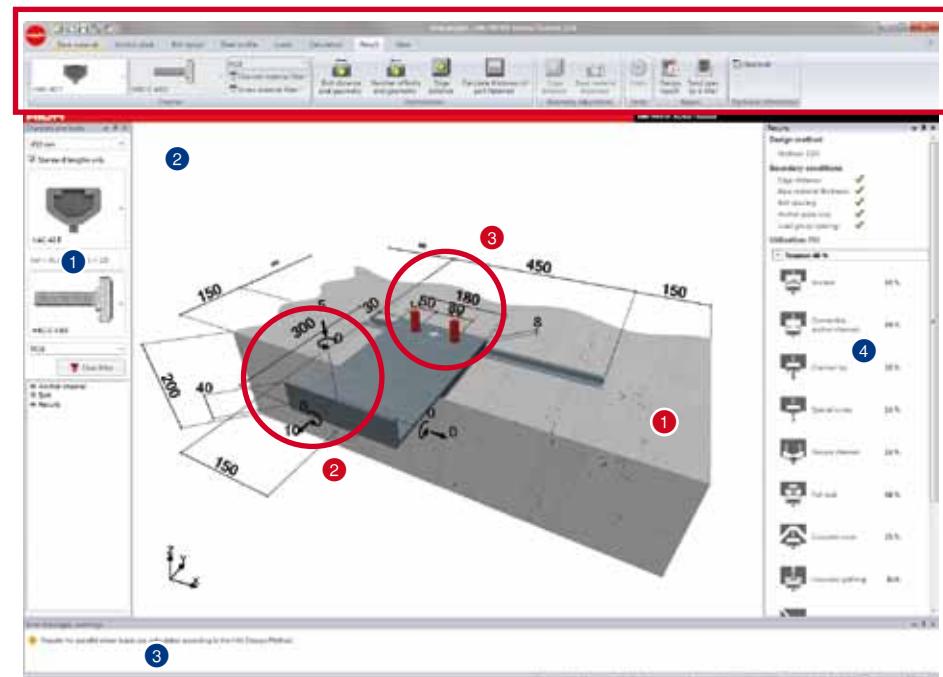
Hilti PROFIS Anchor Channel can be downloaded free of charge from your local Hilti Online website or from www.hilti.com.

① Channel and bolt selector

② 3D graphics with interactive input of loads and dimensions

③ Immediate messages and warnings guide the user toward the optimized design

④ Direct indication of the utilization rate in total and per specific failure mode allows optimization of the fastening point



① Base material

Concrete

- C12/15 up to C90/105 or customized
- Cracked / uncracked

Reinforcement

- Takes existing reinforcement into account
- Calculates supplementary reinforcement to enhance concrete loading capacity

② Loading

- Static or fatigue loading, calculation of fatigue resistance takes number of load cycles and static pre-loading into account
- Characteristic or design loads
- Calculations for loads occurring in the event of fire

③ Fastening groups

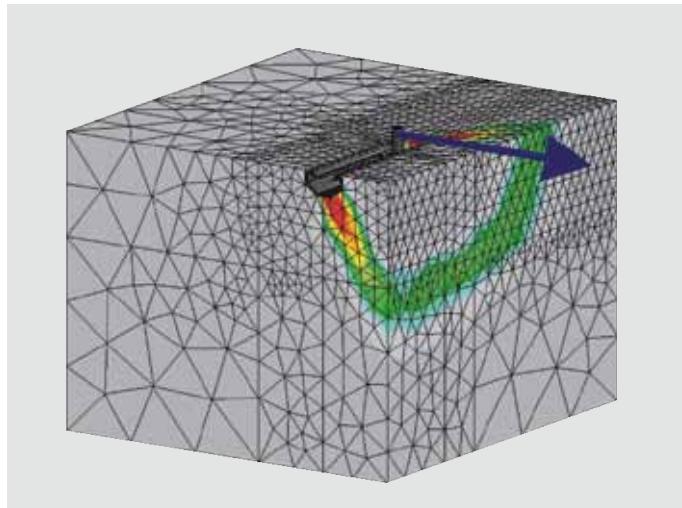
- Up to 8 fastening groups with up to 4 bolts per fastening group
- Each fastening group with loads and moments in 3 directions (x,y and z axis)
- Different types of base plates and predefined brackets
- Stand-off fastenings

④ Result

- Automated optimization of the fastening point in terms of reduced edge distance, bolt size, number of bolts and bolt spacing
- Automated correction in case edge distance and slab thickness exceed the minimum values
- PDF file containing the results in detailed or in brief form, detailed report for easy-to-follow verification including formulas

The 3 main advantages of the new anchor channel system.

Innovative V-form for high performance.



Matching, simplified system.



Time-saving and well sealed.



The classic anchor channel cross section has been optimized with the aid of advanced computer simulation and through intensive testing. The resulting innovative V-form takes up high loads and allows small edge distances at edge zones where shear loads occur.

- ① Only one anchor channel type for static and fatigue loads as well as loads occurring in the event of fire.
- ② Only three different bolt types are needed to cover the entire range of anchor channels.
- ③ The HAC-30 channels are compatible with the familiar Hilti MQ channel system for general installation work. Installation system parts can thus be mounted directly on the anchor channels without need for elaborate and costly adapters.

The new environmentally friendly LDPE closed-cell foam filling equipped with a tear-out strip can be removed quickly, thus saving labor costs. Plastic end caps also help keep concrete slurry out of the channels.

Overview of minimum geometric boundary conditions.

	Anchor channel spacings					Concrete member dimensions		
	min c_{1i}	min c_{2i}	min e_{2i}	min c_p	min c_s^*	min h	min b	min l
	①				②			③
HAC-10	40	40	15	80	30	50 + c	80	30 + l_{channel}
HAC-20	50	50	25	100	50	83 + c	100	50 + l_{channel}
HAC-30	50	50	25	100	50	70 + c	100	50 + l_{channel}
HAC-40	50	50	25	100	50	94 + c	100	50 + l_{channel}
HAC-50	75	75	50	150	100	110 + c	150	100 + l_{channel}
HAC-60	100	100	75	200	150	153 + c	200	150 + l_{channel}
HAC-70	100	100	75	200	150	180 + c	200	150 + l_{channel}

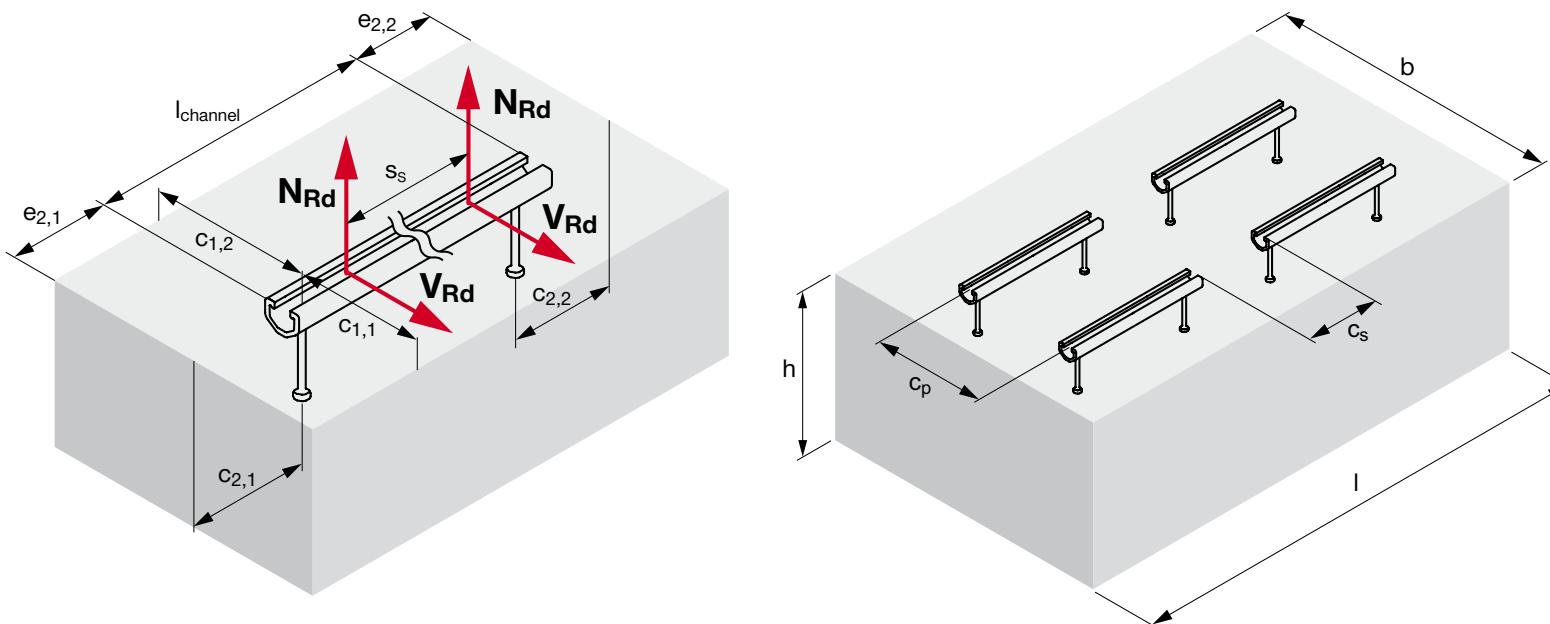
① Also for channel pairs

② c = concrete cover according to
DIN EN 1992-1-1:2011-01 (EN 1992)

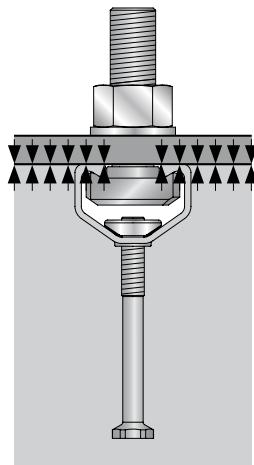
③ l_{channel} = total channel length

Minimum distance and minimum dimensions in mm.

* Please contact Hilti for information on further reduced spacing.

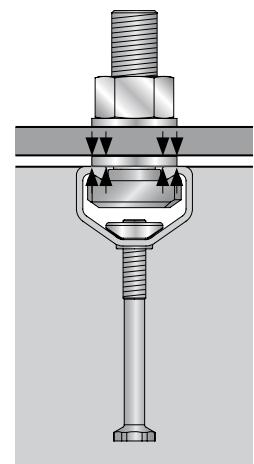


Select the required installation torque according to the base material.



Standard situation

The fixture is in contact with the concrete, the anchor channel or, respectively, the concrete and the anchor channel.



Steel to steel contact

The fixture is fastened to the anchor channel by way of a suitable washer.

The given torque is to be applied but must not be exceeded.

Anchor channel	Bolt type	Bolt diameter	Min spacing $s_{min,s}$ of the bolt	Setting torque T_{inst}			
				Standard		Steel – steel contact	
				4.6; 8.8; A4-50	4.6; A4-50	8.8	
		[mm]	[mm]	[Nm]			
HAC-10	HBC-A	8	40	8	8	-	
		10	50	15	15	-	
		12	60	15	25	-	
HAC-20		8	40	8	8	-	
		10	50	15	15	-	
		12	60	25	25	-	
HAC-30	HBC-B	8	40	8	8	-	
		10	50	15	15	-	
		12	60	30	25	-	
HAC-40	HBC-C HBC-C-E HBC-C-N	10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	120	200	
		20	100	75	75	400	
HAC-50		10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	60	200	
		20	100	120	120	400	
HAC-60		10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	60	200	
		20	100	120	120	400	
HAC-70		10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	60	200	
		20	100	120	120	400	

Anchor channel design in 9 easy steps starting with loading.

Example: HAC-40 anchor channel

① Load type: single load / pair load
(single load)

② Concrete grade (C25/30)

③ Load direction (normal force N)

④ Member thickness (h = 350mm)

⑤ Anchor spacing (s = 200mm)

⑥ Edge distance ($c_{1,1} = 75\text{mm}$)

⑦ Design load

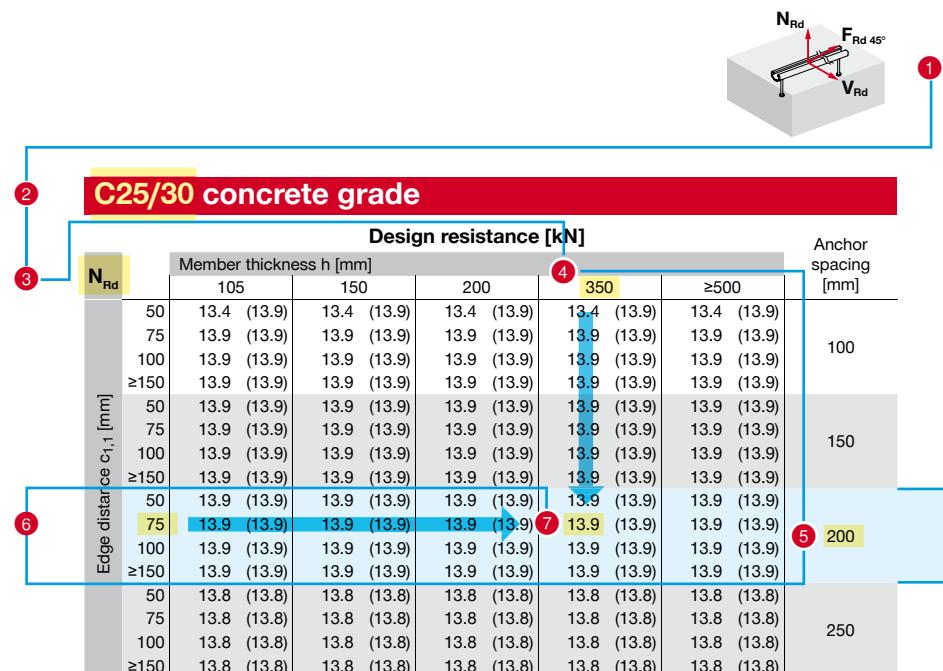
($N_{Rd} = 13.9\text{kN}$ in cracked concrete)

⑧ Choose channel length according to your application (250; 450)

⑨ Check bolt capacity

This design aid provides exact values based on given parameters according to ETA 11/0006 February 28, 2012 and CEN TS 1992-4 May 2009.

For exact calculation with different parameters please use our PROFIS Anchor Channel design software which can be downloaded free of charge from <http://www.hilti.com>.



Channel length [mm]	Anchor spacing [mm]	Number of anchors [pcs]	
150	100	2	25
200	150	2	25
250	200	2	25
300	250	2	25
350	150	3	25
450	200	3	25
550	250	3	25
800	250	4	25
1050	250	5	25
1300	250	6	25
1550	250	7	25
1800	250	8	25
2050	250	9	25
2300	250	10	25
5800	250	24	25

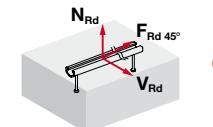
Other anchor channel lengths on request.

The calculations shown in this design aid are based on the following assumptions

- No influence of corners if minimum requirements for corner distance $c_{2,1} - c_{2,2}$ per channel are met
- Arbitrary position of the load between the outer anchors
- For load pairs: Minimum spacing of the bolts according to table - all spacings greater than the specified spacing are safe
- Reinforcement closely spaced
- Straight edge reinforcement
- No supplementary reinforcement
- 100% utilization rate
- No bolt failure

Channel length [mm]	Anchor spacing [mm]	Number of anchors [pcs]	
150	100	2	
200	150	2	
250	200	2	
300	250	2	
350	150	3	
450	200	3	
550	250	3	
800	250	4	
1050	250	5	
1300	250	6	
1550	250	7	
1800	250	8	
2050	250	9	
2300	250	10	
5800	250	24	
Other anchor channel lengths on request.			

Anchor channel design in 9 easy steps starting with channel length.



Example: HAC-40 anchor channel

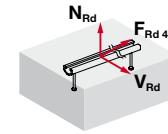
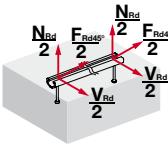
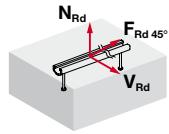
C25/30 concrete grade						
N_{Rd}	Design resistance [kN]			Anchor spacing [mm]		
	Member thickness h [mm]	105	150	200	350	≥500
50	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)
50	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)
75	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)
100	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)
≥150	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)

Bolt rating/sizes - choose the appropriate bolt

HBC-C [kN]			
	N_{Rd,s}	V_{Rd,s}	F_{Rd,s,45°}
M10	4.6	11.60	8.32
	A4-50	10.14	7.31
M12	4.6	9.16.85	12.10
	A4-50	14.74	10.63
M16	4.6	31.34	22.51
	8.8	83.57	50.16
	A4-50	27.42	19.75
	4.6	49.00	35.21
M20	8.8	130.67	78.32
	A4-50	42.83	30.84
	4.6	42.66	37.32

With individual fastening points the acting force must be lower than the applicable resistance of the channel and bolt.
With load pairs the acting force is distributed over 2 bolts.

$$(N, V, F_{45^\circ})_{Ed} \leq \min [(N, V, F_{45^\circ})_{Rd}; (N_s, V_s, F_{s,45^\circ})_{Rd}]$$

HAC-10 design tables**C25/30 concrete grade**

N _{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	60	100	150	200	
Edge distance c _{1,1} [mm]	40	3.8 (5.0)	3.8 (5.0)	3.8 (5.0)	3.8 (5.0)	3.8 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.1 (5.0)	4.1 (5.0)	4.1 (5.0)	4.1 (5.0)	4.1 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
Edge distance c _{1,1} [mm]	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)

N _{Rd}	s _s ≥ 60 mm Total design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	60	100	150	200	
Edge distance c _{1,1} [mm]	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
Edge distance c _{1,1} [mm]	40	4.4 (6.2)	4.4 (6.2)	4.4 (6.2)	4.4 (6.2)	4.4 (6.2)
	75	6.1 (8.5)	6.1 (8.5)	6.1 (8.5)	6.1 (8.5)	6.1 (8.5)
	100	7.0 (8.8)	7.0 (8.8)	7.0 (8.8)	7.0 (8.8)	7.0 (8.8)
	≥150	7.4 (8.8)	7.4 (8.8)	7.4 (8.8)	7.4 (8.8)	7.4 (8.8)
	40	4.7 (6.5)	4.7 (6.5)	4.7 (6.5)	4.7 (6.5)	4.7 (6.5)
	75	6.4 (7.8)	6.4 (7.8)	6.4 (7.8)	6.4 (7.8)	6.4 (7.8)
	100	7.4 (7.8)	7.4 (7.8)	7.4 (7.8)	7.4 (7.8)	7.4 (7.8)
	≥150	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)
	40	4.7 (6.5)	4.7 (6.5)	4.7 (6.5)	4.7 (6.5)	4.7 (6.5)
	75	6.4 (7.2)	6.4 (7.2)	6.4 (7.2)	6.4 (7.2)	6.4 (7.2)
Edge distance c _{1,1} [mm]	100	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)
	≥150	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)

V _{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	60	100	150	200	
Edge distance c _{1,1} [mm]	40	2.8 (3.2)	3.6 (4.2)	3.8 (4.4)	3.8 (4.4)	3.8 (4.4)
	75	5.3 (6.2)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	40	3.0 (3.5)	3.9 (4.6)	4.2 (4.8)	4.2 (4.8)	4.2 (4.8)
	75	5.6 (6.5)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	40	3.1 (3.7)	4.0 (4.7)	4.3 (5.0)	4.3 (5.0)	4.3 (5.0)
	75	5.8 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
Edge distance c _{1,1} [mm]	100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	40	3.1 (3.6)	4.0 (4.6)	4.2 (4.9)	4.2 (4.9)	4.2 (4.9)
	75	5.8 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	40	3.1 (3.6)	4.0 (4.6)	4.2 (4.9)	4.2 (4.9)	4.2 (4.9)
	75	5.8 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)
	≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)

V _{Rd}	s _s ≥ 60 mm Total design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	60	100	150	200	
Edge distance c _{1,1} [mm]	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
Edge distance c _{1,1} [mm]	40	3.3 (3.8)	4.2 (4.9)	4.5 (5.3)	4.5 (5.3)	4.5 (5.3)
	75	5.9 (6.9)	7.6 (8.8)	9.3 (10.8)	10.3 (12.0)	10.3 (12.0)
	100	7.7 (9.0)	9.9 (11.5)	12.2 (13.3)	13.3 (13.3)	13.3 (13.3)
	≥150	11.3 (13.2)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)
	40	3.5 (4.0)	4.5 (5.2)	4.8 (5.6)	4.8 (5.6)	4.8 (5.6)
	75	6.1 (7.2)	7.9 (9.2)	9.7 (11.3)	10.7 (12.5)	10.7 (12.5)
	100	8.0 (9.3)	10.3 (12.0)	12.6 (13.3)	13.3 (13.3)	13.3 (13.3)
	≥150	11.6 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)
	40	3.4 (4.0)	4.4 (5.2)	4.7 (5.5)	4.7 (5.5)	4.7 (5.5)
	75	6.2 (7.3)	8.0 (9.4)	9.8 (11.5)	10.9 (12.7)	10.9 (12.7)
Edge distance c _{1,1} [mm]	100	8.1 (9.4)	10.5 (12.2)	12.8 (13.3)	13.3 (13.3)	13.3 (13.3)
	≥150	11.7 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)

() values in parenthesis for uncracked concrete

() values in parenthesis for uncracked concrete

N _{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	60	100	150	200	
Edge distance c _{1,1} [mm]	40	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)	4.2 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.5 (5.0)	4.5 (5.0)	4.5 (5.0)	4.5 (5.0)	4.5 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.7 (5.0)	4.7 (5.0)	4.7 (5.0)	4.7 (5.0)	4.7 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
Edge distance c _{1,1} [mm]	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.6 (5.0)	4.6 (5.0)	4.6 (5.0)	4.6 (5.0)	4.6 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	40	4.6 (5.0)	4.6 (5.0)	4.6 (5.0)	4.6 (5.0)	4.6 (5.0)
	75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)
	≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)

F _{Rd} 45°



N_{Rd}	s_s ≥ 60 mm Total design resistance [kN]					Anchor spacing [mm]	
	Member thickness h [mm]	60	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
40	4.9 (6.9)	4.9 (6.9)	4.9 (6.9)	4.9 (6.9)	4.9 (6.9)	4.9 (6.9)	100
75	6.7 (8.8)	6.7 (8.8)	6.7 (8.8)	6.7 (8.8)	6.7 (8.8)	6.7 (8.8)	
100	7.8 (8.8)	7.8 (8.8)	7.8 (8.8)	7.8 (8.8)	7.8 (8.8)	7.8 (8.8)	
≥150	8.2 (8.8)	8.2 (8.8)	8.2 (8.8)	8.2 (8.8)	8.2 (8.8)	8.2 (8.8)	
40	5.2 (7.3)	5.2 (7.3)	5.2 (7.3)	5.2 (7.3)	5.2 (7.3)	5.2 (7.3)	150
75	7.1 (7.8)	7.1 (7.8)	7.1 (7.8)	7.1 (7.8)	7.1 (7.8)	7.1 (7.8)	
100	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	
≥150	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	7.8 (7.8)	
40	5.2 (7.2)	5.2 (7.2)	5.2 (7.2)	5.2 (7.2)	5.2 (7.2)	5.2 (7.2)	200
75	7.1 (7.2)	7.1 (7.2)	7.1 (7.2)	7.1 (7.2)	7.1 (7.2)	7.1 (7.2)	
100	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	
≥150	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	7.2 (7.2)	

V_{Rd}	s_s ≥ 60 mm Total design resistance [kN]					Anchor spacing [mm]	
	Member thickness h [mm]	60	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
40	3.7 (4.3)	4.7 (5.5)	5.0 (5.8)	5.0 (5.8)	5.0 (5.8)	5.0 (5.8)	100
75	6.5 (7.6)	8.4 (9.8)	10.3 (12.0)	11.4 (13.3)	11.4 (13.3)	11.4 (13.3)	
100	8.5 (10.0)	11.0 (12.8)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	
≥150	12.5 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	
40	3.9 (4.5)	5.0 (5.8)	5.3 (6.2)	5.3 (6.2)	5.3 (6.2)	5.3 (6.2)	150
75	6.8 (8.0)	8.8 (10.3)	10.8 (12.6)	11.9 (13.3)	11.9 (13.3)	11.9 (13.3)	
100	8.8 (10.3)	11.4 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	
≥150	12.9 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	
40	3.8 (4.5)	4.9 (5.8)	5.3 (6.1)	5.3 (6.1)	5.3 (6.1)	5.3 (6.1)	200
75	6.9 (8.1)	8.9 (10.4)	10.9 (12.8)	12.1 (13.3)	12.1 (13.3)	12.1 (13.3)	
100	9.0 (10.5)	11.6 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	
≥150	13.0 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	13.3 (13.3)	

$F_{Rd} 45^\circ$	s_s ≥ 60 mm Total design resistance [kN]					Anchor spacing [mm]	
	Member thickness h [mm]	60	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
40	3.7 (4.6)	4.3 (5.4)	4.4 (5.6)	4.4 (5.6)	4.4 (5.6)	4.4 (5.6)	100
75	5.9 (7.3)	6.7 (8.3)	7.2 (9.0)	7.4 (9.3)	7.4 (9.3)	7.4 (9.3)	
100	7.3 (8.3)	8.1 (9.2)	8.6 (9.9)	9.0 (10.3)	9.0 (10.4)	9.0 (10.4)	
≥150	8.7 (9.6)	9.5 (10.3)	9.5 (10.8)	9.5 (10.8)	9.5 (10.8)	9.5 (10.8)	
40	3.9 (4.9)	4.5 (5.7)	4.7 (6.0)	4.7 (6.0)	4.7 (6.0)	4.7 (6.0)	150
75	6.2 (7.0)	7.0 (7.9)	7.6 (8.5)	7.8 (8.8)	7.8 (8.8)	7.8 (8.8)	
100	7.4 (7.9)	7.8 (8.7)	8.8 (9.2)	9.1 (9.5)	9.2 (9.6)	9.2 (9.6)	
≥150	8.6 (9.0)	9.2 (9.5)	9.3 (10.0)	9.3 (10.1)	9.3 (10.1)	9.3 (10.1)	
40	3.9 (4.8)	4.5 (5.7)	4.6 (5.9)	4.6 (5.9)	4.6 (5.9)	4.6 (5.9)	200
75	6.2 (6.8)	7.0 (7.5)	7.6 (8.0)	7.8 (8.2)	7.8 (8.2)	7.8 (8.2)	
100	7.1 (7.5)	7.8 (8.1)	8.3 (8.6)	8.6 (8.8)	8.6 (9.0)	8.6 (9.0)	
≥150	8.1 (8.4)	8.6 (8.9)	8.7 (9.3)	8.7 (9.4)	8.7 (9.4)	8.7 (9.4)	

() values in parenthesis for uncracked concrete



C50/60 concrete grade

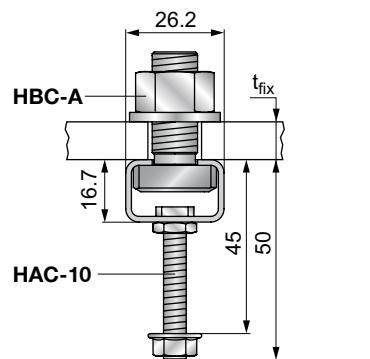
N_{Rd}	Design resistance [kN]					Anchor spacing [mm]	
	Member thickness h [mm]	60	100	150	200	≥350	
40	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	50
75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
40	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	100
75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
40	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	150
75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
40	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	200
75	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
100	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	
≥150	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	5.0 (5.0)	

V_{Rd}	Design resistance [kN]					Anchor spacing [mm]	
	Member thickness h [mm]	60	100	150	200	≥350	
40	3.9 (4.6)	5.1 (5.9)	5.4 (6.3)	5.4 (6.3)	5.4 (6.3)	50	50
75	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
40	4.3 (5.0)	5.5 (5.7)	5.9 (6.6)	5.9 (6.6)	5.9 (6.6)	100	100
75	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
≥150	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
40	4.4 (5.2)	5.7 (5.7)	6.1 (6.6)	6.1 (6.6)	6.1 (6.6)	150	150
75	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
100	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)	6.6 (6.6)		
≥150	6.6 (6.6)	6.6 (6.6)					

Minimum requirements

Dimensions	[mm]
$c_{1,i}$	40
h	$50 + c$
b	80
l	$30 + l_{\text{channel}}$
c = concrete cover according to DIN EN 1992-1-1:2005	
Edge distance $c_{1,1}$ [mm]	Minimum corner distance min $c_{2,1}$; min $c_{2,2}$ [mm]
$c_{1,2} \geq c_{1,1}$	
40	111
75	176
100	226
150	326

HBC-A [kN]			
	$N_{Rd,s}$	$V_{Rd,s}$	$F_{Rd,s,45^\circ}$
M8	4.6	7.30	4.37
A4-50	6.40	3.87	5.09
M10	4.6	11.60	6.95
A4-50	10.14	6.09	8.04
M12	4.6	16.85	10.06
A4-50	14.76	8.84	11.68



HAC-20 design tables

C25/30 concrete grade						
N_{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	95	100	150	200	≥ 350
50	9.4 (10.0)	9.4 (10.0)	9.4 (10.0)	9.4 (10.0)	9.4 (10.0)	50
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	9.9 (10.0)	9.9 (10.0)	9.9 (10.0)	9.9 (10.0)	9.9 (10.0)	-
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	100
75	12.7 (17.6)	12.7 (17.6)	12.7 (17.6)	12.7 (17.6)	12.7 (17.6)	100
100	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	100
≥ 150	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	100
50	10.9 (15.3)	10.9 (15.3)	10.9 (15.3)	10.9 (15.3)	10.9 (15.3)	150
75	13.3 (15.8)	13.3 (15.8)	13.3 (15.8)	13.3 (15.8)	13.3 (15.8)	150
100	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	150
≥ 150	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	150
50	11.1 (14.5)	11.1 (14.5)	11.1 (14.5)	11.1 (14.5)	11.1 (14.5)	200
75	13.6 (14.5)	13.6 (14.5)	13.6 (14.5)	13.6 (14.5)	13.6 (14.5)	200
100	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	200
≥ 150	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	200
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
≥ 150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
60	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	-
80	10.0 (

s _s ≥ 60 mm Total design resistance [kN]						
N _{Rd}	Member thickness h [mm]	95	100	150	200	≥350
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
50	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	100
75	14.2 (17.6)	14.2 (17.6)	14.2 (17.6)	14.2 (17.6)	14.2 (17.6)	
100	16.4 (17.6)	16.4 (17.6)	16.4 (17.6)	16.4 (17.6)	16.4 (17.6)	
≥150	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	
50	12.1 (15.8)	12.1 (15.8)	12.1 (15.8)	12.1 (15.8)	12.1 (15.8)	150
75	14.8 (15.8)	14.8 (15.8)	14.8 (15.8)	14.8 (15.8)	14.8 (15.8)	
100	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	
≥150	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	
50	12.3 (14.5)	12.3 (14.5)	12.3 (14.5)	12.3 (14.5)	12.3 (14.5)	
75	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	200
100	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	
≥150	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	14.5 (14.5)	

s _s ≥ 60 mm Total design resistance [kN]						
V _{Rd}	Member thickness h [mm]	95	100	150	200	≥350
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
50	7.4 (8.7)	7.6 (8.9)	8.9 (10.4)	8.9 (10.4)	8.9 (10.4)	100
75	10.9 (12.6)	11.1 (13.0)	13.6 (15.9)	15.2 (17.7)	15.2 (17.7)	
100	14.2 (16.6)	14.6 (17.0)	17.9 (19.9)	19.9 (19.9)	19.9 (19.9)	
≥150	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	
50	7.9 (9.2)	8.1 (9.4)	9.4 (11.0)	9.4 (11.0)	9.4 (11.0)	150
75	11.4 (13.3)	11.7 (13.6)	14.3 (16.7)	15.9 (18.6)	15.9 (18.6)	
100	14.8 (17.2)	15.1 (17.7)	18.6 (19.9)	19.9 (19.9)	19.9 (19.9)	
≥150	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	
50	8.0 (9.3)	8.2 (9.5)	9.5 (11.1)	9.5 (11.1)	9.5 (11.1)	
75	11.5 (13.5)	11.9 (13.8)	14.5 (17.0)	16.2 (18.9)	16.2 (18.9)	200
100	15.0 (17.5)	15.4 (18.0)	18.9 (19.9)	19.9 (19.9)	19.9 (19.9)	
≥150	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	19.9 (19.9)	

s _s ≥ 60 mm Total design resistance [kN]						
F _{Rd} 45°	Member thickness h [mm]	95	100	150	200	≥350
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
50	8.0 (9.8)	8.1 (10.0)	8.9 (11.1)	8.9 (11.1)	8.9 (11.1)	100
75	10.9 (13.1)	11.1 (13.3)	12.4 (14.9)	13.1 (15.7)	13.1 (15.7)	
100	13.5 (15.3)	13.7 (15.5)	15.2 (17.0)	16.2 (18.1)	16.8 (18.6)	
≥150	18.0 (18.1)	18.2 (18.3)	18.7 (19.6)	19.5 (20.0)	20.0 (20.0)	
50	8.4 (10.2)	8.6 (10.4)	9.4 (11.5)	9.4 (11.5)	9.4 (11.5)	150
75	11.4 (12.8)	11.6 (13.0)	13.0 (14.4)	13.7 (15.2)	13.7 (15.2)	
100	13.6 (14.7)	13.8 (14.9)	15.2 (16.2)	16.1 (17.0)	16.6 (17.5)	
≥150	16.2 (17.1)	16.3 (17.2)	17.5 (18.3)	18.2 (18.9)	19.4 (20.0)	
50	8.5 (10.0)	8.7 (10.1)	9.5 (11.2)	9.5 (11.2)	9.5 (11.2)	
75	11.4 (12.5)	11.6 (12.6)	12.9 (13.9)	13.6 (14.5)	13.6 (14.5)	200
100	13.1 (14.1)	13.3 (14.3)	14.5 (15.4)	15.3 (16.1)	15.8 (16.5)	
≥150	15.3 (16.1)	15.5 (16.2)	16.5 (16.9)	16.9 (16.9)	16.9 (16.9)	

() values in parenthesis for uncracked concrete

C50/60 concrete grade

Design resistance [kN]					
N _{Rd}	Member thickness h [mm]	95	100	150	200
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
≥150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)

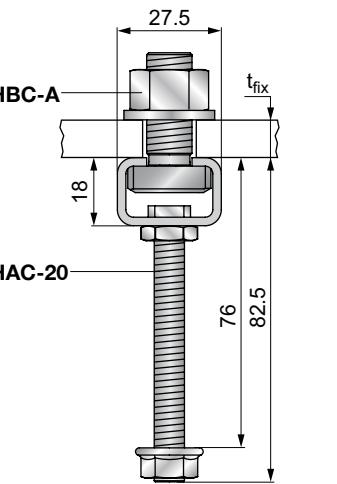
N _{Rd}	Member thickness h [mm]	95	100	150	200	≥350	Anchor spacing [mm]
50	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	14.7 (17.6)	50
75	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	100
100	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	
≥150	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	17.6 (17.6)	
50	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	15.4 (15.8)	150
75	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	
100	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	
≥150	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	15.8 (15.8)	
50	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	200
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	
≥150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	

Design resistance [kN]					
V _{Rd}	Member thickness h [mm]	95	100	150	200
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
50	8.2 (9.6)	8.4 (9.8)	9.8 (10.0)	9.8 (10.0)	9.8 (10.0)
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
≥150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
50	8.9 (10.0)	9.1 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
≥150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
50	9.2 (10.0)	9.4 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
100	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
≥150	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
50	9.2 (10.0)	9.4 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)
75	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.0 (10.0)	10.

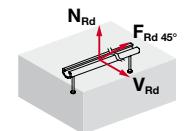
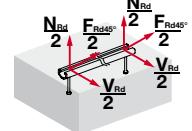
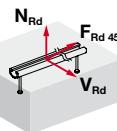
Minimum requirements

Dimensions	[mm]
$c_{1,i}$	50
h	$83 + c$
b	100
l	$50 + l_{\text{channel}}$
c = concrete cover according to DIN EN 1992-1-1:2005	
Edge distance $c_{1,1}$ [mm] $c_{1,2} \geq c_{1,1}$	Minimum corner distance $\min c_{2,1};$ $\min c_{2,2}$ [mm]
50	171
75	178
100	228
150	328

HBC-A [kN]				
		N_{Rd,s}	V_{Rd,s}	F_{Rd,s,45°}
M8	4.6	7.30	4.37	5.78
	A4-50	6.40	3.87	5.09
M10	4.6	11.60	6.95	9.18
	A4-50	10.14	6.09	8.04
M12	4.6	16.85	10.06	13.31
	A4-50	14.76	8.84	11.68



HAC-30 design tables



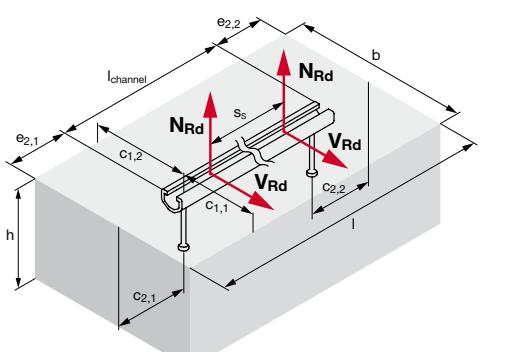
C25/30 concrete grade

S _s ≥ 75 mm		Total design resistance [kN]					Anchor spacing [mm]
N _{Rd}	Member thickness h [mm]	80	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	9.4 (13.2)	9.4 (13.2)	9.4 (13.2)	9.4 (13.2)	9.4 (13.2)	9.4 (13.2)	150
75	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	11.5 (16.2)	
100	13.4 (16.5)	13.4 (16.5)	13.4 (16.5)	13.4 (16.5)	13.4 (16.5)	13.4 (16.5)	
≥150	16.4 (16.5)	16.4 (16.5)	16.4 (16.5)	16.4 (16.5)	16.4 (16.5)	16.4 (16.5)	
50	9.7 (13.6)	9.7 (13.6)	9.7 (13.6)	9.7 (13.6)	9.7 (13.6)	9.7 (13.6)	200
75	11.9 (15.1)	11.9 (15.1)	11.9 (15.1)	11.9 (15.1)	11.9 (15.1)	11.9 (15.1)	
100	13.7 (15.1)	13.7 (15.1)	13.7 (15.1)	13.7 (15.1)	13.7 (15.1)	13.7 (15.1)	
≥150	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	
50	9.7 (13.5)	9.7 (13.5)	9.7 (13.5)	9.7 (13.5)	9.7 (13.5)	9.7 (13.5)	250
75	11.8 (14.0)	11.8 (14.0)	11.8 (14.0)	11.8 (14.0)	11.8 (14.0)	11.8 (14.0)	
100	13.6 (14.0)	13.6 (14.0)	13.6 (14.0)	13.6 (14.0)	13.6 (14.0)	13.6 (14.0)	
≥150	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	

C30/37 concrete grade

s _s ≥ 75 mm		Total design resistance [kN]					Anchor spacing [mm]
V _{Rd}	Member thickness h [mm]	80	100	150	200	≥350	
Edge distance c _{1,1} [mm]	-	-	-	-	-	-	-
	-	-	-	-	-	-	-
	-	-	-	-	-	-	-
	-	-	-	-	-	-	-
	-	-	-	-	-	-	-
	-	-	-	-	-	-	-
50	5.4 (6.3)	6.0 (7.0)	7.4 (8.6)	7.4 (8.6)	7.4 (8.6)	7.4 (8.6)	150
75	7.9 (9.2)	8.9 (10.3)	10.8 (12.6)	12.5 (14.6)	12.6 (14.7)	12.6 (14.7)	
100	10.4 (12.2)	11.6 (13.6)	14.2 (16.6)	16.4 (19.2)	18.4 (21.1)	21.1 (21.1)	200
≥150	15.3 (17.8)	17.1 (20.0)	21.0 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	
50	5.5 (6.4)	6.2 (7.2)	7.6 (8.8)	7.6 (8.9)	7.6 (8.9)	7.6 (8.9)	
75	8.1 (9.5)	9.1 (10.6)	11.1 (13.0)	12.8 (15.0)	12.9 (15.0)	12.9 (15.0)	
100	10.6 (12.4)	11.9 (13.9)	14.5 (17.0)	16.9 (19.7)	18.8 (21.1)	21.1 (21.1)	
≥150	15.6 (18.2)	17.4 (20.3)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	
50	5.5 (6.4)	6.1 (7.1)	7.5 (8.7)	7.5 (8.7)	7.5 (8.7)	7.5 (8.7)	250
75	8.1 (9.5)	9.1 (10.6)	11.1 (13.0)	12.8 (15.0)	12.9 (15.0)	12.9 (15.0)	
100	10.7 (12.5)	11.9 (13.9)	14.7 (17.1)	16.9 (19.7)	18.9 (21.1)	21.1 (21.1)	
≥150	15.6 (18.3)	17.5 (20.4)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	

Design resistance [kN]								Anchor spacing [mm]
V _{Rd}	Member thickness h [mm]				80 100 150 200 ≥350			
Edge distance c ₁ [mm]	-	-	-	-	-	-	-	-
	-	-	-	-	-	-	-	-
	-	-	-	-	-	-	-	-
	-	-	-	-	-	-	-	-
	50	5.5 (6.4)	6.1 (7.1)	7.5 (8.7)	7.5 (8.7)	7.5 (8.7)	7.5 (8.7)	150
	75	8.3 (9.6)	9.2 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
v	100	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	200
	150	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
	50	5.5 (6.4)	6.2 (7.2)	7.6 (8.8)	7.6 (8.8)	7.6 (8.8)	7.6 (8.8)	250
	75	8.3 (9.7)	9.3 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
	100	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	300
	150	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
v	50	5.4 (6.3)	6.0 (7.0)	7.4 (8.6)	7.4 (8.6)	7.4 (8.7)	7.4 (8.7)	350
	75	8.3 (9.7)	9.2 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
	100	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	400
	150	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	



F _{Rd} 45°	Total design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]						
	80	100	150	200	≥350		
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	6.0 (7.4)	6.5 (8.0)	7.4 (9.2)	7.4 (9.2)	7.4 (9.2)		150
75	8.3 (10.3)	8.9 (11.1)	10.0 (12.6)	10.7 (13.7)	10.7 (13.7)		
100	10.4 (12.4)	11.1 (13.3)	12.3 (14.8)	13.1 (15.8)	13.7 (16.6)		200
≥150	14.1 (15.3)	14.9 (16.1)	16.3 (17.4)	17.2 (18.3)	18.8 (19.7)		
50	6.2 (7.5)	6.6 (8.2)	7.5 (9.4)	7.6 (9.4)	7.6 (9.4)		250
75	8.5 (10.3)	9.1 (11.0)	10.3 (12.5)	11.0 (13.4)	11.0 (13.4)		
100	10.6 (12.1)	11.3 (12.9)	12.6 (14.3)	13.4 (15.2)	14.0 (15.9)		300
≥150	13.7 (14.7)	14.4 (15.4)	15.7 (16.5)	16.5 (17.3)	17.8 (18.4)		
50	6.1 (7.5)	6.6 (8.1)	7.5 (9.3)	7.5 (9.3)	7.5 (9.3)		350
75	8.5 (10.0)	9.1 (10.7)	10.2 (12.0)	11.0 (12.9)	11.0 (12.9)		
100	10.6 (11.8)	11.3 (12.5)	12.6 (13.7)	13.4 (14.5)	14.0 (15.1)		400
≥150	13.2 (14.1)	13.8 (14.7)	15.0 (16.5)	15.6 (16.2)	16.0 (16.9)		

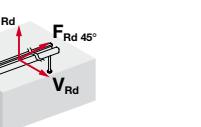
		s _s ≥ 75 mm Total design resistance [kN]					Anchor spacing [mm]
N _{Rd}	Member thickness h [mm]	80	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	10.5 (14.7)	10.5 (14.7)	10.5 (14.7)	10.5 (14.7)	10.5 (14.7)	10.5 (14.7)	150
75	12.8 (16.5)	12.8 (16.5)	12.8 (16.5)	12.8 (16.5)	12.8 (16.5)	12.8 (16.5)	
100	14.8 (16.5)	14.8 (16.5)	14.8 (16.5)	14.8 (16.5)	14.8 (16.5)	14.8 (16.5)	
≥ 150	16.5 (16.5)	16.5 (16.5)	16.5 (16.5)	16.5 (16.5)	16.5 (16.5)	16.5 (16.5)	
50	10.8 (15.1)	10.8 (15.1)	10.8 (15.1)	10.8 (15.1)	10.8 (15.1)	10.8 (15.1)	200
75	13.2 (15.1)	13.2 (15.1)	13.2 (15.1)	13.2 (15.1)	13.2 (15.1)	13.2 (15.1)	
100	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	
≥ 150	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	15.1 (15.1)	
50	10.7 (14.0)	10.7 (14.0)	10.7 (14.0)	10.7 (14.0)	10.7 (14.0)	10.7 (14.0)	250
75	13.1 (14.0)	13.1 (14.0)	13.1 (14.0)	13.1 (14.0)	13.1 (14.0)	13.1 (14.0)	
100	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	
≥ 150	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	14.0 (14.0)	

		s _s ≥ 75 mm Total design resistance [kN]					Anchor spacing [mm]
V _{Rd}	Member thickness h [mm]	80	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	6.0 (7.0)	6.7 (7.8)	8.2 (9.5)	8.2 (9.6)	8.2 (9.6)	8.2 (9.6)	150
75	8.8 (10.3)	9.8 (11.5)	12.0 (14.0)	13.9 (16.2)	13.9 (16.2)	13.9 (16.2)	
100	11.5 (13.4)	12.9 (15.0)	15.8 (18.4)	18.3 (21.1)	20.5 (21.1)	20.5 (21.1)	
≥ 150	17.0 (19.8)	19.0 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	
50	6.1 (7.2)	6.9 (8.0)	8.4 (9.8)	8.4 (9.8)	8.4 (9.8)	8.4 (9.8)	200
75	9.0 (10.5)	10.1 (11.8)	12.3 (14.4)	14.3 (16.6)	14.3 (16.7)	14.3 (16.7)	
100	11.8 (13.8)	13.2 (15.4)	16.2 (18.9)	18.7 (21.1)	20.9 (21.1)	20.9 (21.1)	
≥ 150	17.3 (20.1)	19.3 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	
50	6.0 (7.0)	6.8 (7.9)	8.3 (9.7)	8.3 (9.7)	8.3 (9.7)	8.3 (9.7)	250
75	9.0 (10.5)	10.1 (11.8)	12.3 (14.4)	14.3 (16.7)	14.3 (16.7)	14.3 (16.7)	
100	11.9 (13.9)	13.3 (15.5)	16.2 (18.9)	18.8 (21.1)	21.0 (21.1)	21.0 (21.1)	
≥ 150	17.3 (20.3)	19.4 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	21.1 (21.1)	

		s _s ≥ 75 mm Total design resistance [kN]					Anchor spacing [mm]
F _{Rd} 45°	Member thickness h [mm]	80	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	6.7 (8.2)	7.2 (8.9)	8.2 (10.2)	8.2 (10.2)	8.2 (10.2)	8.2 (10.2)	150
75	9.2 (11.1)	9.9 (12.0)	11.1 (13.5)	11.9 (14.6)	11.9 (14.6)	11.9 (14.6)	
100	11.5 (13.2)	12.3 (14.0)	13.7 (15.6)	14.6 (16.5)	15.2 (17.3)	15.2 (17.3)	
≥ 150	15.0 (16.0)	15.7 (16.8)	17.1 (18.1)	18.0 (18.8)	19.4 (20.1)	19.4 (20.1)	
50	6.8 (8.4)	7.4 (9.1)	8.4 (10.5)	8.4 (10.5)	8.4 (10.5)	8.4 (10.5)	200
75	9.5 (11.0)	10.1 (11.8)	11.4 (13.1)	12.2 (14.1)	12.2 (14.1)	12.2 (14.1)	
100	11.8 (12.8)	12.6 (13.6)	13.9 (15.0)	14.9 (15.8)	15.6 (16.4)	15.6 (16.4)	
≥ 150	14.4 (15.3)	15.1 (16.0)	16.2 (17.1)	17.0 (17.7)	18.2 (18.9)	18.2 (18.9)	
50	6.8 (8.1)	7.3 (8.8)	8.3 (10.1)	8.3 (10.1)	8.3 (10.1)	8.3 (10.1)	250
75	9.5 (10.7)	10.1 (11.4)	11.3 (12.7)	12.2 (13.6)	12.2 (13.6)	12.2 (13.6)	
100	11.4 (12.4)	12.2 (13.1)	13.4 (14.3)	14.2 (15.0)	14.9 (15.6)	14.9 (15.6)	
≥ 150	13.8 (14.7)	14.4 (15.3)	15.5 (16.2)	16.1 (16.8)	16.9 (16.9)	16.9 (16.9)	

() values in parenthesis for uncracked concrete

C50/60 concrete grade



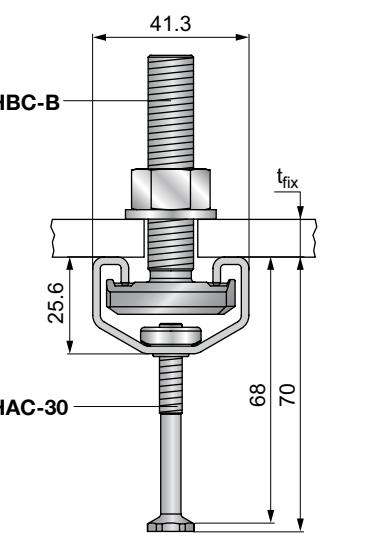
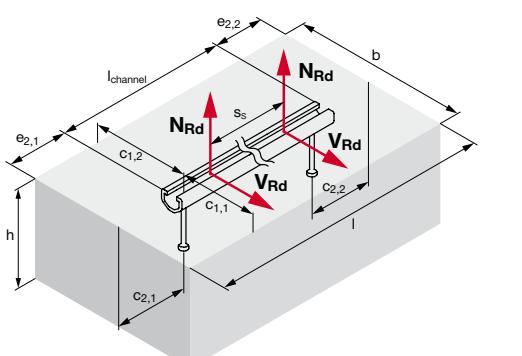
		Design resistance [kN]					Anchor spacing [mm]
N _{Rd}	Member thickness h [mm]	80	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	150
75	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	
100	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	
≥ 150	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	
50	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	200
75	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	
100	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	
≥ 150	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	11.1 (11.1)	
50	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	250
75	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
100	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
≥ 150	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	

		Design resistance [kN]					Anchor spacing [mm]
V _{Rd}	Member thickness h [mm]	80	100	150	200	≥350	
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-
50	6.9 (8.1)	7.8 (9.1)	9.5 (10.5)	9.6 (10.5)	9.6 (10.5)	9.6 (10.5)	150
75	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
100	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
≥ 150	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
50	7.0 (8.2)	7.9 (9.2)	9.6 (10.5)	9.7 (10.5)	9.7 (10.5)	9.7 (10.5)	200
75	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
100	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	
≥ 150	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	10.5 (10.5)	</td

Minimum requirements

Dimensions	[mm]
$c_{1,i}$	50
h	70 + c
b	100
l	$50 + l_{\text{channel}}$
c = concrete cover according to DIN EN 1992-1-1:2005	
Edge distance $c_{1,1}$ [mm]	Minimum corner distance min $c_{2,1}$; min $c_{2,2}$ [mm]
50	157
75	192
100	242
150	342

	Bolt length [mm]	Clamping length t_{fix} [mm]		
M8	30	11		
	50	31		
	100	81		
M10	40	18		
	60	38		
	100	78		
M12	40	15		
	60	35		
	80	55		
HBC-B [kN]	$N_{\text{Rd},s}$	$V_{\text{Rd},s}$	$F_{\text{Rd},s,45^\circ}$	
	4.6	7.30	4.37	5.78
M10	4.6	11.60	6.95	9.18
M12	4.6	16.85	12.10	14.67



HAC-40 design tables

C25/30 concrete grade

N_{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	
50	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	100
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	100
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
50	14.8 (17.6)	14.8 (20.8)	14.8 (20.8)	14.8 (20.8)	14.8 (20.8)	150
75	18.2 (21.6)	18.2 (23.3)	18.2 (23.3)	18.2 (23.3)	18.2 (23.3)	
100	21.0 (23.3)	21.0 (23.3)	21.0 (23.3)	21.0 (23.3)	21.0 (23.3)	150
≥150	23.1 (23.3)	23.1 (23.3)	23.1 (23.3)	23.1 (23.3)	23.1 (23.3)	
50	15.3 (18.2)	15.3 (21.4)	15.3 (21.4)	15.3 (21.4)	15.3 (21.4)	200
75	18.7 (21.4)	18.7 (21.4)	18.7 (21.4)	18.7 (21.4)	18.7 (21.4)	
100	21.1 (21.4)	21.1 (21.4)	21.1 (21.4)	21.1 (21.4)	21.1 (21.4)	200
≥150	21.1 (21.4)	21.1 (21.4)	21.1 (21.4)	21.1 (21.4)	21.1 (21.4)	
50	15.4 (18.3)	15.4 (19.5)	15.4 (19.5)	15.4 (19.5)	15.4 (19.5)	250
75	18.8 (19.5)	18.8 (19.5)	18.8 (19.5)	18.8 (19.5)	18.8 (19.5)	
100	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	250
≥150	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	

Design resistance [kN]

V_{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	
50	6.1 (7.1)	7.3 (8.5)	7.4 (8.7)	7.4 (8.7)	7.4 (8.7)	100
75	9.3 (10.8)	11.1 (13.0)	12.8 (15.0)	13.0 (15.1)	13.0 (15.1)	
100	12.5 (14.5)	14.9 (17.4)	17.2 (19.4)	19.4 (19.4)	19.4 (19.4)	100
≥150	18.8 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
50	6.4 (7.4)	7.6 (8.9)	7.8 (9.0)	7.8 (9.0)	7.8 (9.0)	150
75	9.6 (11.2)	11.5 (13.4)	13.3 (15.5)	13.5 (15.8)	13.5 (15.8)	
100	12.8 (15.0)	15.4 (18.0)	17.7 (19.4)	19.4 (19.4)	19.4 (19.4)	150
≥150	19.2 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
50	6.5 (7.5)	7.7 (9.0)	7.9 (9.2)	7.9 (9.2)	7.9 (9.2)	200
75	9.8 (11.4)	11.7 (13.6)	13.5 (15.8)	13.7 (16.0)	13.7 (16.0)	
100	13.0 (15.2)	15.6 (18.2)	18.0 (19.4)	19.4 (19.4)	19.4 (19.4)	200
≥150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
50	6.3 (7.4)	7.6 (8.8)	7.7 (9.0)	7.7 (9.0)	7.7 (9.0)	250
75	9.7 (11.3)	11.6 (13.6)	13.4 (15.6)	13.6 (15.9)	13.6 (15.9)	
100	13.0 (15.1)	15.5 (18.1)	18.0 (19.4)	19.4 (19.4)	19.4 (19.4)	250
≥150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	

Design resistance [kN]

$F_{\text{Rd},45^\circ}$	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	
50	7.2 (8.4)	8.2 (10.1)	8.4 (10.2)	8.4 (10.2)	8.4 (10.2)	100
75	10.9 (12.2)	12.3 (13.5)	12.8 (15.6)	13.9 (15.7)	13.9 (15.7)	
100	13.3 (15.3)	14.8 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	100
≥150	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	
50	7.5 (8.8)	8.6 (10.5)	8.7 (10.7)	8.7 (10.7)	8.7 (10.7)	150
75	10.8 (12.5)	12.1 (14.1)	13.3 (15.4)	13.4 (15.6)	13.4 (15.6)	
100	13.7 (15.1)	15.3 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	150
≥150	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	
50	7.6 (8.9)	8.7 (10.5)	8.8 (10.6)	8.8 (10.6)	8.8 (10.6)	200
75	10.9 (12.4)	12.3 (13.9)	13.4 (15.2)	13.6 (15.3)	13.6 (15.3)	
100	13.5 (14.9)	15.0 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	200
≥150	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	
50	7.5 (8.8)	8.6 (10.2)	8.7 (10.3)	8.7 (10.3)	8.7 (10.3)	250
75	10.9 (12.1)	12.2 (13.6)	13.4 (14.7)	13.5 (14.8)	13.5 (14.8)	
100	13.1 (14.4)	14.6 (15.9)	15.7 (15.9)	15.9 (15.9)	15.9 (15.9)	250
≥150	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	15.9 (15.9)	

(*) values in parenthesis for uncracked concrete

C25/30 concrete grade

N_{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	
50	14.1 (16.7)	14.1 (19.8)	14.1 (19.8)	14.1 (19.8)	14.1 (19.8)	100
75	17.3 (20.5)	17.3 (24.2)	17.3 (24.2)	17.3 (24.2)	17.3 (24.2)	
100	20.0 (23.7)	20.0 (26.1)	20.0 (26.1)	20.0 (26.1)	20.0 (26.1)	100
≥150	24.4 (26.1)	24.4 (26.1)	24.4 (26.1)	24.4 (26.1)	24.4 (26.1)	
50	14.8 (17.6)	14.8 (20.8)	14.8 (20.8)	14.8 (20.8)	14.8 (20.8)	150
75	18.2 (21.6)	18.2 (23.3)	18.2 (23.3)	18.2 (23.3)	18.2 (23.3)	
100	21.0 (23.3)	21.0 (23.3)	21.0 (23.3)	21.0 (23.3)	21.0 (23.3)	150
≥150	23.1 (23.3)	23.1 (23.3)	23.1 (23.3)	23.1 (23.3)	23.1 (23.3)	
50	15.3 (18.2)	15.3 (21.4)	15.3 (21.4)	15.3 (21.4)	15.3 (21.4)	200
75	18.7 (21.4)					

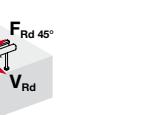


N_{Rd}	s_s ≥ 80 mm Total design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	≥500	
50	15.6 (20.6)	15.6 (22.0)	15.6 (22.0)	15.6 (22.0)	15.6 (22.0)	15.6 (22.0)	
75	19.2 (25.4)	19.2 (26.1)	19.2 (26.1)	19.2 (26.1)	19.2 (26.1)	19.2 (26.1)	100
100	22.2 (26.1)	22.2 (26.1)	22.2 (26.1)	22.2 (26.1)	22.2 (26.1)	22.2 (26.1)	
≥150	26.1 (26.1)	26.1 (26.1)	26.1 (26.1)	26.1 (26.1)	26.1 (26.1)	26.1 (26.1)	
50	16.5 (21.7)	16.5 (23.1)	16.5 (23.1)	16.5 (23.1)	16.5 (23.1)	16.5 (23.1)	
75	20.2 (23.3)	20.2 (23.3)	20.2 (23.3)	20.2 (23.3)	20.2 (23.3)	20.2 (23.3)	150
100	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	
≥150	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	23.3 (23.3)	
50	17.0 (21.4)	17.0 (21.4)	17.0 (21.4)	17.0 (21.4)	17.0 (21.4)	17.0 (21.4)	
75	20.8 (21.4)	20.8 (21.4)	20.8 (21.4)	20.8 (21.4)	20.8 (21.4)	20.8 (21.4)	200
100	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	
≥150	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	21.4 (21.4)	
50	17.1 (19.5)	17.1 (19.5)	17.1 (19.5)	17.1 (19.5)	17.1 (19.5)	17.1 (19.5)	
75	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	250
100	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	
≥150	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	19.5 (19.5)	

V_{Rd}	s_s ≥ 80 mm Total design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	≥500	
50	7.3 (8.5)	8.7 (10.1)	8.9 (10.3)	8.9 (10.3)	8.9 (10.3)	8.9 (10.3)	
75	10.9 (12.7)	13.0 (15.1)	15.0 (17.5)	15.2 (17.8)	15.2 (17.8)	15.2 (17.8)	100
100	14.4 (16.9)	17.2 (20.1)	19.9 (23.2)	22.6 (26.2)	22.6 (26.2)	22.6 (26.2)	
≥150	21.5 (25.1)	25.8 (30.0)	29.7 (34.7)	38.8 (38.8)	38.8 (38.8)	38.8 (38.8)	
50	9.1 (9.1)	9.3 (10.9)	9.5 (11.1)	9.5 (11.1)	9.5 (11.1)	9.5 (11.1)	
75	11.5 (13.4)	13.7 (16.0)	15.8 (18.4)	16.1 (18.7)	16.1 (18.7)	16.1 (18.7)	150
100	15.0 (17.6)	18.0 (21.0)	20.8 (24.3)	23.6 (27.5)	23.6 (27.5)	23.6 (27.5)	
≥150	22.2 (25.9)	26.5 (31.0)	30.6 (35.6)	38.8 (38.8)	38.8 (38.8)	38.8 (38.8)	
50	8.0 (9.4)	9.6 (11.2)	9.8 (11.4)	9.8 (11.4)	9.8 (11.4)	9.8 (11.4)	
75	11.8 (13.7)	14.1 (16.4)	16.2 (19.0)	16.5 (19.3)	16.5 (19.3)	16.5 (19.3)	200
100	15.5 (18.0)	18.4 (21.5)	21.3 (24.9)	24.0 (28.1)	24.0 (28.1)	24.0 (28.1)	
≥150	22.6 (26.4)	27.0 (31.5)	31.2 (36.4)	38.8 (38.8)	38.8 (38.8)	38.8 (38.8)	
50	7.9 (9.2)	9.5 (11.1)	9.7 (11.2)	9.7 (11.2)	9.7 (11.2)	9.7 (11.2)	
75	11.9 (13.8)	14.2 (16.5)	16.4 (19.0)	16.6 (19.4)	16.6 (19.4)	16.6 (19.4)	250
100	15.6 (18.1)	18.6 (21.7)	21.5 (25.0)	24.3 (28.3)	24.3 (28.3)	24.3 (28.3)	
≥150	22.8 (26.6)	27.2 (31.7)	31.5 (36.6)	38.8 (38.8)	38.8 (38.8)	38.8 (38.8)	

$F_{Rd}^{45^\circ}$	s_s ≥ 80 mm Total design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	≥500	
50	8.6 (10.3)	9.8 (12.0)	9.9 (12.2)	9.9 (12.2)	9.9 (12.2)	9.9 (12.2)	
75	12.2 (14.7)	13.7 (16.8)	15.0 (18.5)	15.1 (18.7)	15.1 (18.7)	15.1 (18.7)	100
100	15.4 (18.1)	17.2 (20.2)	18.7 (21.9)	20.0 (23.4)	20.0 (23.4)	20.0 (23.4)	
≥150	21.0 (22.8)	23.1 (24.9)	24.8 (26.4)	27.7 (29.1)	27.8 (29.2)	27.8 (29.2)	
50	9.1 (11.0)	10.4 (12.8)	10.6 (12.9)	10.6 (12.9)	10.6 (12.9)	10.6 (12.9)	
75	12.8 (14.9)	14.4 (16.8)	15.8 (18.3)	15.9 (18.5)	15.9 (18.5)	15.9 (18.5)	150
100	16.2 (17.8)	18.1 (19.7)	19.6 (21.2)	20.9 (22.5)	20.9 (22.5)	20.9 (22.5)	
≥150	20.3 (21.9)	22.1 (23.6)	23.5 (24.9)	25.9 (27.1)	26.0 (27.1)	26.0 (27.1)	
50	9.4 (11.2)	10.7 (12.8)	10.9 (13.0)	10.9 (13.0)	10.9 (13.0)	10.9 (13.0)	
75	13.2 (14.7)	14.8 (16.5)	16.2 (17.9)	16.3 (18.1)	16.3 (18.1)	16.3 (18.1)	200
100	15.9 (17.4)	17.6 (19.1)	19.0 (20.5)	20.2 (21.6)	20.2 (21.6)	20.2 (21.6)	
≥150	19.6 (21.0)	21.2 (22.5)	22.5 (23.6)	24.5 (25.5)	24.5 (25.5)	24.5 (25.5)	
50	9.3 (10.9)	10.6 (12.4)	10.8 (12.6)	10.8 (12.6)	10.8 (12.6)	10.8 (12.6)	
75	13.0 (14.4)	14.6 (16.0)	15.9 (17.3)	16.1 (17.5)	16.1 (17.5)	16.1 (17.5)	250
100	15.5 (16.9)	17.1 (18.4)	18.4 (19.7)	19.4 (20.6)	19.4 (20.6)	19.4 (20.6)	
≥150	18.9 (20.1)	20.3 (21.5)	21.4 (22.5)	23.2 (24.0)	23.2 (24.1)	23.2 (24.1)	

() values in parenthesis for uncracked concrete

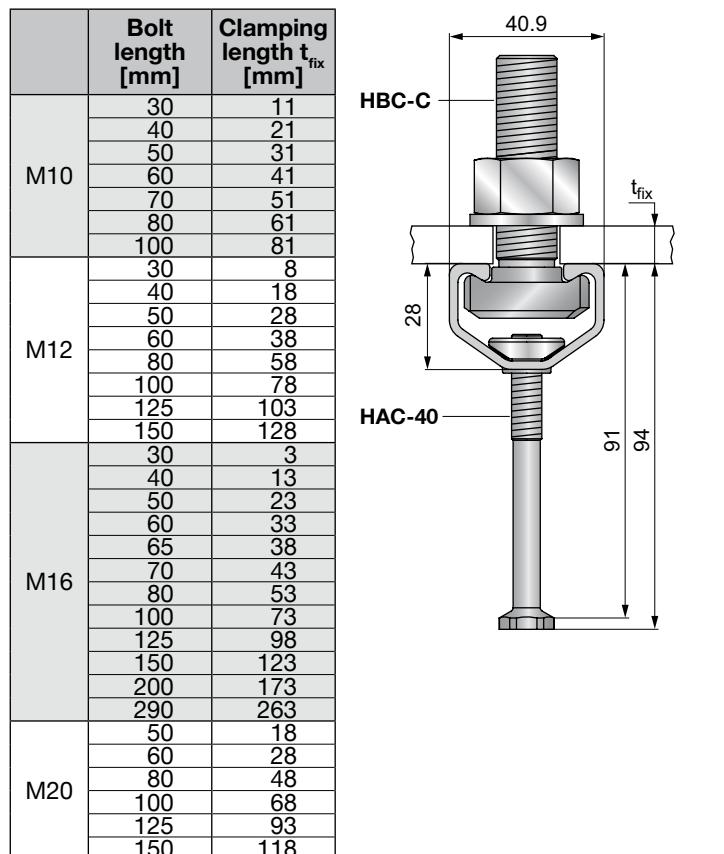


C50/60 concrete grade

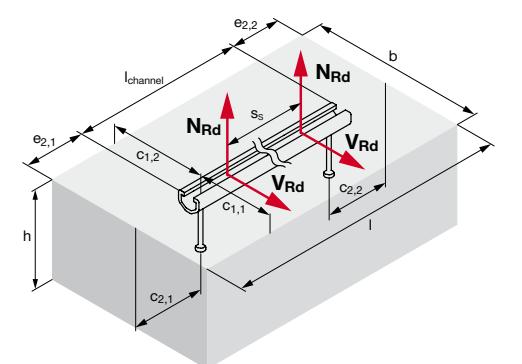
N_{Rd}	Design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]	105	150	200	350	≥500	
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	100
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	150
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	200
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	250
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	300
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	350
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	400
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	450

Minimum requirements

Dimensions	[mm]
$c_{1,i}$	50
h	94 + c
b	100
l	50 + l_{channel}
c = concrete cover according to DIN EN 1992-1-1:2005	
Edge distance $c_{1,1}$ [mm]	Minimum corner distance min $c_{2,1}$; min $c_{2,2}$ [mm]
$c_{1,2} \geq c_{1,1}$	
50	195
75	195
100	241
150	341



	N_{Rd.s}	V_{Rd.s}	F_{Rd.s.45°}
M10	4.6	11.60	8.32
	A4-50	10.14	7.31
M12	4.6	16.85	12.10
	A4-50	14.74	10.63
M16	4.6	31.34	22.51
	8.8	83.57	50.16
	A4-50	27.42	19.75
M20	4.6	49.00	35.21
	8.8	130.67	78.32
	A4-50	42.83	30.84
			37.32



HAC-50 design tables

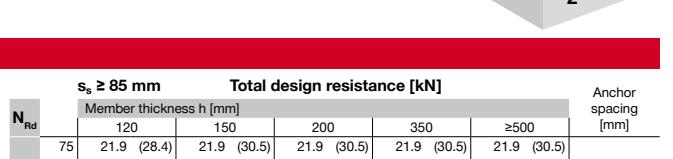
C25/30 concrete grade

N_{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	120	150	200	350	≥500
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	100
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	150
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	200
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	250
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	100
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	150
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	200
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	250
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	100
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	150
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	200
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	250
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	100
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	150
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	200
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	250
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	100
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	150
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	200
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	250

V_{Rd}	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	120	150	200	350	≥500
75	9.8 (11.4)	10.9 (12.8)	12.6 (14.8)	13.0 (15.2)	13.0 (15.2)	100
100	13.2 (15.4)	14.8 (17.2)	17.0 (19.9)	19.5 (22.7)	19.5 (22.7)	150
150	20.0 (23.3)	22.3 (26.1)	25.8 (28.3)	28.3 (28.3)	28.3 (28.3)	200
≥200	26.7 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	250
75	10.2 (11.9)	11.4 (13.3)	13.1 (15.3)	13.5 (15.8)	13.5 (15.8)	100
100	13.6 (15.9)	15.2 (17.7)	17.6 (20.5)	20.1 (23.4)	20.1 (23.4)	150
150	20.4 (23.8)	22.8 (26.6)	26.4 (28.3)	28.3 (28.3)	28.3 (28.3)	200
≥200	27.2 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	250
75	10.3 (12.1)	11.5 (13.5)	13.4 (15.6)	13.7 (16.1)	13.7 (16.1)	100
100	13.8 (16.1)	15.5 (18.0)	17.8 (20.8)	20.4 (23.8)	20.4 (23.8)	150
150	20.6 (24.2)	23.1 (27.0)	26.7 (28.3)	28.3 (28.3)	28.3 (28.3)	200
≥200	27.5 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	250
75	10.3 (12.0)	11.5 (13.4)	13.3 (15.5)	13.7 (16.0)	13.7 (16.0)	100
100	13.8 (16.1)	15.5 (18.1)	17.8 (20.8)	20.4 (23.8)	20.4 (23.8)	150
150	20.8 (24.2)	23.2 (27.0)	26.7 (28.3)	28.3 (28.3)	28.3 (28.3)	200
≥200	27.6 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	28.3 (28.3)	250

F_{Rd} 45°	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	120	150	200	350	≥500
75	11.5 (13.8)	12.5 (15.1)	13.8 (16.9)	14.1 (17.2)	14.1 (17.2)	100
100	14.9 (17.4)	16.1 (18.8)	17.6 (20.6)	19.1 (22.4)	19.1 (22.4)	150
150	20.7 (22.6)	22.2 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	200
≥200	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	250
75	11.9 (14.1)	13.0 (15.3)	14.3 (17.0)	14.6 (17.3)	14.6 (17.3)	100
100	15.3 (17.4)	16.6 (18.7)	18.2 (20.5)	19.8 (22.1)	19.8 (22.1)	150
150	20.4 (22.3)	21.8 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	200
≥200	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	250
75	12.2 (14.0)	13.2 (15.3)	14.6 (16.9)	14.9 (17.2)	14.9 (17.2)	100
100	15.5 (17.2)	16.8 (18.5)	18.4 (20.1)	19.9 (21.7)	19.9 (21.7)	150
150	20.0 (21.8)	21.3 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	200
≥200	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	250
75	12.1 (13.8)	13.1 (15.0)	14.6 (16.5)	14.8 (16.8)	14.8 (16.8)	100
100	15.2 (16.9)	16.4 (18.1)	18.0 (19.6)	19.4 (21.0)	19.4 (21.0)	150
150	19.6 (21.2)	20.7 (22.3)	22.2 (22.6)	22.6 (22.6)	22.6 (22.6)	200
≥200	22.5 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	22.6 (22.6)	250
75	13.3 (15.3)	14.4 (16.6)	16.0 (18.4)	16.3 (18.7)	16.3 (18.7)	100
100	16.7 (18.6)	18.1 (20.0)	19.8 (21.7)	21.4 (23.3)	21.4 (23.3)	150
150	21.3 (23.2)	22.7 (24.5)	24.4 (26.2)	27.5 (29.0)	27.7 (29.2)	200
≥200	24.6 (26.3)	25.9 (27.5)	27.5 (28.9)	30.0 (31.3)	31.3 (32.3)	250

() values in parenthesis for uncracked concrete





N_{Rd}	s_s ≥ 85 mm Total design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	120	150	200	350	
75	24.2 (33.9)	24.2 (33.9)	24.2 (33.9)	24.2 (33.9)	24.2 (33.9)	
100	28.0 (34.9)	28.0 (34.9)	28.0 (34.9)	28.0 (34.9)	28.0 (34.9)	100
150	34.2 (34.9)	34.2 (34.9)	34.2 (34.9)	34.2 (34.9)	34.2 (34.9)	
≥200	34.9 (34.9)	34.9 (34.9)	34.9 (34.9)	34.9 (34.9)	34.9 (34.9)	
75	25.4 (31.2)	25.4 (31.2)	25.4 (31.2)	25.4 (31.2)	25.4 (31.2)	
100	29.4 (31.2)	29.4 (31.2)	29.4 (31.2)	29.4 (31.2)	29.4 (31.2)	150
150	31.2 (31.2)	31.2 (31.2)	31.2 (31.2)	31.2 (31.2)	31.2 (31.2)	
≥200	31.2 (31.2)	31.2 (31.2)	31.2 (31.2)	31.2 (31.2)	31.2 (31.2)	
75	26.2 (28.7)	26.2 (28.7)	26.2 (28.7)	26.2 (28.7)	26.2 (28.7)	
100	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	200
150	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	
≥200	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	28.7 (28.7)	
75	26.5 (26.6)	26.5 (26.6)	26.5 (26.6)	26.5 (26.6)	26.5 (26.6)	
100	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	250
150	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	
≥200	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	26.6 (26.6)	

V_{Rd}	s_s ≥ 85 mm Total design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	120	150	200	350	
75	11.5 (13.4)	12.8 (15.0)	14.8 (17.3)	15.3 (17.8)	15.3 (17.8)	
100	15.3 (17.8)	17.1 (19.9)	19.7 (23.0)	22.6 (26.4)	22.6 (26.4)	100
150	22.8 (26.6)	25.5 (29.8)	30.5 (34.9)	39.0 (45.4)	39.7 (46.4)	
≥200	30.4 (35.4)	33.9 (39.5)	39.3 (45.8)	52.0 (56.6)	56.6 (56.6)	
75	12.1 (14.2)	13.6 (15.8)	15.6 (18.3)	16.1 (18.8)	16.1 (18.8)	
100	16.0 (18.6)	17.8 (20.9)	20.6 (24.0)	23.6 (27.6)	23.6 (27.6)	150
150	23.6 (27.5)	26.4 (30.8)	30.4 (35.5)	40.3 (46.9)	41.0 (47.8)	
≥200	31.1 (36.4)	34.8 (40.5)	40.3 (46.9)	53.2 (56.6)	56.6 (56.6)	
75	12.5 (14.6)	14.0 (16.4)	16.1 (18.8)	16.6 (19.4)	16.6 (19.4)	
100	16.4 (19.2)	18.3 (21.4)	21.2 (24.7)	24.3 (28.3)	24.3 (28.3)	200
150	24.0 (28.1)	26.9 (31.4)	31.0 (36.2)	41.0 (47.8)	41.7 (48.8)	
≥200	31.6 (36.9)	35.4 (41.2)	40.8 (47.6)	54.2 (56.6)	56.6 (56.6)	
75	12.6 (14.7)	14.1 (16.5)	16.3 (19.0)	16.7 (19.5)	16.7 (19.5)	
100	16.6 (19.4)	18.6 (21.6)	21.4 (25.0)	24.5 (28.6)	24.5 (28.6)	250
150	24.3 (28.3)	27.1 (31.7)	31.4 (36.6)	41.5 (48.3)	42.2 (49.3)	
≥200	32.0 (37.2)	35.6 (41.6)	41.2 (48.1)	54.4 (56.6)	56.6 (56.6)	

$F_{Rd},45^\circ$	s_s ≥ 85 mm Total design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]	120	150	200	350	
75	13.4 (16.3)	14.6 (17.8)	16.2 (19.9)	16.5 (20.3)	16.5 (20.3)	
100	17.2 (20.5)	18.7 (22.2)	20.5 (24.5)	22.2 (26.7)	22.6 (26.7)	100
150	24.2 (26.9)	25.9 (28.7)	28.2 (30.9)	32.5 (35.0)	32.7 (35.4)	
≥200	28.9 (31.4)	30.7 (33.1)	33.0 (35.2)	36.9 (38.8)	38.7 (40.4)	
75	14.2 (16.8)	15.4 (18.2)	17.0 (20.2)	17.4 (20.6)	17.4 (20.6)	
100	18.1 (20.5)	19.5 (22.1)	21.4 (24.1)	23.2 (26.1)	23.2 (26.1)	150
150	23.8 (26.1)	25.5 (27.6)	27.5 (29.6)	31.3 (33.1)	31.4 (33.3)	
≥200	27.8 (29.9)	29.4 (31.3)	31.3 (33.1)	34.5 (36.1)	35.9 (37.3)	
75	14.7 (16.8)	15.9 (18.2)	17.6 (20.0)	17.9 (20.5)	17.9 (20.5)	
100	18.3 (20.3)	19.7 (21.8)	21.6 (23.7)	23.4 (25.4)	23.4 (25.4)	200
150	23.3 (25.3)	24.7 (26.7)	26.6 (28.4)	29.9 (31.5)	30.0 (31.7)	
≥200	26.8 (28.7)	28.1 (29.9)	29.8 (31.4)	32.6 (33.9)	33.8 (35.0)	
75	14.8 (16.5)	16.0 (17.9)	17.7 (19.6)	18.1 (20.0)	18.1 (20.0)	
100	18.0 (19.9)	19.4 (21.2)	21.1 (23.0)	22.7 (24.5)	22.7 (24.5)	250
150	22.6 (24.4)	24.0 (25.7)	25.6 (27.3)	28.6 (30.0)	28.8 (30.1)	
≥200	25.8 (27.5)	27.0 (28.6)	28.5 (29.9)	30.9 (32.1)	31.9 (33.1)	

() values in parenthesis for uncracked concrete



C50/60 concrete grade

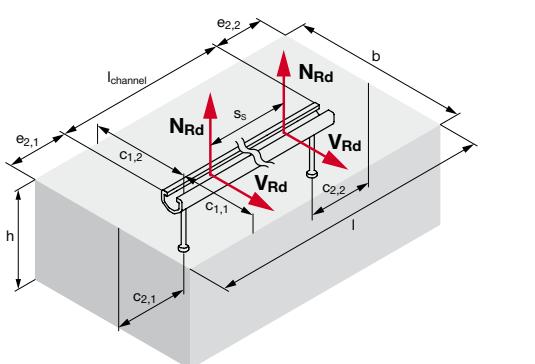
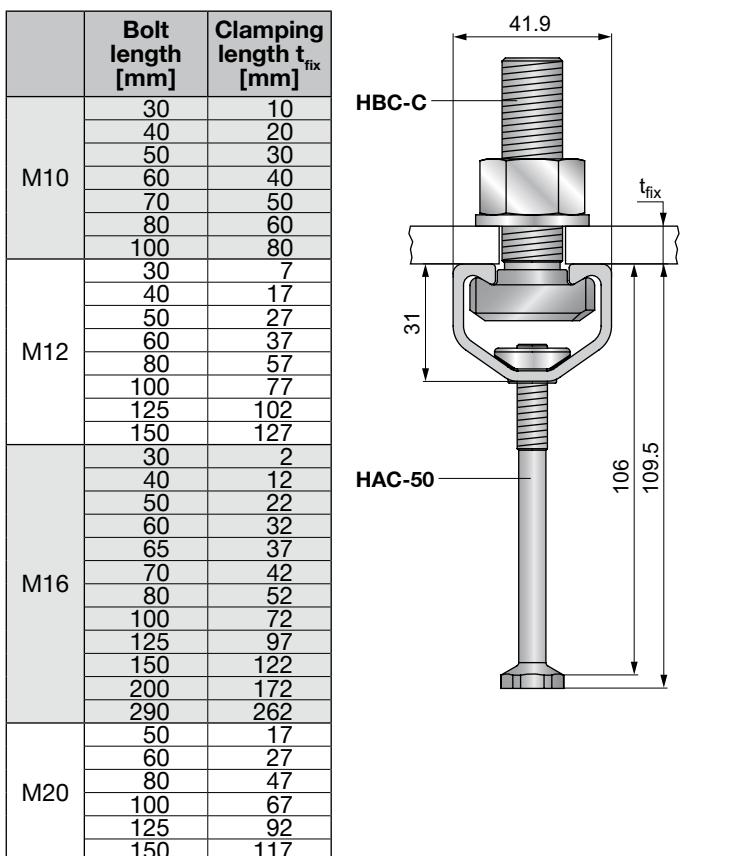
Design resistance [kN]

N_{Rd}	Member thickness h [mm]					Anchor spacing [mm]
	120	150	200	350	≥500	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	100
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	150
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	200
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	250
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	300
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	350
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
75	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	400
100	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
150	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	19.4 (19.4)	
≥200</						

Minimum requirements

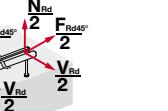
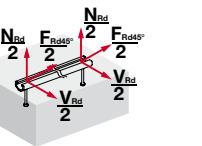
Dimensions	[mm]
$c_{1,i}$	75
h	110 + c
b	150
l	100 + l_{channel}
$c = \text{concrete cover according to DIN EN 1992-1-1:2005}$	
Edge distance $c_{1,1}$ [mm]	Minimum corner distance min $c_{2,1}$; min $c_{2,2}$ [mm]
$c_{1,2} \geq c_{1,1}$	
75	216
100	242
125	97
150	342
200	442

HBC-C [kN]			
	$N_{Rd,s}$	$V_{Rd,s}$	$F_{Rd,s,45^\circ}$
M10	4.6	11.60	8.32
A4-50	10.14	7.31	8.87
M12	4.6	16.85	12.10
A4-50	14.74	10.63	12.89
M16	4.6	31.34	22.51
	8.8	83.57	50.16
A4-50	27.42	19.75	23.89
M20	4.6	49.00	35.21
	8.8	130.67	78.32
A4-50	42.83	30.84	37.32



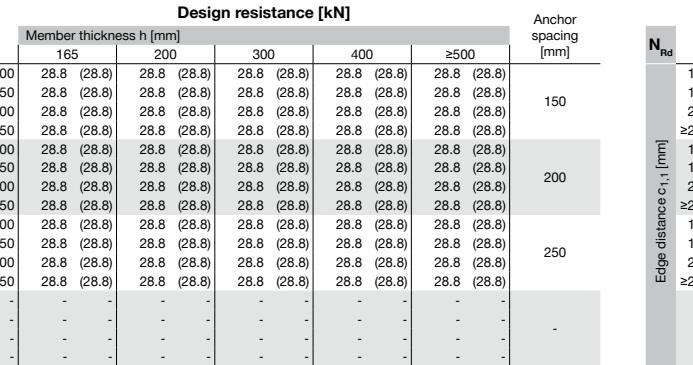
HAC-60 design tables

		Design resistance [kN]					Anchor spacing [mm]
N_{Rd}	Member thickness h [mm]	165	200	300	400	≥ 500	
100	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	150
150	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	200
200	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	250
≥ 250	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	
100	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	28.8 (28.8)	150
150	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	200
200	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	250
≥ 250	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	
100	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	150
150	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	200
200	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	250
≥ 250	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	
$s_s \geq 90 \text{ mm}$	Total design resistance [kN]					Anchor spacing [mm]	
N_{Rd}	Member thickness h [mm]	165	200	300	400	≥ 500	
100	40.8 (48.3)	40.8 (50.0)	40.8 (50.0)	40.8 (50.0)	40.8 (50.0)	40.8 (50.0)	150
150	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	200
200	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	250
≥ 250	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	50.0 (50.0)	
100	42.0 (46.1)	42.0 (46.1)	42.0 (46.1)	42.0 (46.1)	42.0 (46.1)	42.0 (46.1)	150
150	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	200
200	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	250
≥ 250	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	46.1 (46.1)	
V_{Rd}	Member thickness h [mm]	165	200	300	400	≥ 500	Anchor spacing [mm]
100	15.8 (18.3)	17.3 (20.2)	20.1 (23.6)	20.1 (23.6)	20.1 (23.6)	20.1 (23.6)	150
150	23.7 (27.7)	26.1 (30.5)	32.0 (37.1)	35.6 (37.1)	35.6 (37.1)	35.6 (37.1)	200
200	31.7 (37.0)	34.9 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	250
≥ 250	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	
100	16.0 (18.7)	17.6 (20.6)	20.5 (23.9)	20.5 (23.9)	20.5 (23.9)	20.5 (23.9)	150
150	24.0 (28.1)	26.5 (30.9)	32.5 (37.1)	36.1 (37.1)	36.1 (37.1)	36.1 (37.1)	200
200	32.0 (37.1)	35.3 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	250
≥ 250	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	37.1 (37.1)	
$s_s \geq 90 \text{ mm}$	Total design resistance [kN]					Anchor spacing [mm]	
V_{Rd}	Member thickness h [mm]	165	200	300	400	≥ 500	
100	16.6 (19.4)	18.3 (21.4)	21.4 (24.9)	21.4 (24.9)	21.4 (24.9)	21.4 (24.9)	150
150	24.7 (27.7)	27.1 (31.7)	33.2 (38.6)	37.0 (43.2)	37.0 (43.2)	37.0 (43.2)	200
200	32.7 (38.1)	35.9 (42.0)	43.9 (51.2)	50.8 (59.3)	55.1 (64.4)	55.1 (64.4)	250
≥ 250	40.5 (47.3)	44.7 (52.2)	54.7 (63.9)	63.2 (73.7)	70.8 (74.2)	70.8 (74.2)	
100	17.2 (20.0)	18.9 (22.0)	22.0 (25.6)	22.0 (25.6)	22.0 (25.6)	22.0 (25.6)	150
150	25.3 (29.4)	27.8 (32.5)	33.9 (39.7)	37.8 (44.2)	37.8 (44.2)	37.8 (44.2)	200
200	33.2 (38.6)	36.6 (42.7)	44.9 (52.2)	51.7 (60.3)	56.1 (65.4)	56.1 (65.4)	250
≥ 250	41.2 (48.1)	45.4 (53.0)	55.6 (64.9)	64.2 (74.2)	71.7 (74.2)	71.7 (74.2)	
100	17.4 (20.3)	19.2 (23.3)	22.3 (26.0)	22.3 (26.0)	22.3 (26.0)	22.3 (26.0)	150
150	25.5 (29.8)	28.1 (32.8)	34.4 (40.1)	38.3 (44.7)	38.3 (44.7)	38.3 (44.7)	200
200	33.6 (39.2)	37.0 (43.2)	45.1 (52.7)	52.2 (61.0)	56.6 (66.1)	56.6 (66.1)	250
≥ 250	41.5 (48.6)	45.6 (53.4)	56.1 (65.4)	64.7 (74.2)	72.2 (74.2)	72.2 (74.2)	
$F_{Rd} 45^\circ$	Member thickness h [mm]	165	200	300	400	≥ 500	Anchor spacing [mm]
100	19.1 (21.9)	20.6 (23.6)	23.1 (26.3)	23.1 (26.3)	23.1 (26.3)	23.1 (26.3)	150
150	26.5 (29.4)	28.3 (31.3)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	200
200	32.0 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	250
≥ 250	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
100	19.4 (21.9)	21.0 (23.6)	23.5 (26.2)	23.5 (26.2)	23.5 (26.2)	23.5 (26.2)	150
150	26.2 (29.0)	28.0 (30.8)	31.7 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	200
200	31.4 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	250
≥ 250	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
100	19.3 (21.7)	20.7 (23.2)	23.2 (25.8)	23.2 (25.8)	23.2 (25.8)	23.2 (25.8)	150
150	25.9 (28.5)	27.5 (30.1)	31.0 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	200
200	30.7 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	250
≥ 250	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
$s_s \geq 90 \text{ mm}$	Total design resistance [kN]					Anchor spacing [mm]	
$F_{Rd} 45^\circ$	Member thickness h [mm]	165	200	300	400	≥ 500	
100	20.2 (23.7)	21.8 (25.7)	24.4 (28.8)	24.4 (28.8)	24.4 (28.8)	24.4 (28.8)	150
150	28.7 (32.0)	30.7 (34.2)	35.2 (38.8)	37.7 (41.3)	37.7 (41.3)	37.7 (41.3)	200
200	34.9 (38.4)	37.1 (40.7)	41.8 (45.2)	45.0 (48.3)	46.8 (50.0)	46.8 (50.0)	250
≥ 250	39.9 (43.4)	42.1 (45.6)	46.6 (49.9)	49.7 (52.8)	51.9 (54.7)	51.9 (54.7)	
100	20.						



F Rd 45°	Total design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]						
	165	200	300	400	≥500		
Edge distance c _{t,1} [mm]	100	23.5 (27.2)	25.3 (29.3)	28.4 (32.7)	28.4 (32.7)	28.4 (32.7)	
	150	32.2 (35.9)	34.4 (38.1)	39.4 (43.2)	41.9 (45.7)	41.9 (45.7)	150
	200	38.7 (42.5)	41.1 (44.9)	46.1 (49.7)	49.4 (52.8)	51.3 (54.5)	
	≥250	44.0 (47.6)	46.3 (49.9)	50.9 (54.4)	54.2 (57.3)	56.4 (59.4)	
	100	23.2 (26.2)	25.0 (28.1)	28.0 (31.2)	28.0 (31.2)	28.0 (31.2)	200
	150	30.8 (34.0)	32.8 (36.1)	37.1 (40.4)	39.4 (42.6)	39.4 (42.6)	
	200	36.6 (39.9)	38.7 (41.9)	42.9 (45.9)	45.7 (48.5)	47.3 (50.0)	
	≥250	41.2 (44.3)	43.2 (46.1)	47.1 (49.7)	49.5 (52.1)	51.4 (53.7)	
Edge distance c _{t,2} [mm]	100	22.9 (25.7)	24.6 (27.5)	27.5 (30.5)	27.5 (30.5)	27.5 (30.5)	
	150	30.1 (33.1)	31.9 (35.0)	36.0 (38.9)	38.0 (40.9)	38.0 (40.9)	250
	200	35.5 (38.5)	37.4 (40.2)	41.2 (43.8)	43.7 (46.2)	45.0 (47.5)	
	≥250	39.5 (42.4)	41.3 (44.0)	44.9 (47.3)	47.1 (49.2)	48.7 (50.6)	
	-	-	-	-	-	-	
-	-	-	-	-	-	-	
-	-	-	-	-	-	-	
-	-	-	-	-	-	-	
-	-	-	-	-	-	-	

/60 concrete grade



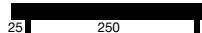
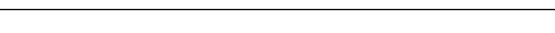
Total design resistance [kN]						Anchor spacing [mm]
Member thickness h [mm]	165	200	300	400	≥500	
53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	150
53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	
53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	
53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	53.2 (53.2)	
46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	
46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	
46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	
46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	46.4 (46.4)	
42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	
42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	
42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	200
42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	42.7 (42.7)	
-	-	-	-	-	-	250
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	

Total design resistance [kN]						Anchor spacing [mm]
Member thickness h [mm]	165	200	300	400	≥500	
24.7 (28.8)	27.1 (31.7)	31.6 (36.9)	31.6 (36.9)	31.6 (36.9)	31.6 (36.9)	150
36.1 (42.1)	39.8 (46.4)	48.6 (56.6)	54.2 (63.0)	54.2 (63.0)	54.2 (63.0)	
47.3 (55.1)	52.2 (61.0)	63.9 (74.2)	73.7 (74.2)	74.2 (74.2)	74.2 (74.2)	
58.6 (68.3)	64.4 (74.2)	74.2 (74.2)	74.2 (74.2)	74.2 (74.2)	74.2 (74.2)	
24.4 (28.6)	26.9 (31.4)	31.4 (36.6)	31.4 (36.6)	31.4 (36.6)	31.4 (36.6)	
35.9 (41.9)	39.5 (46.1)	48.3 (56.4)	53.7 (62.7)	53.7 (62.7)	53.7 (62.7)	
47.1 (55.1)	52.0 (60.5)	63.7 (74.2)	73.4 (74.2)	74.2 (74.2)	74.2 (74.2)	
58.6 (68.3)	64.4 (74.2)	74.2 (74.2)	74.2 (74.2)	74.2 (74.2)	74.2 (74.2)	
24.7 (28.7)	27.1 (31.6)	31.5 (36.9)	31.5 (36.9)	31.5 (36.9)	31.5 (36.9)	200
36.1 (42.2)	39.8 (46.4)	48.6 (56.9)	54.2 (63.2)	54.2 (63.2)	54.2 (63.2)	
47.5 (55.4)	52.2 (61.0)	63.9 (74.2)	73.9 (74.2)	74.2 (74.2)	74.2 (74.2)	
58.8 (68.6)	64.7 (74.2)	74.2 (74.2)	74.2 (74.2)	74.2 (74.2)	74.2 (74.2)	
-	-	-	-	-	-	250
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

F _{Rd} 45°	Total design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]					
165	200	300	400	≥500		
100	23.5 (27.2)	25.3 (29.3)	28.4 (32.7)	28.4 (32.7)	28.4 (32.7)	150
150	32.2 (35.9)	34.4 (38.1)	39.4 (43.2)	41.9 (45.7)	41.9 (45.7)	
200	38.7 (42.5)	41.1 (44.9)	46.1 (49.7)	49.4 (52.8)	51.3 (54.5)	
≥250	44.0 (47.6)	46.3 (49.9)	50.9 (54.4)	54.2 (57.3)	56.4 (59.4)	
100	23.2 (26.2)	25.0 (28.1)	28.0 (31.2)	28.0 (31.2)	28.0 (31.2)	
150	30.8 (34.0)	32.8 (36.1)	37.1 (40.4)	39.4 (42.6)	39.4 (42.6)	
200	36.6 (39.9)	38.7 (41.9)	42.9 (45.9)	45.7 (48.5)	47.3 (50.0)	
≥250	41.2 (44.3)	43.2 (46.1)	47.1 (49.7)	49.5 (52.1)	51.4 (53.7)	
100	22.9 (25.7)	24.6 (27.5)	27.5 (30.5)	27.5 (30.5)	27.5 (30.5)	
150	30.1 (33.1)	31.9 (35.0)	36.0 (38.9)	38.0 (40.9)	38.0 (40.9)	
200	35.5 (38.5)	37.4 (40.2)	41.2 (43.8)	43.7 (46.2)	45.0 (47.5)	250
≥250	39.5 (42.4)	41.3 (44.0)	44.9 (47.3)	47.1 (49.2)	48.7 (50.6)	
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	

F _{Rd} 45°	Design resistance [kN]					Anchor spacing [mm]
	Member thickness h [mm]					
165	200	300	400	≥500		
100	25.3 (28.2)	27.1 (30.0)	30.0 (32.2)	30.0 (32.2)	30.0 (32.2)	150
150	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
200	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
≥250	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
100	25.2 (28.0)	26.9 (29.7)	29.7 (32.2)	29.7 (32.2)	29.7 (32.2)	
150	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
200	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
≥250	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
100	24.9 (27.5)	26.5 (29.1)	29.1 (31.8)	29.1 (31.8)	29.1 (31.8)	
150	31.8 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
200	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	250
≥250	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	32.2 (32.2)	
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	

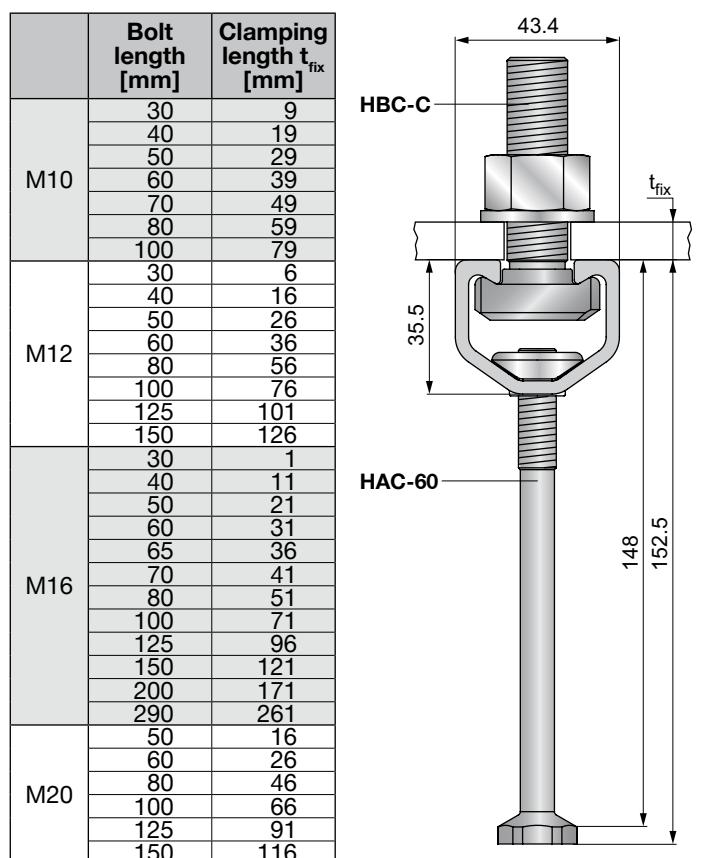
Total design resistance [kN]						Anchor spacing [mm]	
Member thickness h [mm]		165	200	300	400		
		≥500					
29.1	(32.5)	31.3	(34.9)	34.8	(38.5)	34.8 (38.5)	150
38.0	(41.8)	40.3	(44.1)	45.2	(48.8)	47.8 (51.4)	
44.7	(48.3)	46.9	(50.6)	51.6	(54.9)	54.7 (57.8)	
49.7	(53.2)	51.9	(55.2)	56.1	(59.0)	58.8 (61.4)	
27.9	(31.1)	29.9	(33.1)	33.1	(36.3)	33.1 (36.3)	
35.9	(39.2)	38.0	(41.3)	42.3	(45.2)	44.4 (47.3)	
41.8	(44.9)	43.7	(46.6)	47.5	(50.2)	50.0 (52.5)	200
45.9	(48.8)	47.8	(50.4)	51.3	(53.5)	53.3 (55.4)	
27.4	(30.4)	29.2	(32.3)	32.2	(35.2)	32.2 (35.2)	
34.9	(37.8)	36.8	(39.7)	40.6	(43.3)	42.5 (45.0)	
40.0	(42.8)	41.9	(44.5)	45.2	(47.6)	47.5 (49.5)	
43.8	(46.4)	45.4	(47.8)	48.5	(50.4)	50.4 (52.1)	250
-	-	-	-	-	-	-	
-	-	-	-	-	-	-	
-	-	-	-	-	-	-	
-	-	-	-	-	-	-	

Channel length [mm]	Anchor spacing [mm]	Number of anchors [pcs]	
300	250	2	
350	150	3	
450	200	3	
550	250	3	
1050	250	5	
1300	250	6	
1550	250	7	
2300	250	10	
5800	250	24	

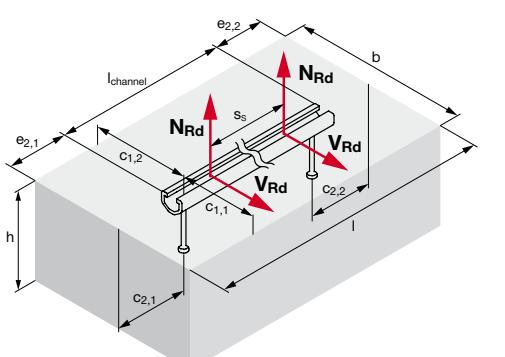
Other anchor channel lengths on request.

Minimum requirements

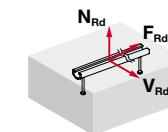
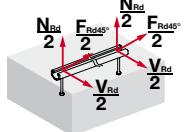
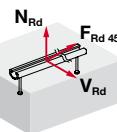
Dimensions	[mm]
$c_{1,i}$	100
h	$153 + c$
b	200
l	$150 + l_{\text{channel}}$
c = concrete cover according to DIN EN 1992-1-1:2005	
Edge distance $c_{1,1}$ [mm]	Minimum corner distance $\min c_{2,1}; \min c_{2,2}$ [mm]
$c_{1,2} \geq c_{1,1}$	
100	256
150	344
200	444
250	544



HBC-C [kN]				
		N_{Rd.s}	V_{Rd.s}	F_{Rd.s.45°}
M10	4.6	11.60	8.32	10.09
	A4-50	10.14	7.31	8.87
M12	4.6	16.85	12.10	14.70
	A4-50	14.74	10.63	12.89
M16	4.6	31.34	22.51	27.36
	8.8	83.57	50.16	66.24
	A4-50	27.42	19.75	23.89
M20	4.6	49.00	35.21	42.66
	8.8	130.67	78.32	103.48
	A4-50	42.83	30.84	37.32



HAC-70 design tables



C25/30 concrete grade

Design re

V Rd	Member thickness h [mm]					spacing [mm]
	190	200	300	400	≥500	
100	16.6 (19.4)	17.1 (19.9)	20.2 (23.6)	20.2 (23.6)	20.2 (23.6)	150
150	25.1 (29.4)	25.9 (30.1)	31.6 (36.9)	35.6 (41.5)	35.6 (41.5)	
200	33.7 (39.3)	34.7 (40.3)	42.5 (43.7)	43.7 (43.7)	43.7 (43.7)	
≥250	42.2 (43.7)	43.4 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
100	17.0 (19.8)	17.4 (20.3)	20.6 (24.0)	20.6 (24.0)	20.6 (24.0)	200
150	25.6 (29.8)	26.2 (30.6)	32.1 (37.5)	36.1 (42.2)	36.1 (42.2)	
200	34.2 (39.8)	35.0 (40.8)	43.0 (43.7)	43.7 (43.7)	43.7 (43.7)	
≥250	42.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
100	17.1 (19.9)	17.5 (20.5)	20.8 (24.2)	20.8 (24.2)	20.8 (24.2)	

Design re

Rd 45°	Member thickness h [mm]					Axial spacing [mm]
	190	200	300	400	≥500	
Edge distance c _{1,1} [mm]	100	21.2 (24.9)	21.6 (25.3)	24.5 (28.8)	24.5 (28.8)	24.5 (28.8)
	150	30.3 (34.1)	30.9 (34.7)	36.0 (40.0)	39.1 (42.1)	39.1 (42.1)
	200	37.6 (41.8)	38.3 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)
	≥250	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)
	100	21.6 (24.9)	22.0 (25.3)	25.0 (28.8)	25.0 (28.8)	25.0 (28.8)
	150	30.3 (33.9)	30.9 (34.5)	35.7 (39.7)	38.8 (42.1)	38.8 (42.1)
Edge distance c _{1,2} [mm]	200	37.3 (41.3)	38.0 (41.4)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)
	≥250	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)
	100	21.8 (24.6)	22.1 (25.1)	25.1 (28.7)	25.1 (28.7)	25.1 (28.7)
	150	30.0 (33.6)	30.6 (34.2)	35.3 (39.0)	38.1 (41.9)	38.1 (41.9)
Edge distance c _{2,2} [mm]	200	36.8 (40.6)	37.4 (41.2)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)
	≥250	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)	42.1 (42.1)
	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-
-	-	-	-	-	-	-

() values in parenthesis for uncracked concrete

F _{Rd} 45°	S ₀ ≥ 100 mm		Total design resistance [kN]				Anchor spacing [mm]
	Member thickness h [mm]		190	200	300	400	
Edge distance c ₁ [mm]	100	22.5 (26.4)	22.9 (27.2)	26.0 (31.6)	26.0 (31.6)	26.0 (31.6)	26.0 (31.6)
	150	31.9 (36.9)	32.5 (37.6)	37.9 (43.8)	41.3 (47.5)	41.3 (47.5)	41.3 (47.5)
	200	40.7 (45.4)	41.4 (46.3)	47.8 (53.0)	52.6 (57.6)	55.6 (60.7)	55.6 (60.7)
	≥250	47.6 (52.6)	48.3 (53.5)	55.1 (60.2)	59.9 (64.9)	63.5 (68.3)	63.5 (68.3)
	100	23.1 (27.3)	23.7 (28.0)	26.9 (31.7)	26.9 (31.7)	26.9 (31.7)	26.9 (31.7)
	150	32.6 (36.8)	33.3 (37.5)	38.9 (43.4)	42.3 (46.9)	42.3 (46.9)	42.3 (46.9)
	200	40.3 (44.9)	41.1 (45.6)	47.1 (51.8)	51.4 (56.1)	54.2 (58.8)	54.2 (58.8)
	≥250	46.8 (51.4)	47.5 (52.1)	53.7 (58.3)	58.0 (62.5)	61.3 (65.6)	61.3 (65.6)
	100	23.6 (27.3)	24.0 (27.8)	27.4 (31.6)	27.4 (31.6)	27.4 (31.6)	27.4 (31.6)
	150	32.5 (36.5)	33.1 (37.2)	38.5 (42.8)	41.8 (46.1)	41.8 (46.1)	41.8 (46.1)
-	200	39.8 (44.0)	40.5 (44.9)	46.3 (50.6)	50.2 (54.5)	52.8 (57.1)	52.8 (57.1)
	≥250	45.7 (50.2)	46.5 (50.9)	52.3 (56.4)	56.3 (60.2)	59.2 (63.2)	59.2 (63.2)
	-	-	-	-	-	-	-
	-	-	-	-	-	-	-
	-	-	-	-	-	-	-

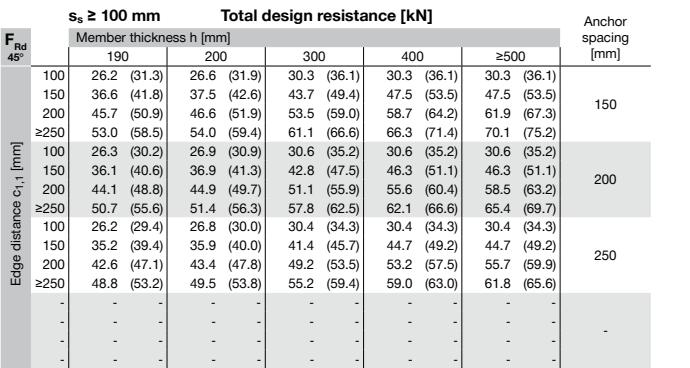
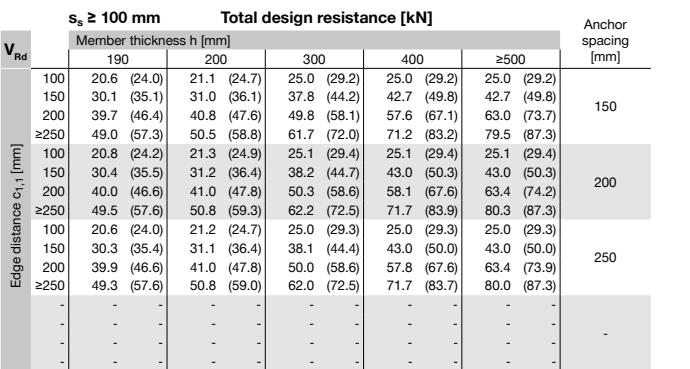
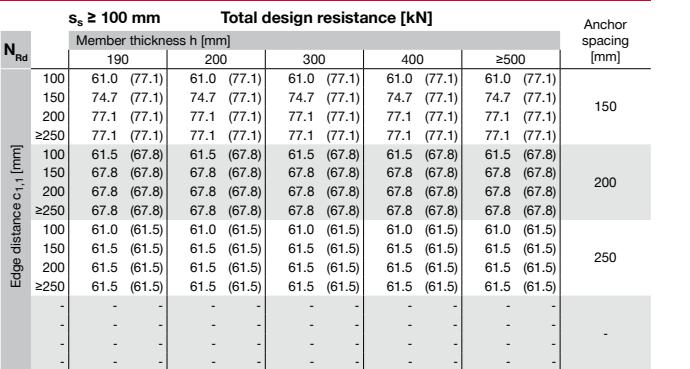
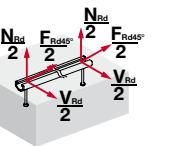
() values in parenthesis for uncracked concrete

C30/37 concrete grade

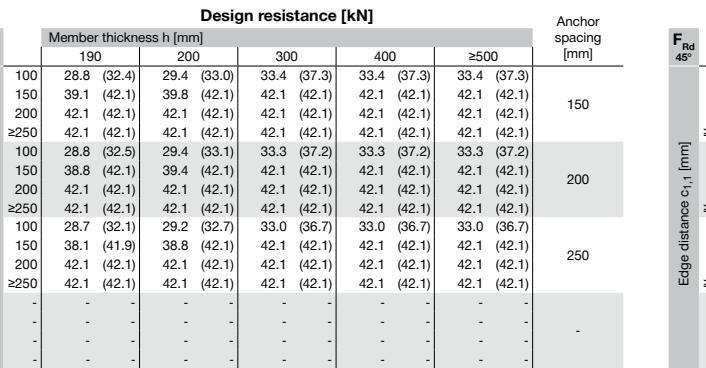
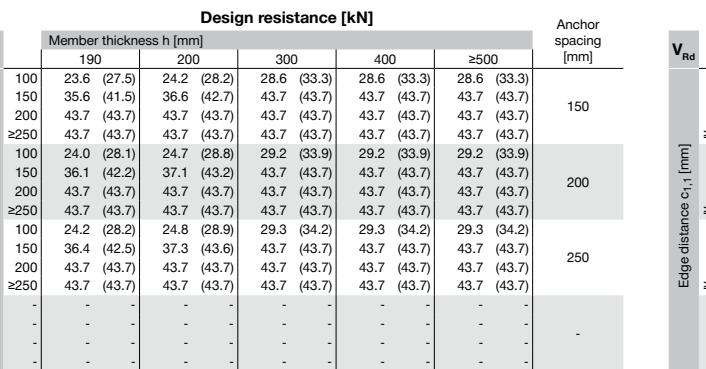
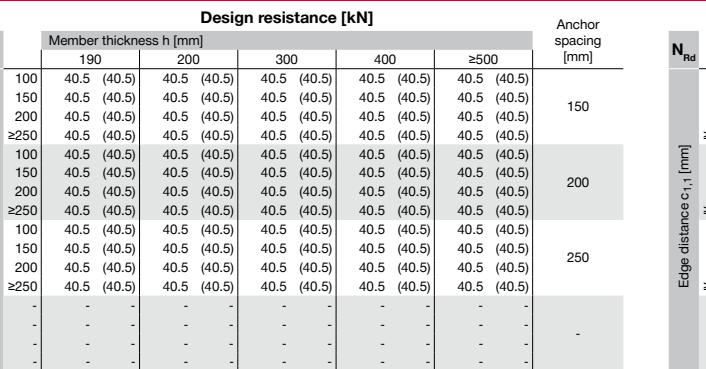
Design resistance [kN]						
N _{Rd}	Member thickness h [mm]			Anchor spacing [mm]		
	190	200	300	400	≥500	
100	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
150	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
200	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
≥250	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
Edge distance c _{1,1} [mm]	100	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	150	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	200	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	≥250	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	100	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	150	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
Edge distance c _{1,1} [mm]	200	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	≥250	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)	40.5 (40.5)
	100	-	-	-	-	-
	150	-	-	-	-	-
	200	-	-	-	-	-
Edge distance c _{1,1} [mm]	≥250	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-

Design resistance [kN]						
V _{Rd}	Member thickness h [mm]			Anchor spacing [mm]		
	190	200	300	400	≥500	
100	18.4 (21.6)	18.9 (22.1)	22.5 (26.1)	22.5 (26.1)	22.5 (26.1)	
150	28.0 (32.7)	28.7 (33.4)	35.1 (41.0)	39.5 (43.7)	39.5 (43.7)	150
200	37.5 (43.7)	38.3 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
≥250	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
Edge distance c _{1,1} [mm]	100	18.9 (22.0)	19.4 (22.6)	22.9 (26.7)	22.9 (26.7)	22.9 (26.7)
	150	28.4 (33.2)	29.2 (33.9)	35.6 (41.7)	40.1 (43.7)	40.1 (43.7)
	200	37.8 (43.7)	38.8 (43.7)	43.7 (43.7)	43.7 (43.7)	200
	≥250	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
	100	18.9 (22.1)	19.5 (22.7)	23.1 (26.9)	23.1 (26.9)	23.1 (26.9)
150	28.6 (33.3)	29.3 (34.2)	35.9 (42.0)	40.4 (43.7)	40.4 (43.7)	250
200	38.1 (43.7)	39.0 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
≥250	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	43.7 (43.7)	
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	
-	-	-	-	-	-	

values in parenthesis for uncracked concrete



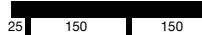
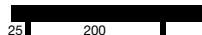
50/60 concrete grade



() values in parenthesis for uncracked concrete

() values in parenthesis for uncracked concrete

enthesis for uncracked concrete

Channel length [mm]	Anchor spacing [mm]	Number of anchors [pcs]	
300	250	2	
350	150	3	
450	200	3	
550	250	3	
1050	250	5	
1550	250	7	
2050	250	9	
2300	250	10	
5800	250	24	

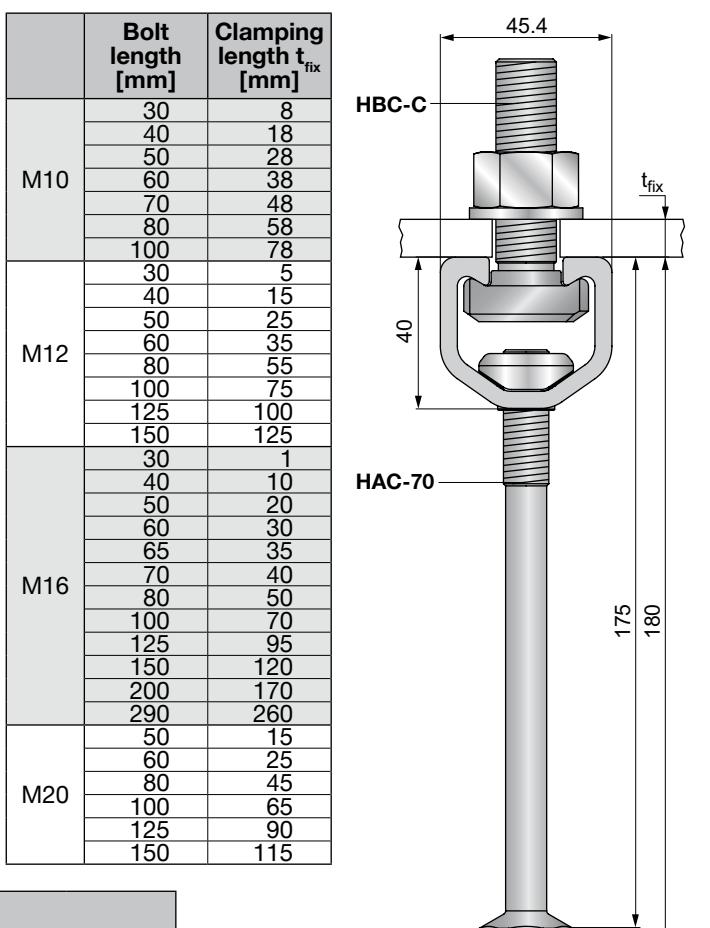
Other anchor channel lengths on request.

Minimum requirements

Dimensions	[mm]
$c_{1,i}$	100
h	$180 + c$
b	200
l	$150 + l_{\text{channel}}$
c = concrete cover according to DIN EN 1992-1-1:2005	

Edge distance $c_{1,1}$ [mm]	Minimum corner distance min $c_{2,1}$; min $c_{2,2}$ [mm]
100	269
150	346
200	446
250	546

HBC-C [kN]			
	$N_{Rd,s}$	$V_{Rd,s}$	$F_{Rd,s,45^\circ}$
M10	4.6	11.60	8.32
	A4-50	10.14	7.31
M12	4.6	16.85	12.10
	A4-50	14.74	10.63
M16	4.6	31.34	22.51
	8.8	83.57	50.16
	A4-50	27.42	19.75
M20	4.6	49.00	35.21
	8.8	130.67	78.32
	A4-50	42.83	30.84

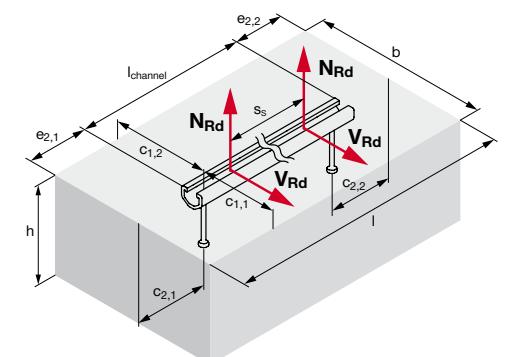


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Global logistics to keep your jobsite running.



Our global logistics network is the key to having Hilti anchor channels and bolts on the site when they're needed. We aim to keep your jobsite running, even in the event of unplanned specification changes, by maintaining product availability through a multi-location storage system consisting of local, regional and global stocks. We also help you avoid costly express delivery and air freight charges.

In addition to our standard range, Hilti anchor channels are available in various other lengths on request. Please contact your local Hilti organization or agent for further information.

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