

# HILTI

Hilti HAC anchor channels



**Select your innovation.**

**Hilti. Outperform. Outlast.**

## Introduction

Dear Customer,

We have extended our already extensive range of fastening products with the addition of an innovative, high-performance cast-in anchor channel system.

The design aid presented here is intended to help you design fastening points quickly and reliably, using anchor channels. The complex design calculation algorithms that form part of the European Code CEN TS 1992-4 have been laid out in clearly-arranged tabular form. With this aid you can quickly obtain accurate values in accordance with the given parameters and reliably estimate intermediate values in cases where the actual parameters lie between those listed in the tables.

As your reliable partner, we constantly make every effort to further improve the products and services we offer. We would therefore be very pleased to receive your feedback and look forward to answering any questions you may have, at any time, on the topic of anchor channels.

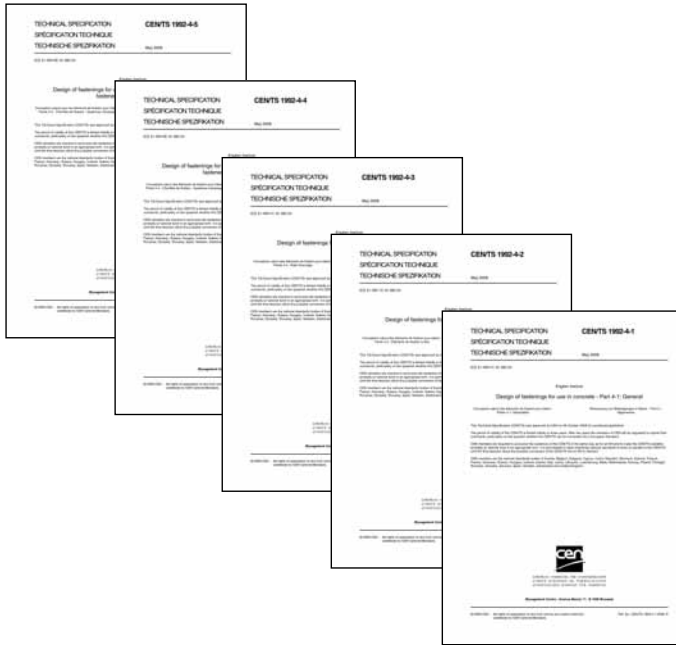
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## State-of-the-art anchor channel design with the new CEN TS 1992-4.



With the introduction of the European code CEN/TS 1992-4-3, the design of anchor channel fastenings has been given a new foundation. The new calculation method is based on extensive research and represents the state of the art.

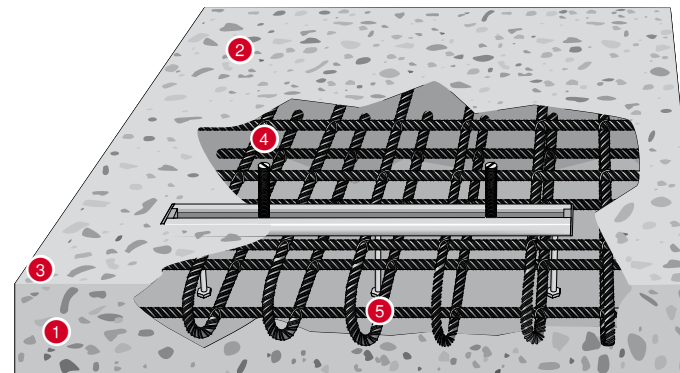
The new code features:

- Perfect compatibility with the Eurocode code generation
- Partial safety factor concept
- New calculation model taking specific parameters into account

Channel-dependent input data for the calculation model described in CEN/TS 1992-4 is backed by a European Technical Approval (ETA).

The new model allows better utilization of the materials involved and greater flexibility in designing the fastening. This leads to an optimized, more cost-efficient solution for the fastenings you are designing.

The following parameters are now taken into account in the calculations:



- 1 Member thickness
- 2 Concrete grade, cracked / uncracked
- 3 Edge / corner distance
- 4 Load type / position
- 5 Supplementary reinforcement

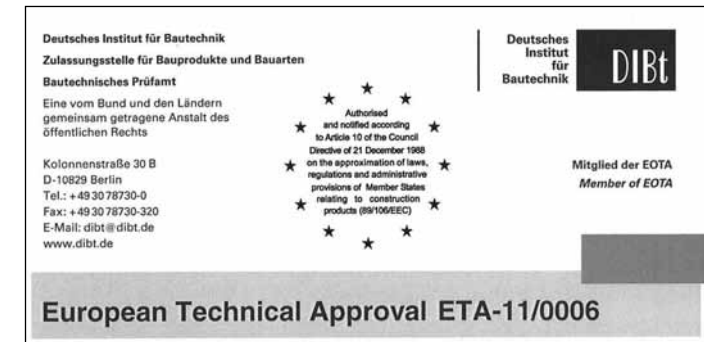
## Hilti's ETA approval for anchor channels goes beyond the requirements.

The Hilti Anchor Channel System was awarded European approval ETA-11/0006 in February 2011.

An updated version containing additional enhanced values was released on February 28, 2012.

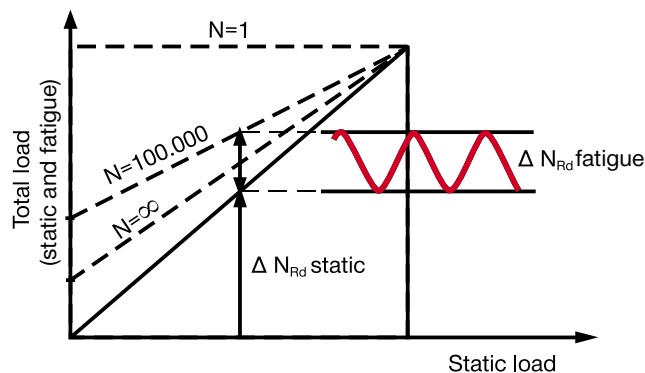
The new Anchor Channel System features:

- Excellent holding power due to its innovative V-shape
- A well-sealed system composed of an environmentally friendly LDPE foam strip with tear-out band and end caps
- A simplified system that significantly reduces the number of different items



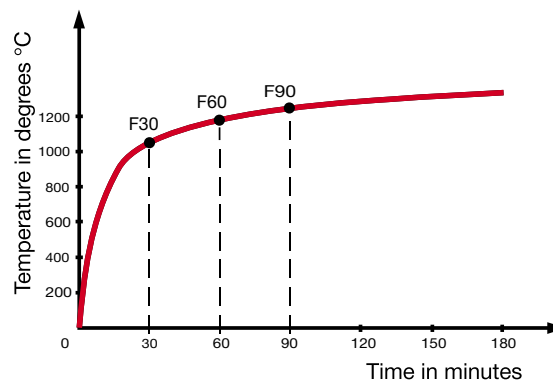
In addition to the provisions in CEN-TS 1992-4, the European Technical Approval awarded to Hilti covers design models for fatigue and for loads occurring in the event of fire.

The new design model for pulsating tensile stresses allows static preloading as well as the number of load cycles to be taken into account. The model is based on Woehler curves determined experimentally and in conjunction with the Goodman diagram.



With this new design concept it is now possible to design anchor channels in accordance with the Eurocode for the tensile and shear loads occurring in the event of fire. The design is based on EOTA TR 020 and CEN-TS 1992-4-1.

The following fire ratings are included: F30, F60 and F90. Basis of the calculation is the standard temperature curve (ETK and ISO 834, DIN 4102 T2).



Guaranteed product quality

In accordance with the ETA concept, the Hilti Anchor Channel System is subject to ongoing quality checks by internal and certified external inspection agencies (MPA, Stuttgart, Germany). Records are kept of all test data. Only the materials and processes listed in the approval are used in manufacturing. This ensures that the quality of the Hilti Anchor Channel System remains constantly high. Hilti's processes are certified in accordance with ISO 9001, for lasting safety and reliability.



## Unique markings for reliable identification.

### Markings on Hilti HAC anchor channels



Hilti anchor channels have distinct markings on the outside surface that allow correct identification before casting in concrete. The markings consist of the Hilti logo, the channel type designation and the type of corrosion protection.

The channels bear a unique production number that indicates the production lot as well as the channel type, to aid identification.



The same markings can be found inside the channel. These are visible after removal of the foam strip and allow identification after installation (i.e. after casting in).

### Markings on Hilti HBC bolts



Hilti bolts bear marks on the head indicating the bolt type, strength class, corrosion class and also include a manufacturing mark. The tip of the bolt features a distinct groove that provides a clear indication of bolt head alignment. Bolts with notched heads ("notched bolts") can be identified after installation by the 2 grooves in the tip.

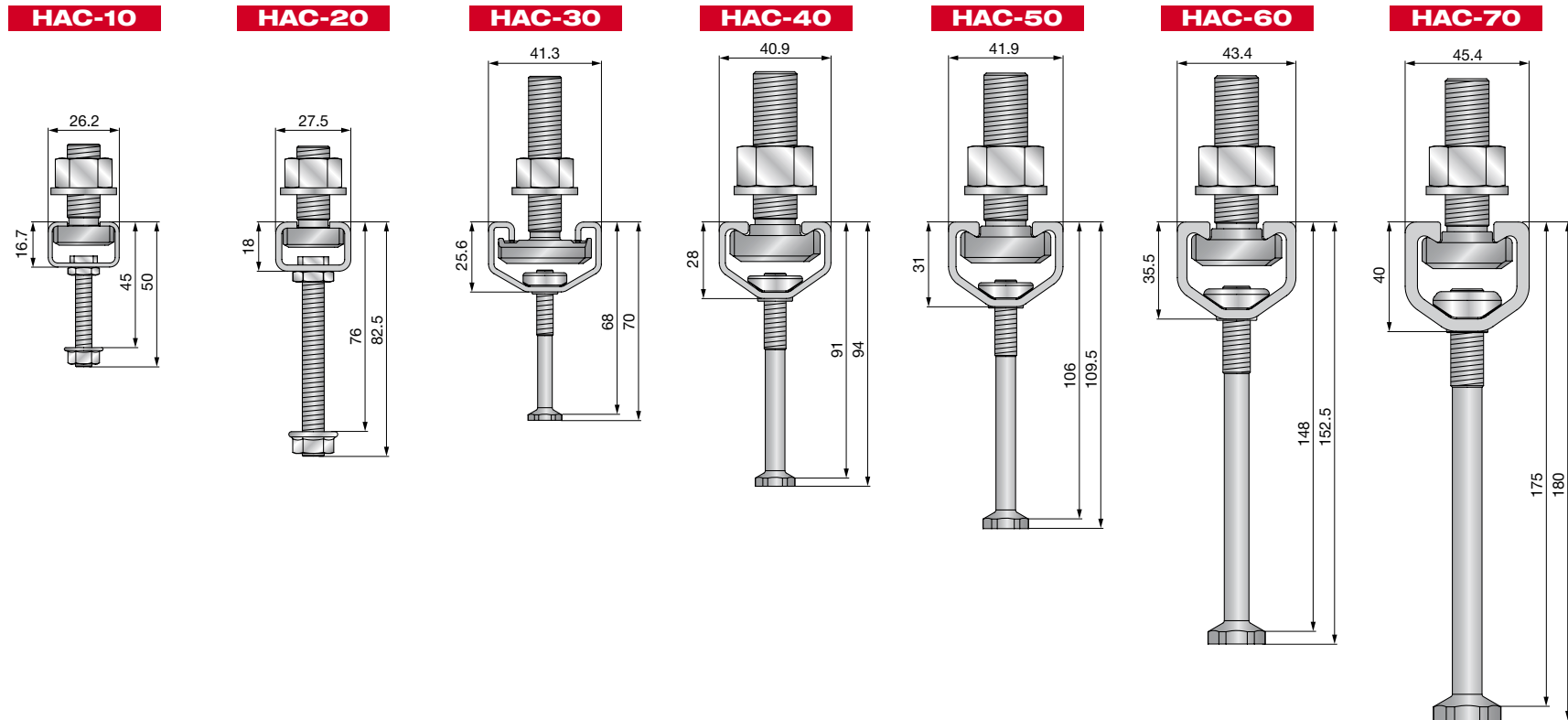
## The new anchor channel generation for strong and reliable cast-in fastening.

### Channels

The channels feature hot-dip galvanizing. Special uncoated “black” channels with a rectangular cross-section are also available for use in applications where welded connections are required.

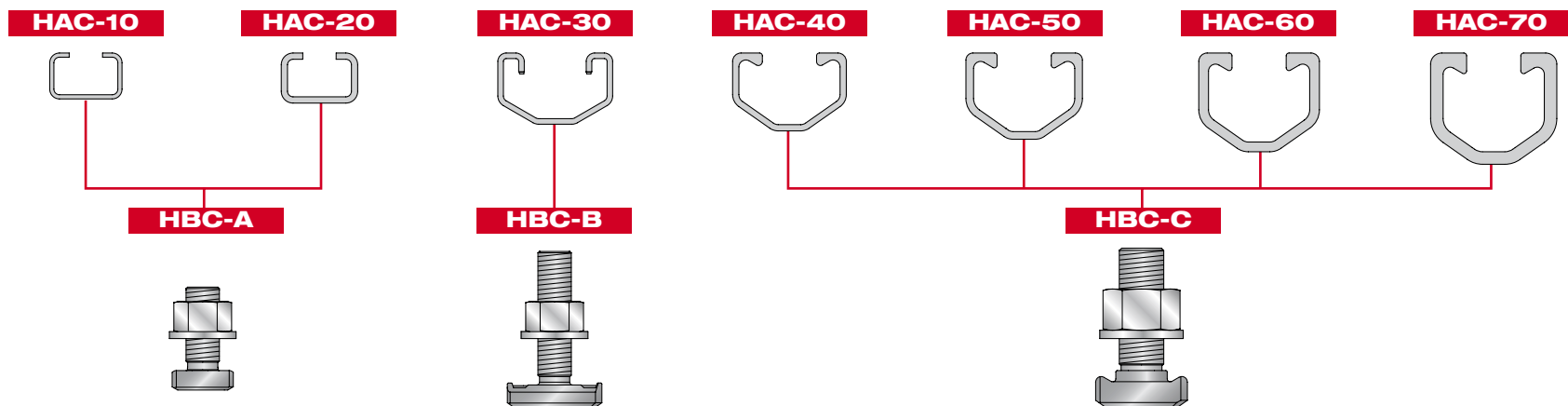
Available in 7 different standard profiles in lengths between 100 mm and 5850 mm.

Customer-specific lengths are available on request.



### Bolts

The T-head bolts are available in various lengths and diameters. Stainless steel, galvanized and hot-dip galvanized versions provide various levels of corrosion protection.



## Hilti PROFIS Anchor Channel – the design software for accurate, reliable planning.

Easy-to-use, up-to-date software is essential for the efficient specification of anchor channels. Hilti PROFIS Anchor Channel meets these requirements admirably.

Design calculations are based on the latest CEN/TS status and the ETA design provisions listed in ETA 11/006. The software is kept up to date by an automated updating system.

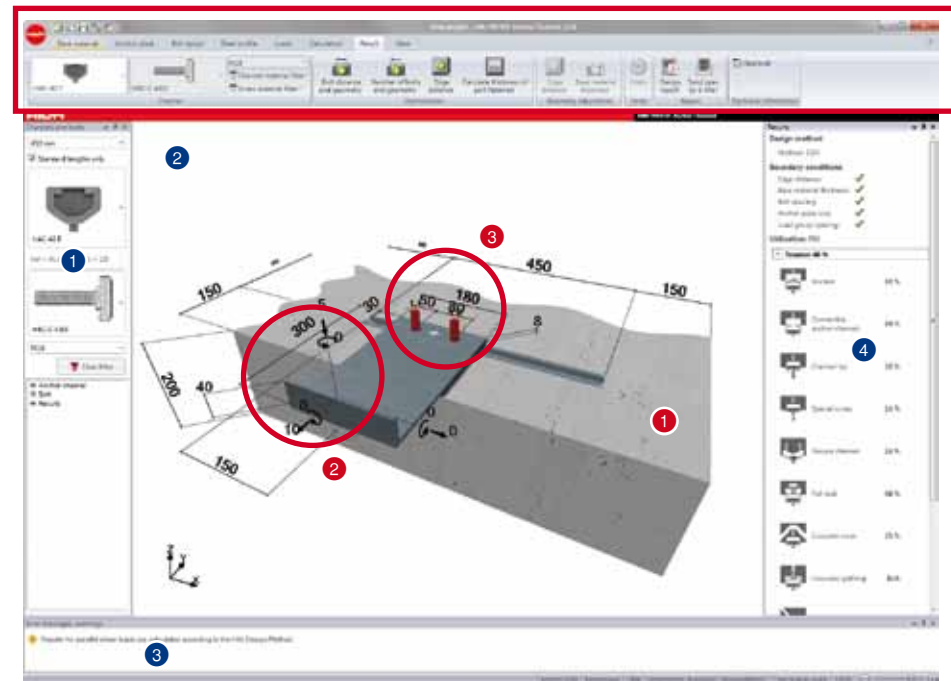
Hilti PROFIS Anchor Channel can be downloaded free of charge from your local Hilti Online website or from [www.hilti.com](http://www.hilti.com).

### 1 Channel and bolt selector

### 2 3D graphics with interactive input of loads and dimensions

### 3 Immediate messages and warnings guide the user toward the optimized design

### 4 Direct indication of the utilization rate in total and per specific failure mode allows optimization of the fastening point



### 1 Base material

- Concrete
- C12/15 up to C90/105 or customized
- Cracked / uncracked

### Reinforcement

- Takes existing reinforcement into account
- Calculates supplementary reinforcement to enhance concrete loading capacity

### 2 Loading

- Static or fatigue loading, calculation of fatigue resistance takes number of load cycles and static pre-loading into account
- Characteristic or design loads
- Calculations for loads occurring in the event of fire

### 3 Fastening groups

- Up to 8 fastening groups with up to 4 bolts per fastening group
- Each fastening group with loads and moments in 3 directions (x,y and z axis)
- Different types of base plates and predefined brackets
- Stand-off fastenings

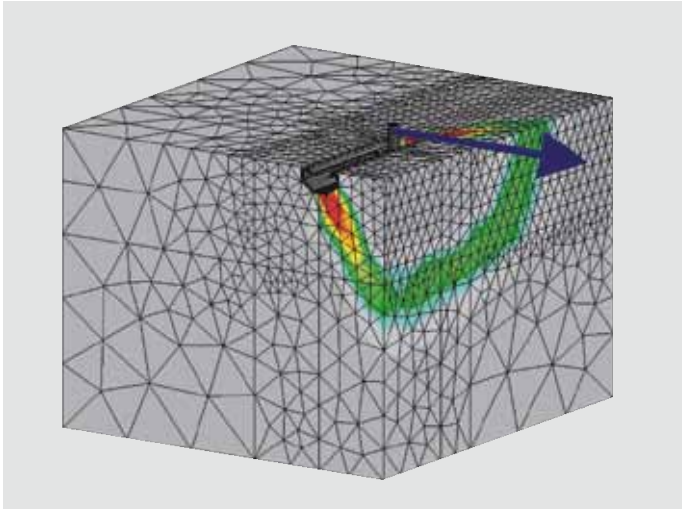
### 4 Result

- Automated optimization of the fastening point in terms of reduced edge distance, bolt size, number of bolts and bolt spacing
- Automated correction in case edge distance and slab thickness exceed the minimum values
- PDF file containing the results in detailed or in brief form, detailed report for easy-to-follow verification including formulas



## The 3 main advantages of the new anchor channel system.

### Innovative V-form for high performance.



The classic anchor channel cross section has been optimized with the aid of advanced computer simulation and through intensive testing. The resulting innovative V-form takes up high loads and allows small edge distances at edge zones where shear loads occur.

### Matching, simplified system.



- ❶ Only one anchor channel type for static and fatigue loads as well as loads occurring in the event of fire.
- ❷ Only three different bolt types are needed to cover the entire range of anchor channels.
- ❸ The HAC-30 channels are compatible with the familiar Hilti MQ channel system for general installation work. Installation system parts can thus be mounted directly on the anchor channels without need for elaborate and costly adapters.

### Time-saving and well sealed.



The new environmentally friendly LDPE closed-cell foam filling equipped with a tear-out strip can be removed quickly, thus saving labor costs. Plastic end caps also help keep concrete slurry out of the channels.

## Overview of minimum geometric boundary conditions.

	Anchor channel spacings					Concrete member dimensions		
	min $c_{1i}$	min $c_{2i}$	min $e_{2i}$	min $c_p$	min $c_s^*$	min $h$	min $b$	min $l$
			①			②		③
<b>HAC-10</b>	40	40	15	80	30	$50 + c$	80	$30 + l_{\text{channel}}$
<b>HAC-20</b>	50	50	25	100	50	$83 + c$	100	$50 + l_{\text{channel}}$
<b>HAC-30</b>	50	50	25	100	50	$70 + c$	100	$50 + l_{\text{channel}}$
<b>HAC-40</b>	50	50	25	100	50	$94 + c$	100	$50 + l_{\text{channel}}$
<b>HAC-50</b>	75	75	50	150	100	$110 + c$	150	$100 + l_{\text{channel}}$
<b>HAC-60</b>	100	100	75	200	150	$153 + c$	200	$150 + l_{\text{channel}}$
<b>HAC-70</b>	100	100	75	200	150	$180 + c$	200	$150 + l_{\text{channel}}$

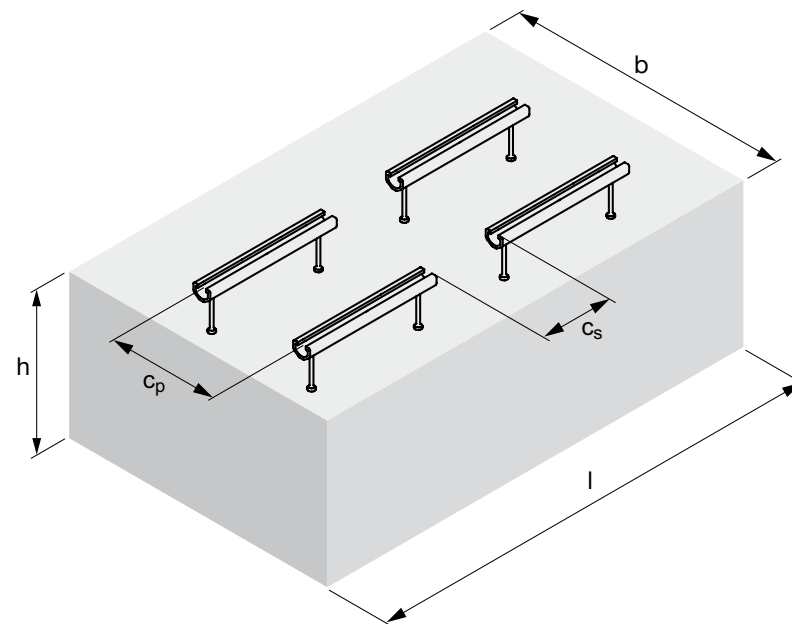
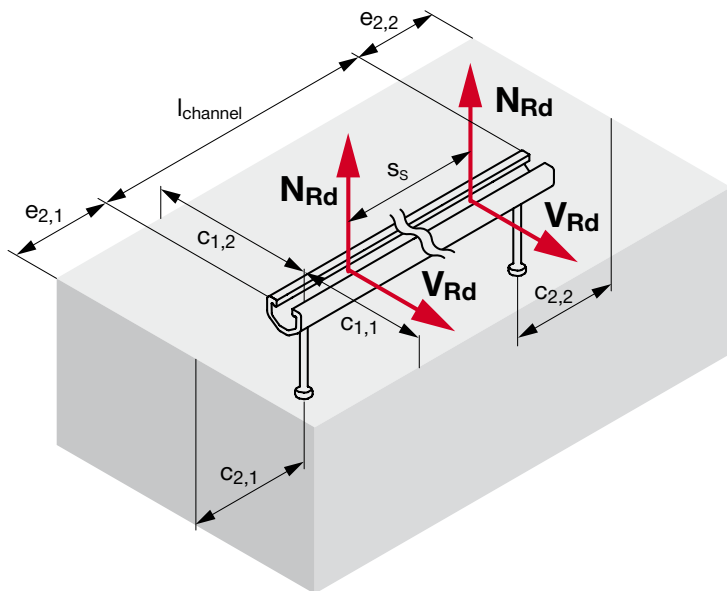
① Also for channel pairs

②  $c$  = concrete cover according to DIN EN 1992-1-1:2011-01 (EN 1992)

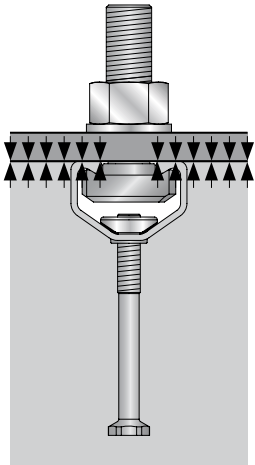
③  $l_{\text{channel}}$  = total channel length

Minimum distance and minimum dimensions in mm.

\* Please contact Hilti for information on further reduced spacing.

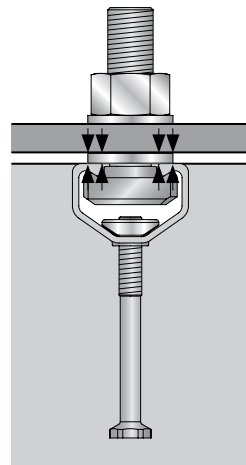


## Select the required installation torque according to the base material.



### Standard situation

The fixture is in contact with the concrete, the anchor channel or, respectively, the concrete and the anchor channel.



### Steel to steel contact

The fixture is fastened to the anchor channel by way of a suitable washer.

The given torque is to be applied but must not be exceeded.

Anchor channel	Bolt type	Bolt diameter	Min spacing $s_{min,s}$ of the bolt	Setting torque $T_{inst}$			
				Standard		Steel – steel contact	
				4.6; 8.8; A4-50	4.6; A4-50	8.8	
		[mm]	[mm]	[Nm]			
<b>HAC-10</b>	<b>HBC-A</b>	8	40	8	8	-	
		10	50	15	15	-	
		12	60	15	25	-	
<b>HAC-20</b>		8	40	8	8	-	
		10	50	15	15	-	
		12	60	25	25	-	
<b>HAC-30</b>	<b>HBC-B</b>	8	40	8	8	-	
		10	50	15	15	-	
		12	60	30	25	-	
<b>HAC-40</b>	<b>HBC-C</b> <b>HBC-C-E</b> <b>HBC-C-N</b>	10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	120	200	
		20	100	75	75	400	
<b>HAC-50</b>		10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	60	200	
		20	100	120	120	400	
<b>HAC-60</b>		10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	60	200	
		20	100	120	120	400	
<b>HAC-70</b>		10	50	15	15	48	
		12	60	25	25	70	
		16	80	60	60	200	
		20	100	120	120	400	

# Anchor channel design in 9 easy steps starting with loading.

Example: HAC-40 anchor channel

1 Load type: single load / pair load (single load)

2 Concrete grade (C25/30)

3 Load direction (normal force N)

4 Member thickness (h = 350mm)

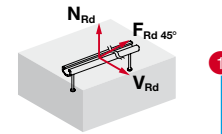
5 Anchor spacing (s = 200mm)

6 Edge distance (c<sub>1,1</sub> = 75mm)

7 Design load (N<sub>Rd</sub> = 13.9kN in cracked concrete)

8 Choose channel length according to your application (250; 450)

9 Check bolt capacity



**C25/30 concrete grade**

N <sub>Rd</sub>	Design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]						
	105	150	200	350	≥500		
Edge distance c <sub>1,1</sub> [mm]	50	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	100
	75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	150
	50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	200	
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)		
50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)		250
75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)		
100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)		
≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)		

Channel length [mm]	Anchor spacing [mm]	Number of anchors [pcs]	
150	100	2	
200	150	2	
250	200	2	
300	250	2	
350	150	3	
450	200	3	
550	250	3	
800	250	4	
1050	250	5	
1300	250	6	
1550	250	7	
1800	250	8	
2050	250	9	
2300	250	10	
5800	250	24	

**The calculations shown in this design aid are based on the following assumptions**

- No influence of corners if minimum requirements for corner distance c<sub>2,1</sub> - c<sub>2,2</sub> per channel are met
- Arbitrary position of the load between the outer anchors
- For load pairs: Minimum spacing of the bolts according to table - all spacings greater than the specified spacing are safe
- Reinforcement closely spaced
- Straight edge reinforcement
- No supplementary reinforcement
- 100% utilization rate
- No bolt failure

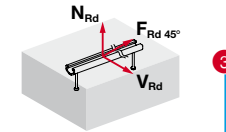
This design aid provides exact values based on given parameters according to ETA 11/0006 February 28, 2012 and CEN TS 1992-4 May 2009. For exact calculation with different parameters please use our PROFIS Anchor Channel design software which can be downloaded free of charge from <http://www.hilti.com>.

Other anchor channel lengths on request.

## Anchor channel design in 9 easy steps starting with channel length.

Channel length [mm]	Anchor spacing [mm]	Number of anchors [pcs]	
150	100	2	
200	150	2	
250	200	2	
300	250	2	
350	150	3	
450	200	3	
550	250	3	
800	250	4	
1050	250	5	
1300	250	6	
1550	250	7	
1800	250	8	
2050	250	9	
2300	250	10	
5800	250	24	

Other anchor channel lengths on request.



Example: HAC-40 anchor channel

- Choose channel length according to your application (250)
- Anchor spacing (200)
- Load type: single load / pair load (single load)
- Concrete grade (C25/30)
- Load direction (normal force N)
- Member thickness (h = 350mm)
- Edge distance ( $c_{1,1} = 75\text{mm}$ )
- Design load anchor channel ( $N_{Rd} = 13.9\text{kN}$  in cracked concrete)
- Check bolt capacity

**C25/30 concrete grade**

$N_{Rd}$	Design resistance [kN]						Anchor spacing [mm]
	Member thickness h [mm]						
	105	150	200	350	≥500		
Edge distance $c_{1,1}$ [mm]	50	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	13.4 (13.9)	100
	75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	50	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	150
	75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	75	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	200
	100	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	≥150	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	13.9 (13.9)	
	50	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	250
	75	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	
	100	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	
	≥150	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	13.8 (13.8)	

### Bolt rating/sizes - choose the appropriate bolt

		HBC-C [kN]		
		$N_{Rd,s}$	$V_{Rd,s}$	$F_{Rd,s,45^\circ}$
M10		4.6	11.60	8.32
	A4-50	10.14	7.31	8.87
M12		4.6	16.85	12.10
	A4-50	14.74	10.63	12.89
M16		4.6	31.34	22.51
	A4-50	27.42	19.75	23.89
M20		4.6	49.00	35.21
		8.8	130.67	78.32
	A4-50	42.83	30.84	37.32

With individual fastening points the acting force must be lower than the applicable resistance of the channel and bolt.  
With load pairs the acting force is distributed over 2 bolts.

$$(N, V, F_{45^\circ Ed}) \leq \min [(N, V, F_{45^\circ Rd}) ; (N_s, V_s, F_{s,45^\circ Rd})]$$









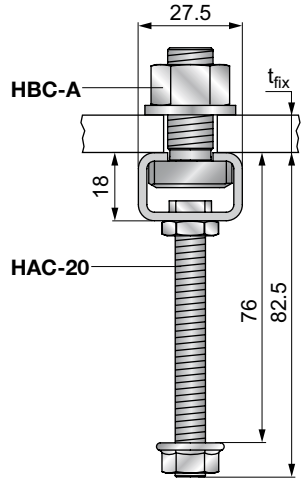




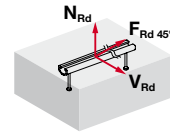
Minimum requirements

Table with dimensions [mm]: c1,i, h, b, l, Edge distance c1,1 [mm], Minimum corner distance min c2,1; min c2,2 [mm].

Table showing Bolt length [mm] and Clamping length tfix [mm] for M8, M10, and M12 anchors with various spacing options.



HAC-30 design tables



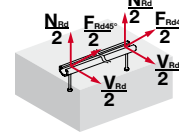
C25/30 concrete grade

Table for C25/30 concrete grade showing Design resistance [kN] for NRd and Total design resistance [kN] for s0 >= 75 mm.

Table for C25/30 concrete grade showing Design resistance [kN] for VRd and Total design resistance [kN] for s0 >= 75 mm.

Table for C25/30 concrete grade showing Design resistance [kN] for FRd 45° and Total design resistance [kN] for s0 >= 75 mm.

( ) values in parenthesis for uncracked concrete



C30/37 concrete grade

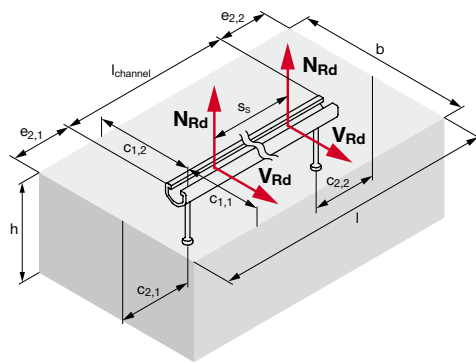
Table for C30/37 concrete grade showing Design resistance [kN] for NRd and Total design resistance [kN] for s0 >= 75 mm.

Table for C30/37 concrete grade showing Design resistance [kN] for VRd and Total design resistance [kN] for s0 >= 75 mm.

Table for C30/37 concrete grade showing Design resistance [kN] for FRd 45° and Total design resistance [kN] for s0 >= 75 mm.

( ) values in parenthesis for uncracked concrete

HBC-A [kN] table with columns for NRd,s, VRd,s, and FRd,s.45° for M8, M10, and M12 anchors.

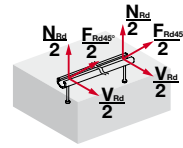
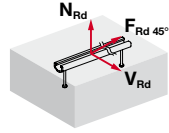
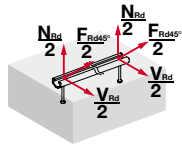












C50/60 concrete grade

Table showing Total design resistance [kN] for N\_Rd under tension force. It includes columns for member thickness h (120, 150, 200, 350, ≥500 mm) and anchor spacing (100, 150, 200, 250 mm).

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Table showing Total design resistance [kN] for V\_Rd under shear force. It includes columns for member thickness h (120, 150, 200, 350, ≥500 mm) and anchor spacing (100, 150, 200, 250 mm).

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Table showing Total design resistance [kN] for F\_Rd 45° under shear force at 45 degrees. It includes columns for member thickness h (120, 150, 200, 350, ≥500 mm) and anchor spacing (100, 150, 200, 250 mm).

Table showing Design resistance [kN] for F\_Rd 45° under shear force at 45 degrees. It includes columns for member thickness h (120, 150, 200, 350, ≥500 mm) and anchor spacing (100, 150, 200, 250 mm).

Table showing Total design resistance [kN] for F\_Rd 45° under shear force at 45 degrees. It includes columns for member thickness h (120, 150, 200, 350, ≥500 mm) and anchor spacing (100, 150, 200, 250 mm).

() values in parenthesis for uncracked concrete

() values in parenthesis for uncracked concrete

() values in parenthesis for uncracked concrete

Table showing the relationship between Channel length [mm], Anchor spacing [mm], and Number of anchors [pcs]. It includes diagrams illustrating the anchor channel layout for various lengths and spacings.

Other anchor channel lengths on request.









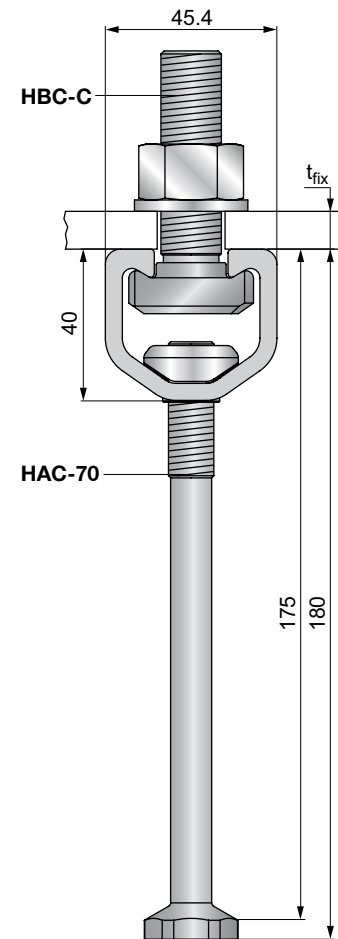


**Minimum requirements**

Dimensions	[mm]
$c_{1,i}$	100
$h$	$180 + c$
$b$	200
$l$	$150 + l_{channel}$
$c$ = concrete cover according to DIN EN 1992-1-1:2005	

Edge distance $c_{1,1}$ [mm]	Minimum corner distance $\min c_{2,1}$ ; $\min c_{2,2}$ [mm]
$c_{1,2} \geq c_{1,1}$	
100	269
150	346
200	446
250	546

	Bolt length [mm]	Clamping length $t_{fix}$ [mm]
M10	30	8
	40	18
	50	28
	60	38
	70	48
	100	78
M12	30	5
	40	15
	50	25
	60	35
	80	55
	100	75
M16	125	100
	150	125
	30	1
	40	10
	50	20
	60	30
	65	35
	70	40
	80	50
	100	70
M20	125	95
	150	120
	200	170
	290	260
	50	15
	60	25
	80	45
	100	65
125	90	
150	115	

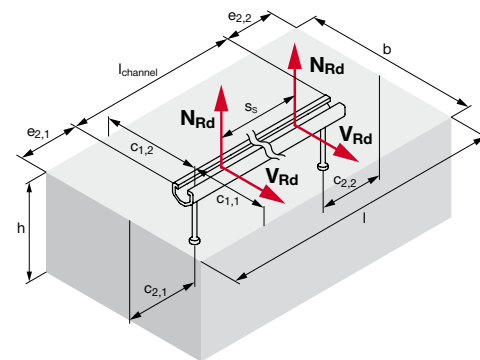


**Technical advice.**

Hilti supports and advises you in all technical matters.



Hilti offers a broad range of services to engineers worldwide. Close cooperation and coordination with engineers right at the planning stage ensures optimum design of the fastening points. Our advice during definition of the correct specifications helps ensure safe, cost-efficient fastenings. Hilti engineers are pleased to offer their support in the office, on the jobsite, or by providing training on the new design provisions or the introduction of new Hilti software solutions.



<b>HBC-C [kN]</b>				
		$N_{Rd,s}$	$V_{Rd,s}$	$F_{Rd,s,45^\circ}$
M10	4.6	11.60	8.32	10.09
	A4-50	10.14	7.31	8.87
M12	4.6	16.85	12.10	14.70
	A4-50	14.74	10.63	12.89
M16	4.6	31.34	22.51	27.36
	8.8	83.57	50.16	66.24
M20	A4-50	27.42	19.75	23.89
	4.6	49.00	35.21	42.66
M20	8.8	130.67	78.32	103.48
	A4-50	42.83	30.84	37.32

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In addition to our standard range, Hilti anchor channels are available in various other lengths on request. Please contact your local Hilti organization or agent for further information.

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