



**Installation Technical  
Manual**

**Technical data**

**MQ System Light &  
Project**

## Terms of common cooperation / Legal disclaimer

The product loading capacities published in these Technical Data Sheets are only valid for the mentioned codes or technical data generation methods and the defined application conditions (e.g. ambient temperature load capacity not valid in case of fire, data not valid in support structures when mixed with third party products), assuming sufficient fastener, base material and building structure strength. Additional calculations, checks and releases by the responsible structural engineer might be needed to clarify the capacity of base material and building structure. Suitability of structures combining different products for specific applications needs to be verified by conducting a system design and calculation, using for example Hilti PROFIS software. In addition, it is crucial to fully respect the Instructions for Use and to assure clean, unaltered and undamaged state of all products at any time in order to achieve this loading capacity (e.g. misuse, modification, overload, corrosion). As products but also technical data generation methodologies evolve over time, technical data might change at any time without prior notice. We recommend to use the latest technical data sheets published by Hilti.

In any case the suitability of structures combining different products for specific applications need to be checked and cleared by an expert, particularly with regard to compliance with applicable norms and permits, prior to using them for any specific facility. This book only serves as an aid to interpret the suitability of structures combining different products for specific applications without any guarantee as to the absence of errors, the correctness and the relevance of the results or suitability for a specific application. User must take all necessary and reasonable steps to prevent or limit damage. The suitability of structures combining different products for specific applications are only recommendations that need to be confirmed with a professional designer and/or structural engineers to ensure compliance with User's specific jurisdiction and project requirements.

# Content and overview of this manual

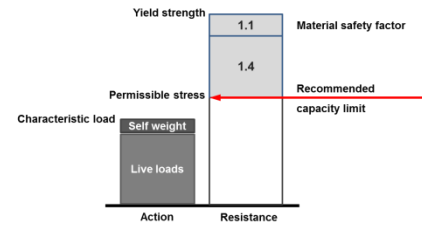
Product	Designation	Item number	Page
<b>MQ System L&amp;P channels - section properties</b>			
	MQ-21 2m	2148545	5
	MQ-21 3m	2148544	
	MQ-21 6m	2148543	
	MQ-41-L 2m	2141966	5
	MQ-41-L 3m	2141965	
	MQ-41-L 6m	2141964	
<b>MQ System L&amp;P parts and connectors - loading capacity limits</b>			
	MQA-S M8	2141906	7
	MQA-S M10	2141907	
	MQZ-P9	2141908	11
	MQZ-P11	2141909	
	MQZ-TW-M8	2142030	15
	MQZ-TW-M10	2142031	
	MQW-L-1/1	2142020	21
	MQW-L-2/1	2142021	25
	MQW-H2	2141929	29
	MQP-L-6/2	2141928	33
	MQP-41	2141927	39
	Through bolt M8	Various see BOM	47
	Through bolt M10	Various see BOM	51

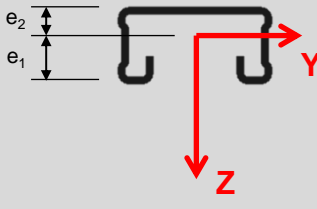
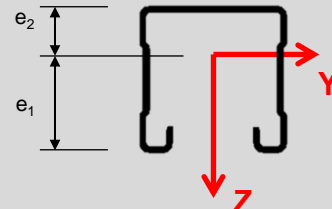
# Content and overview of this manual

Product	Designation	Item number	Page
<b>MQ System L&amp;P parts and connectors - loading capacity limits</b>			
	HHK 41 M8X40	312361	55
	HHK 41 M8X50	312362	
	HHK 41 M8X60	312363	
	HHK 41 M8X80	312365	
	HHK 41 M8X100	312367	
	HHK 41 M8X120	312368	
	HHK 41 M8X150	312369	
	HHK 41 M10X40	312371	59
	HHK 41 M10X60	312373	
	HHK 41 M10X80	312374	
	HHK 41 M10X100	312375	
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	MQK-L-21/200	2141924	63
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	HUS3-H8 Direct fixation to concrete	Various	77
	HST3-M10 Direct fixation to concrete	Various	83

### MQ System L&P - Channels

Designation	Item number
MQ-21 2m	2148545
MQ-21 3m	2148544
MQ-21 6m	2148543
MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 6m	2141964



Technical data			MQ-21	MQ-41-L
<b>For girder MI / cross section including torsion</b>				
				
Cross-sectional area	A	[mm <sup>2</sup> ]	182.12	199.57
Channel weight		[kg/m]	1.43	1.6
Wall thickness		[mm]	2.0	1.5
<b>Material</b>				
yield strength	f <sub>y,k</sub>	[N/mm <sup>2</sup> ]	290	290
permissible stress*	σ <sub>rec</sub>	[N/mm <sup>2</sup> ]	188.3	188.3
E-module		[N/mm <sup>2</sup> ]	210000	210000
<b>Surface</b>				
hot dip galvanized		[μm]	approx. 20	approx. 10
<b>Cross-section values Y-axis</b>				
Axis of gravity A	e <sub>1</sub>	[mm]	11.13	21.44
Axis of gravity B	e <sub>2</sub>	[mm]	9.47	19.86
moment of inertia	I <sub>y</sub>	[cm <sup>4</sup> ]	0.99	4.48
Section modulus A	W <sub>y1</sub>	[cm <sup>3</sup> ]	0.89	2.09
Section modulus B	W <sub>y2</sub>	[cm <sup>3</sup> ]	1.05	2.25
Radius of gyration	i <sub>y</sub>	[cm]	0.74	1.50
Permissible moment	M <sub>y</sub>	[Nm]	168	394
<b>Cross-section values Z-axis</b>				
moment of inertia	I <sub>z</sub>	[cm <sup>4</sup> ]	4.63	5.90
Section modulus	W <sub>z</sub>	[cm <sup>3</sup> ]	2.24	2.86
Radius of gyration	i <sub>z</sub>	[cm]	1.59	1.72
<b>Data to the torsion</b>				
torsional moment of inertia	I <sub>t</sub>	[mm <sup>4</sup> ]	151.17	112.13
torsional section modulus	W <sub>t</sub>	[mm <sup>3</sup> ]	75.59	75.76



### MQA-S Saddle nut

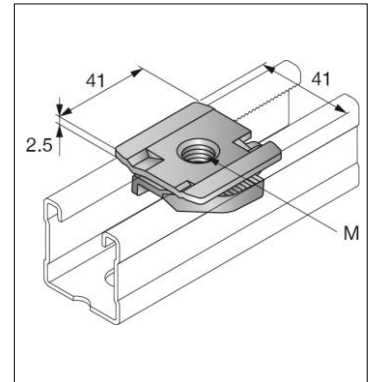
Designation	Item number
<b>MQA-S M8</b>	<b>2141906</b>
<b>MQA-S M10</b>	<b>2141907</b>

**Corrosion protection:**  
Electro galvanized

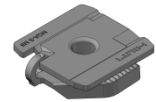
**Weight:**  
M 8 - 53g  
M10 - 53g

**Submittal text:**

Part, combining channel nut with metric internal thread M8 or M10 and channel plate. Installation by mounting to open side of channel and rotation to 45°. Fixation by screwing in threaded rod and tightening a counter nut to pre-defined installation torque. Typically used for fixing pipe-rings and other threaded rod connections to installation channel. Can transfer tension, compression and shear loads.



Package content



**Material properties:**

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**

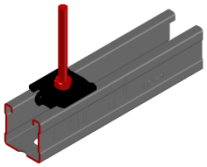
	SW	T <sub>inst</sub>	L <sub>min</sub>
M8	13mm	9 Nm (7ft-lb)	18mm
M10	17mm	18 Nm (14ft-lb)	18mm

1x MQ

1x

1x

# MQA-S Saddle nut

Possible loading cases		
Standard		
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis

### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

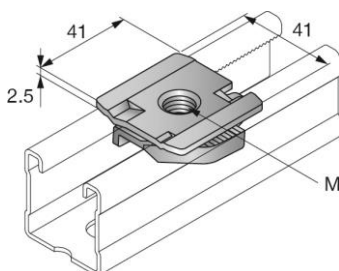
### Software:

- Ansys 16.0
- Microsoft Excel

### Environmental conditions:

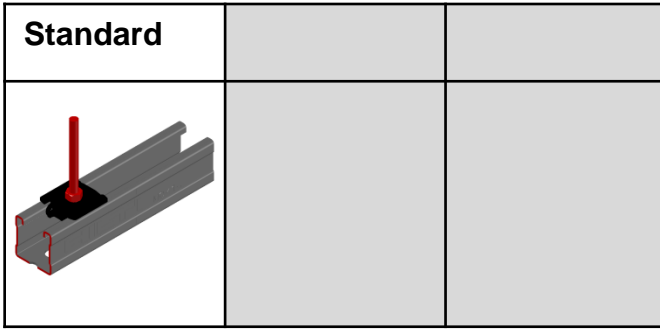
- static loads
- no fatigue loads

### Simplified drawing:





# MQA-S Saddle nut



<b>Loading case: Standard</b>	<b>Combinations covered by loading case</b>
<p><b>BOM:</b>                  For fixation on M8 threaded rod  <b>1x MQA-S M8</b>                    <b>2141906</b>  <b>1x M8 nut</b>                        <b>216465</b>  <b>1x AM8x1000 t-rod</b>            <b>339793 or various</b>                  For fixation on M10 threaded rod  <b>1x MQA-S M10</b>                <b>2141907</b>  <b>1x M10 nut</b>                      <b>216466</b>  <b>1x AM10x1000 t-rod</b>        <b>339795 or various</b></p>	Saddle nut installed in all sizes of MQ channel opened up or down 

Recommended loading capacity - simplified for most common applications															
Method		<table border="1"> <thead> <tr> <th></th> <th><math>\pm F_{x,r}</math> ec. [kN]</th> <th><math>\pm F_{y,r}</math> ec. [kN]</th> <th><math>\pm F_{z,r}</math> ec. [kN]</th> </tr> </thead> <tbody> <tr> <td>M8</td> <td>1.50</td> <td></td> <td>3.00</td> </tr> <tr> <td>M10</td> <td>2.14</td> <td></td> <td>3.00</td> </tr> </tbody> </table>		$\pm F_{x,r}$ ec. [kN]	$\pm F_{y,r}$ ec. [kN]	$\pm F_{z,r}$ ec. [kN]	M8	1.50		3.00	M10	2.14		3.00	These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.
			$\pm F_{x,r}$ ec. [kN]	$\pm F_{y,r}$ ec. [kN]	$\pm F_{z,r}$ ec. [kN]										
M8	1.50		3.00												
M10	2.14		3.00												

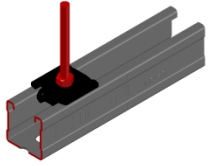
Design loading capacity - 3D		1/2
Method		

<b>Limiting components of capacity evaluated in following tables:</b>	
1. Saddle nut	

# MQA-S Saddle nut

## Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

<b>Standard</b>		
		

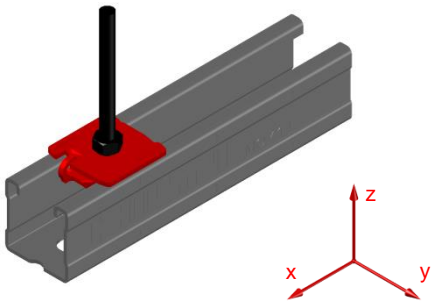
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

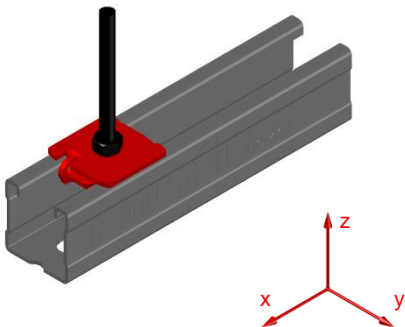
#### 1. MQA-S-M8



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.10	2.10			4.2	
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

valid for edge distance  $\geq 100\text{mm}$

#### 2. MQA-S-M10



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	3.00			4.2	
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

valid for edge distance  $\geq 100\text{mm}$

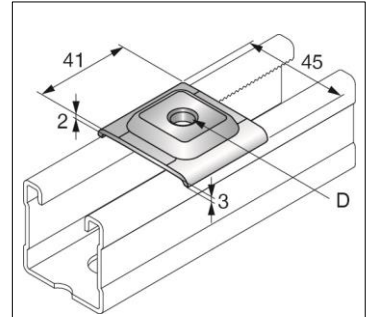
### MQZ-P Bored plate

Designation	Item number
<b>MQZ-P9</b>	<b>2141908</b>
<b>MQZ-P11</b>	<b>2141909</b>

**Corrosion protection:**  
Electro galvanized

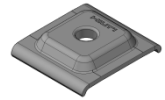
**Weight:**  
**MQZ-P9** - 35g  
**MQZ-P11** - 35g

**Submittal text:**  
 Installation channel plate for fixation channels to threaded rods. Typically used in pairs to open side and back of channels in combination with counter nuts. Single piece usage for anchor fixation through the channel directly to base material. Geometry allows clamping of channel walls and high load transfer.



MQZ-P 9 - D= 9.5 mm  
 MQZ-P11 - D=11.5 mm

Package content



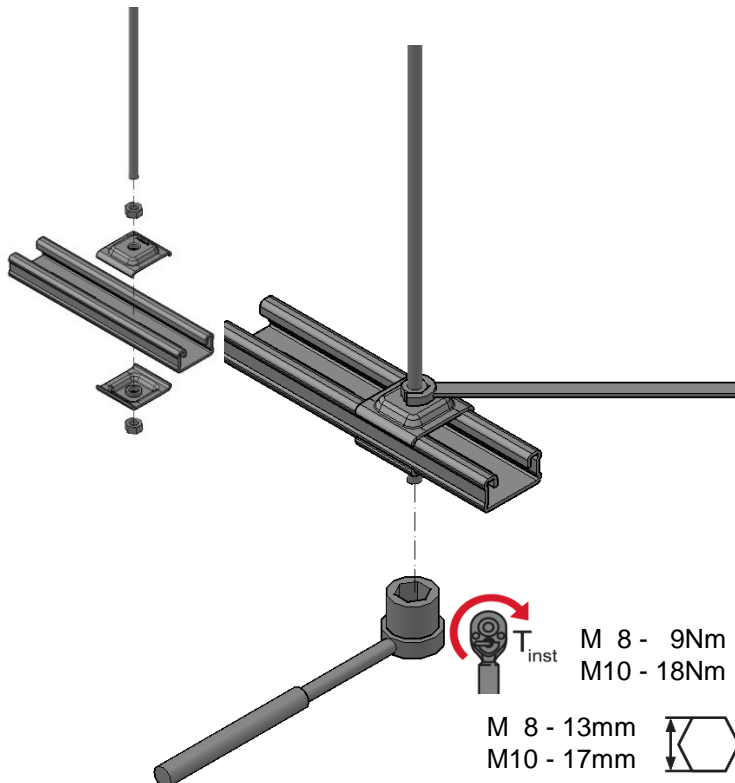
### Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

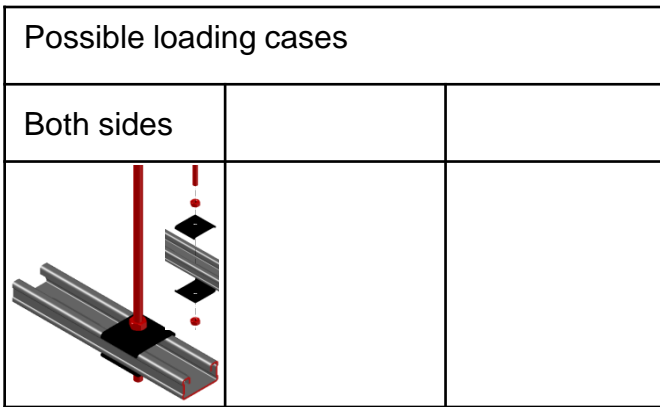
### Instruction For Use:

Simplified, not attached to the packaging

**Loading case „Both sides,,**



# MQZ-P Bored plate



## Design criteria used for loading capacity

### Methodology:

- Finite element analysis

### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

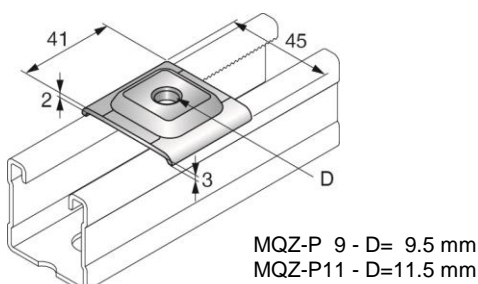
### Software:

- Ansys 16.0
- Microsoft Excel

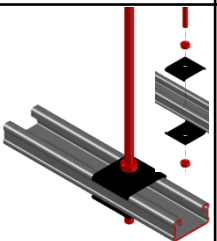
### Environmental conditions:

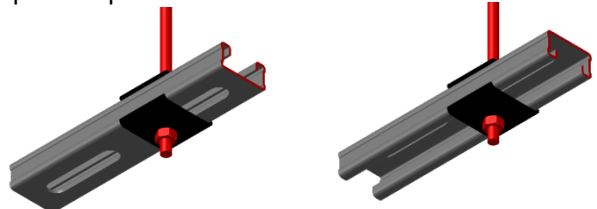
- static loads
- no fatigue loads

### Simplified drawing:

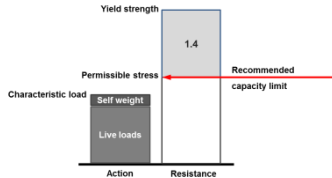
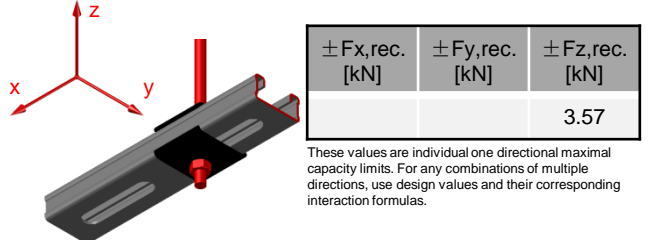


# MQZ-P Bored plate

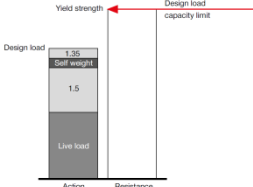
Possible loading cases		
Both sides		
		

Loading case: Both sides	Combinations covered by loading case
<p><b>BOM:</b>                  For fixation on M8 threaded rod  <b>2x MQZ-P9 bored plate</b>                    <b>2141908</b>  <b>2x M8 nut</b>                                        <b>216465</b>  <b>1x AM8x1000 t-rod</b>                            <b>339793 or various</b>                  For fixation on M10 threaded rod  <b>2x MQZ-P11 bored plate</b>                   <b>2141909</b>  <b>2x M10 nut</b>                                       <b>216466</b>  <b>1x AM10x1000 t-rod</b>                         <b>339795 or various</b></p>	Channel washer installed on all sizes of MQ channel opened up or down 

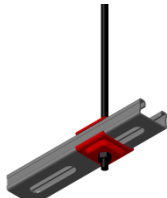
## Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th><math>\pm F_{x,rec}</math> [kN]</th> <th><math>\pm F_{y,rec}</math> [kN]</th> <th><math>\pm F_{z,rec}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>3.57</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]			3.57
$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]					
		3.57					

## Design loading capacity - 3D 1/2

Method	
	

### Limiting components of capacity evaluated in following tables:

1. Bored plate	
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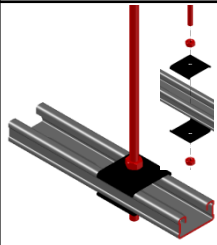
### MQZ-P Bored plate

#### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{C}$ ), no high ( $> +100^{\circ} \text{C}$ ) temperatures

#### Possible loading cases

Both sides



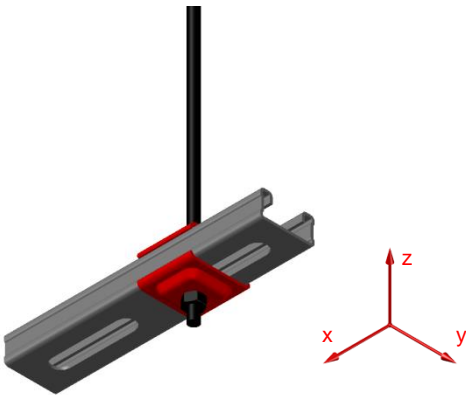
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

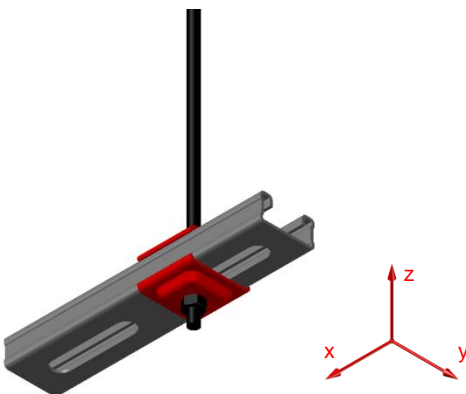
#### 1. MQZ-P9



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				5.00	5.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

for MQ-41-L and MQ-41 channel

#### 2. MQZ-P11



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				5.00	5.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

for MQ-41-L and MQ-41 channel

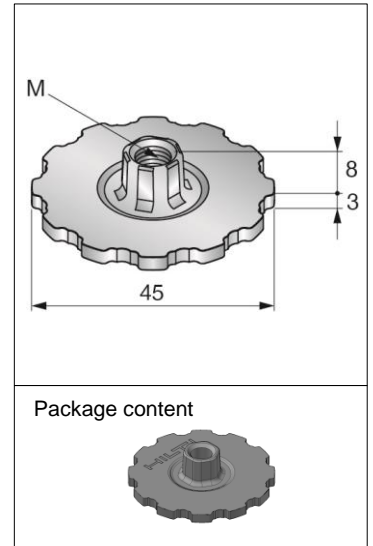
## MQZ-TW Trapeze Wheel

Designation	Item number
<b>MQZ-TW-M8</b>	<b>2142030</b>
<b>MQZ-TW-M10</b>	<b>2142031</b>

**Corrosion protection:**  
Electro galvanized

**Weight:**  
MQZ-TW-M8 - 37g  
MQZ-TW-M10 - 37g

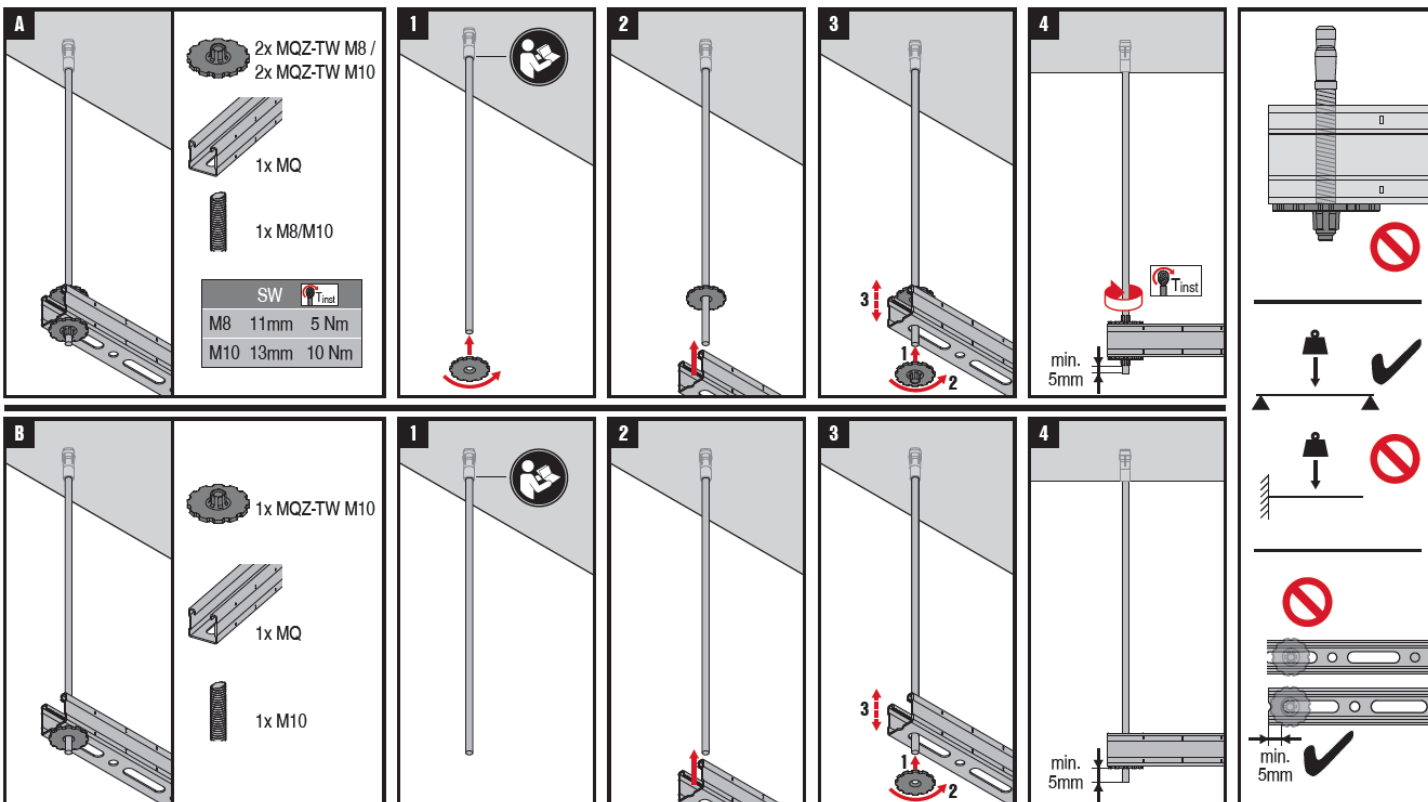
**Submittal text:**  
Part, combining 45x3 mm washer and a metric nut M8 or M10 in one element.  
Typically used for fixation of channels to threaded rods. Can be used in pairs to open and back side of channel. Version M10 can be used as single piece to back of the channel with nut fitting to channel long holes and securing untightening.



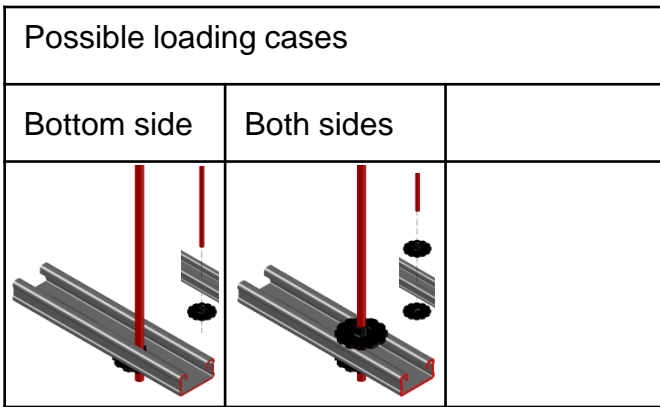
**Material properties:**

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**



# MQZ-TW Trapeze Wheel



### Design criteria used for loading capacity

#### Methodology:

- Finite element analysis

#### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

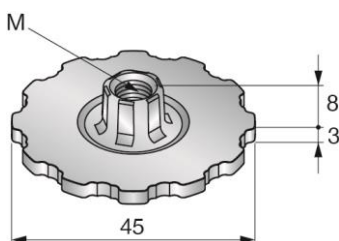
#### Software:

- Ansys 16.0
- Microsoft Excel

#### Environmental conditions:

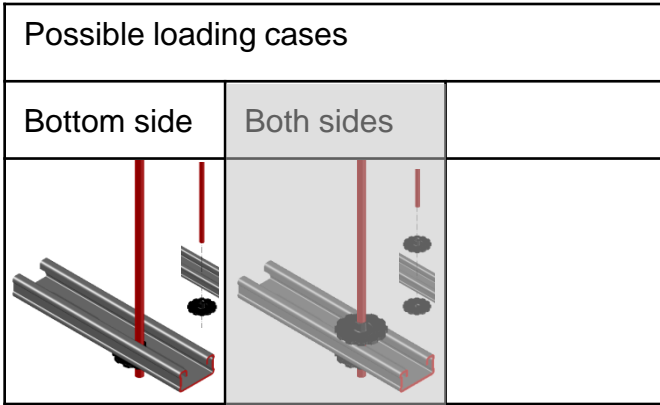
- static loads
- no fatigue loads

#### Simplified drawing:





# MQZ-TW Trapeze Wheel



Loading case: Bottom side	Combinations covered by loading case
<p><b>BOM:</b> hex-head of the TW locked in the slot of the channel</p> <p>For fixation on M10 threaded rod</p> <p><b>1x MQZ-TW-M10</b> <span style="float: right;"><b>2142031</b></span></p> <p><b>1x AM10x1000 t-rod</b> <span style="float: right;"><b>339795 or various</b></span></p> <p>M10 nut securing either TW or the anchor</p> <p><b>1x M10 nut</b> <span style="float: right;"><b>216466</b></span></p>	<p>Integrated hexagon head of the TW locked in the slot of the channel - nut used for securing either TW or anchor</p>

## Recommended loading capacity - simplified for most common applications

Method									
		<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>-3.00</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			-3.00	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
		-3.00							

## Design loading capacity - 3D 1/2

Method	

## Limiting components of capacity evaluated in following tables:

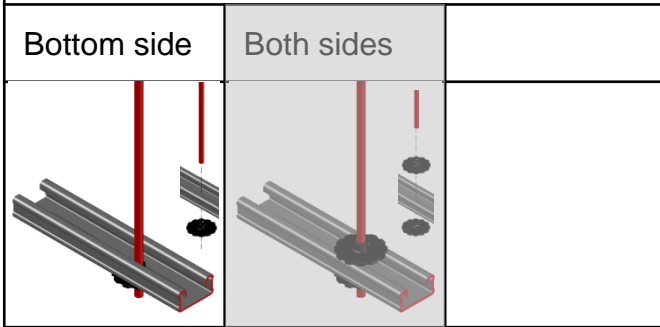
<p>1. Trapeze wheel</p>
-------------------------

# MQZ-TW Trapeze Wheel

## Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases



## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

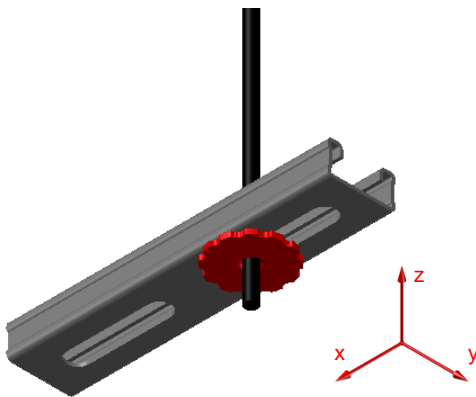
#### 2. MQZ-TW-M10

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				0.0	4.20
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

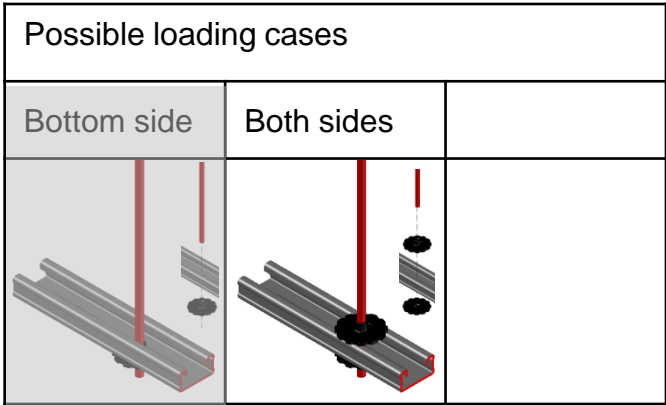
for MQ-41-L and MQ-41 channel

**Condition:**

hex-head of the TW locked in the slot of the channel - nut used for securing either TW or anchor and hex nut used for securing either the TW or anchor



# MQZ-TW Trapeze Wheel



<b>Loading case: Both sides</b>	<b>Combinations covered by loading case</b>
<p><b>BOM:</b></p> <p>For fixation on M8 threaded rod  <b>2x MQZ-TW-M8 trapeze wheel</b>      2142030  <b>1x AM8x1000 t-rod</b>                      339793 or various</p> <p>For fixation on M10 threaded rod  <b>1x MQZ-TW-M10</b>                              2142031  <b>1x AM10x1000 t-rod</b>                        339795 or various</p>	<p>Integrated hexagon head should be heading out of the channels - for all sizes of the MQ system channels. For both orientations of the channel - open down or open up</p>

**Recommended loading capacity - simplified for most common applications**

<b>Method</b>		<table border="1"> <thead> <tr> <th></th> <th><math>\pm F_{x,r}</math> ec. [kN]</th> <th><math>\pm F_{y,r}</math> ec. [kN]</th> <th><math>\pm F_{z,r}</math> ec. [kN]</th> </tr> </thead> <tbody> <tr> <td>M8</td> <td></td> <td></td> <td>2.50</td> </tr> <tr> <td>M10</td> <td></td> <td></td> <td>3.00</td> </tr> </tbody> </table> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>		$\pm F_{x,r}$ ec. [kN]	$\pm F_{y,r}$ ec. [kN]	$\pm F_{z,r}$ ec. [kN]	M8			2.50	M10			3.00
	$\pm F_{x,r}$ ec. [kN]	$\pm F_{y,r}$ ec. [kN]	$\pm F_{z,r}$ ec. [kN]											
M8			2.50											
M10			3.00											

**Design loading capacity - 3D** 1/2

<b>Method</b>	

**Limiting components of capacity evaluated in following tables:**

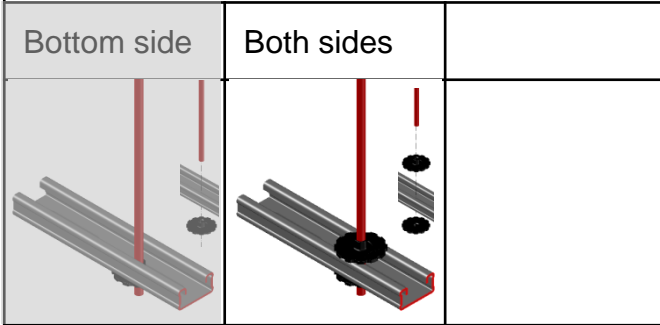
1. Trapeze wheel

# MQZ-TW Trapeze Wheel

## Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases



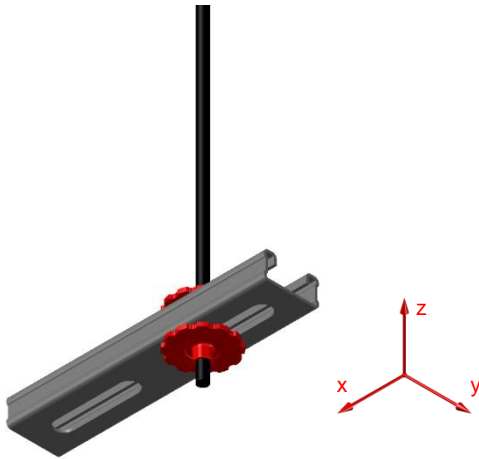
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

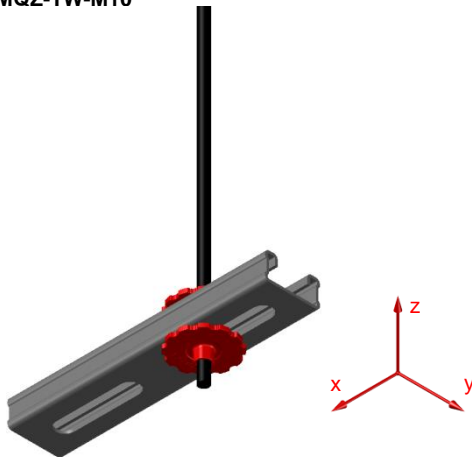
#### 1. MQZ-TW-M8



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				3.5	3.5
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

for MQ-41-L and MQ-41 channel

#### 2. MQZ-TW-M10



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				4.2	4.2
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

for MQ-41-L and MQ-41 channel

# MQW-L-1/1 Angle

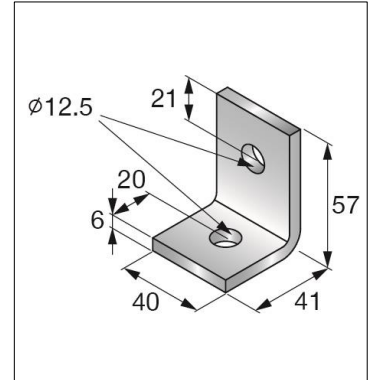
Designation	Item number
<b>MQW-L-1/1</b>	<b>2142020</b>

**Corrosion protection:**  
Electro galvanized

**Weight:**  
159g

**Submittal text:**

Basic angle for connecting installation channels at 90°. Usage with MQM-M10 channel wing nuts and screws M10x20 – one at each side. Material thickness of 6mm and asymmetrical length of the sides. Can be used also for fixation of threaded rods and anchors M10 and M12.

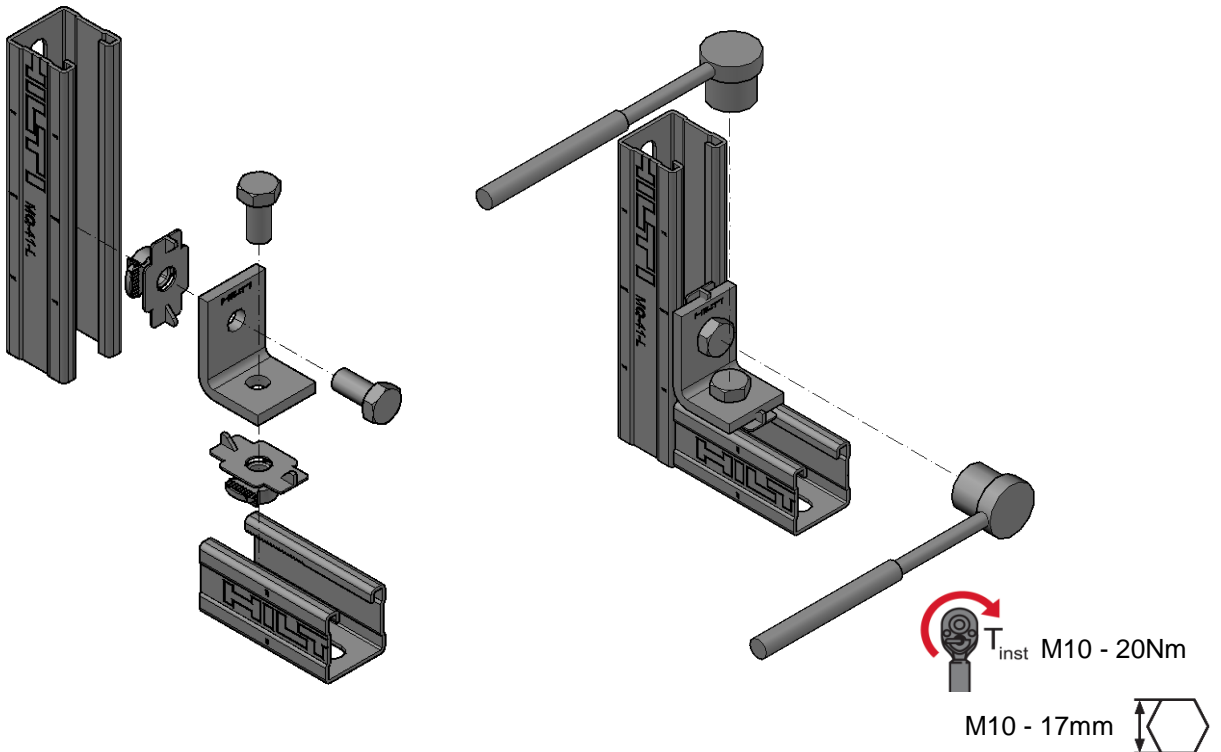


**Material properties:**

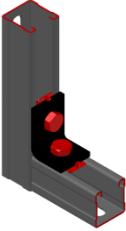
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$F_y = 235 \frac{N}{mm^2}$	$F_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
DD11 MOD - HN 555-1 2012.3				

**Instruction For Use:**

Simplified, not attached to the packaging



# MQW-L-1/1 Angle

Possible loading cases		
Standard		
		

## Design criteria used for loading capacity

### Methodology:

- Analytic calculation
- Hardware tests

### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules-Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012
• RAL-GZ 655	Pipe Support	04.2008

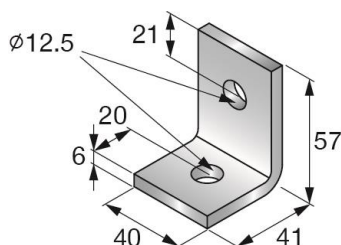
### Software:

- Mathcad 15.0
- Microsoft Excel

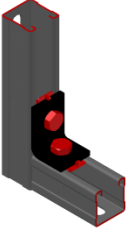
### Environmental conditions:

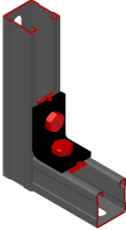
- static loads
- no fatigue loads

### Simplified drawing:

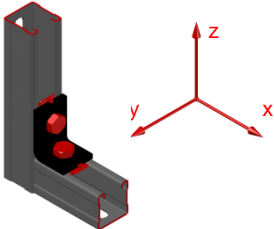
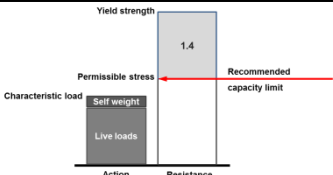


# MQW-L-1/1 Angle

Possible loading cases		
Standard		
		

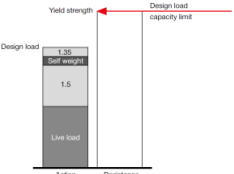
<b>Loading case: Standard</b>	<b>Combinations covered by loading case</b>
<b>BOM:</b> 1x MQW-L-1/1 <span style="float: right;">2142020</span> 2x MQM-M10 wing nut <span style="float: right;">369626</span> 2x M10x20 hexagon head screw <span style="float: right;">216453</span>	Angle perpendicularly connecting two open sections of channels 

## Recommended loading capacity - simplified for most common applications

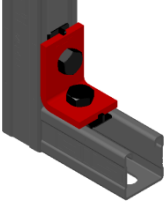
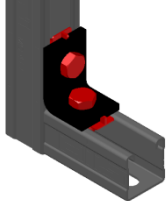
<b>Method</b>							
	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>1.27</td> <td>0.00</td> <td>2.50</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.27	0.00	2.50
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.27	0.00	2.50					

## Design loading capacity - 3D

1/2

<b>Method</b>	
	

## Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Wing nut 
---	---

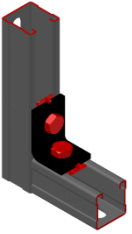
# MQW-L-1/1 Angle

## Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases

Standard



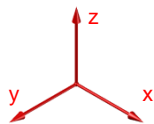
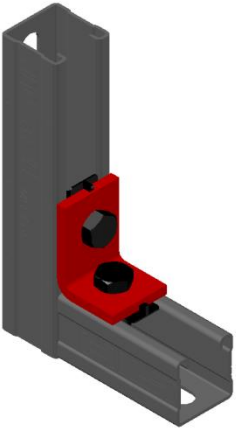
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector

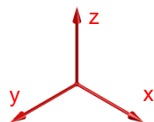
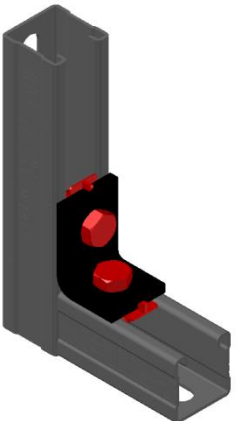


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.15	5.84	0.00	0.00	4.85	4.45
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
0.00	0.00	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

#### 2. Wing nut



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.55	4.88	0.00	0.00	7.00	7.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
0.00	0.00	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$



## MQW-L-2/1 Angle

Designation  
**MQW-L-2/1**

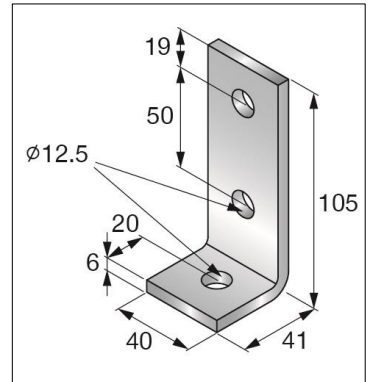
Item number  
**2142021**

**Corrosion protection:**  
Electro galvanized

**Weight:**  
241g

**Submittal text:**

Basic angle for connecting installation channels at 90°. Usage with MQM-M10 channel wing nuts and screws M10x20 – two on the long side and one on the short side. Material thickness of 6mm. Can be used also for fixation of threaded rods and anchors M10 and M12.



Package content

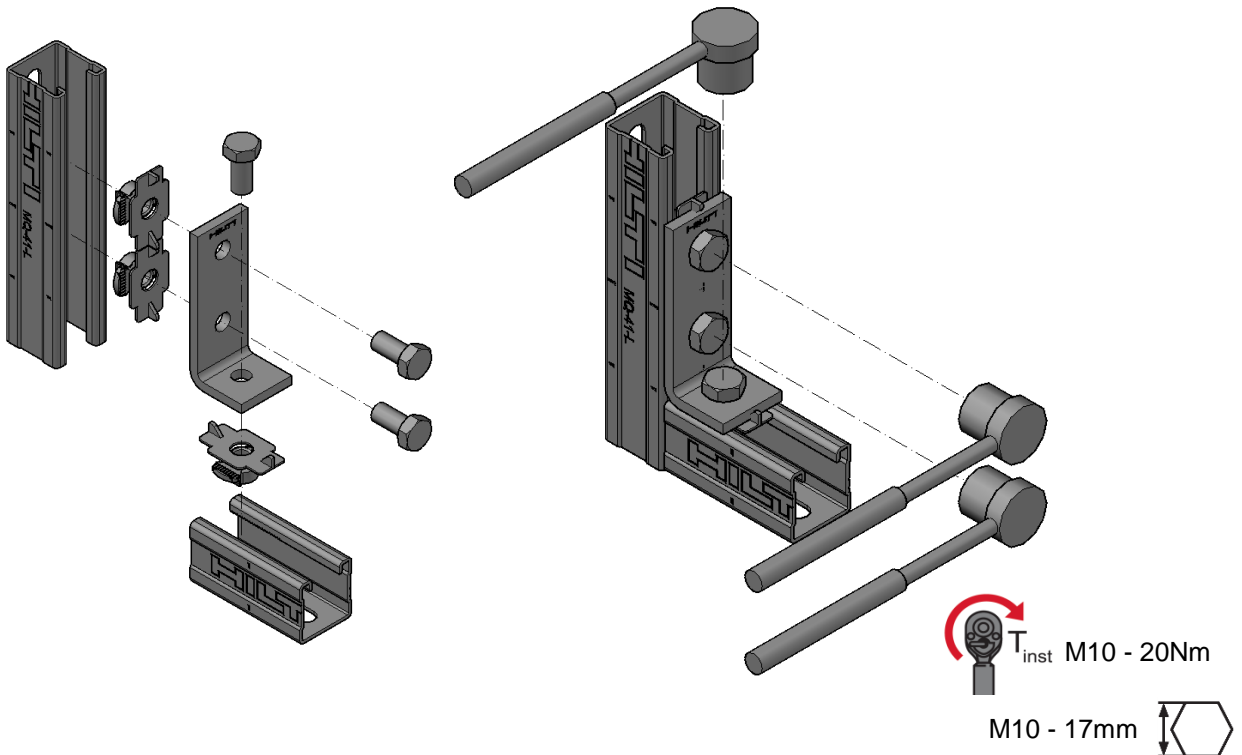


**Material properties:**

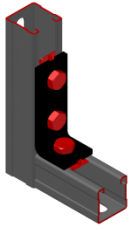
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**

Simplified, not attached to the packaging



# MQW-L-2/1 Angle

Possible loading cases		
Standard		
		

## Design criteria used for loading capacity

### Methodology:

- Analytic calculation
- Hardware tests

### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures –Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures –Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures –Part 1-3: General rules-Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures –Part 1-5:Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures –Part 1-8: Design of joints	03.2012
• RAL-GZ 655	Pipe Support	04.2008

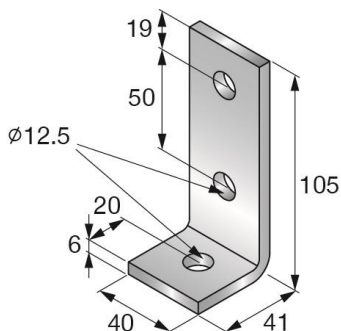
### Software:

- Mathcad 15.0
- Microsoft Excel

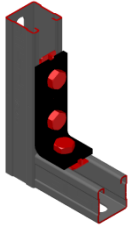
### Environmental conditions:

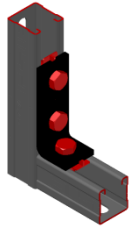
- static loads
- no fatigue loads

### Simplified drawing:

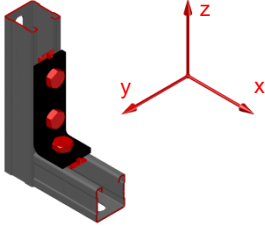
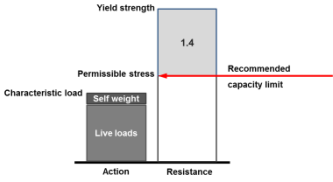


## MQW-L-2/1 Angle

Possible loading cases		
Standard		
		

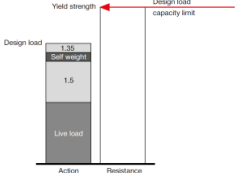
<b>Loading case: Standard</b>	<b>Combinations covered by loading case</b>
<b>BOM:</b> <b>1x MQW-L-2/1</b> <span style="float: right;"><b>2142021</b></span> <b>3x MQM-M10 wing nut</b> <span style="float: right;"><b>369626</b></span> <b>3x M10x20 hexagon head screw</b> <span style="float: right;"><b>216453</b></span>	Angle perpendicularly connecting two open sections of channels 

### Recommended loading capacity - simplified for most common applications

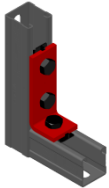
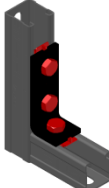
<b>Method</b>		<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>1.29</td> <td>0.36</td> <td>2.50</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.29	0.36	2.50
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
1.29	0.36	2.50						
								

### Design loading capacity - 3D

1/2

<b>Method</b>	
	

### Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. Wing nut 
---	--

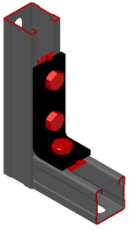
### MQW-L-2/1 Angle

#### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

#### Possible loading cases

Standard



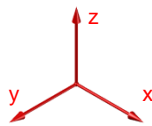
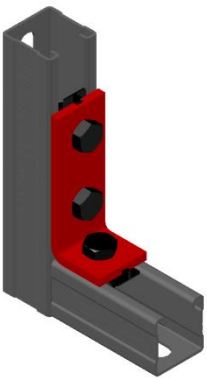
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector

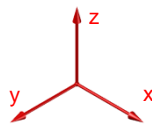
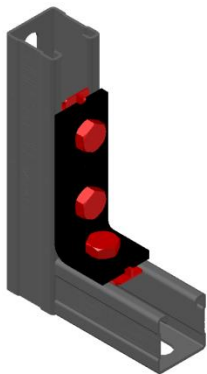


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.75	5.84	1.55	1.55	4.85	4.45
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
5.84	5.84	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

#### 2. Wing nut



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.60	4.88	0.75	0.75	12.60	7.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
6.25	6.25	0.00	0.00	0.00	0.00

Interaction:

Tension and shear parallel to channel

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

Shear transverse to channel

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

### MQW-H2 Angle

Designation  
**MQW-H2**

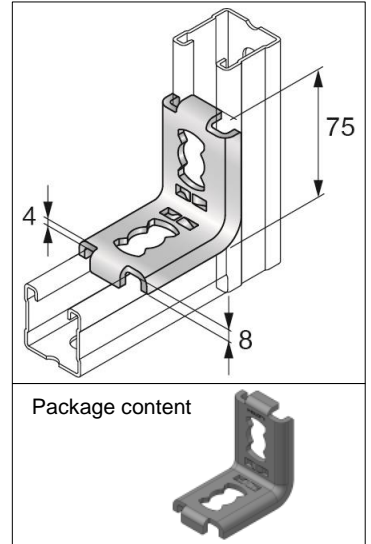
Item number  
**2141929**

**Corrosion protection:**  
Electro galvanized

**Weight:**  
211g

**Submittal text:**

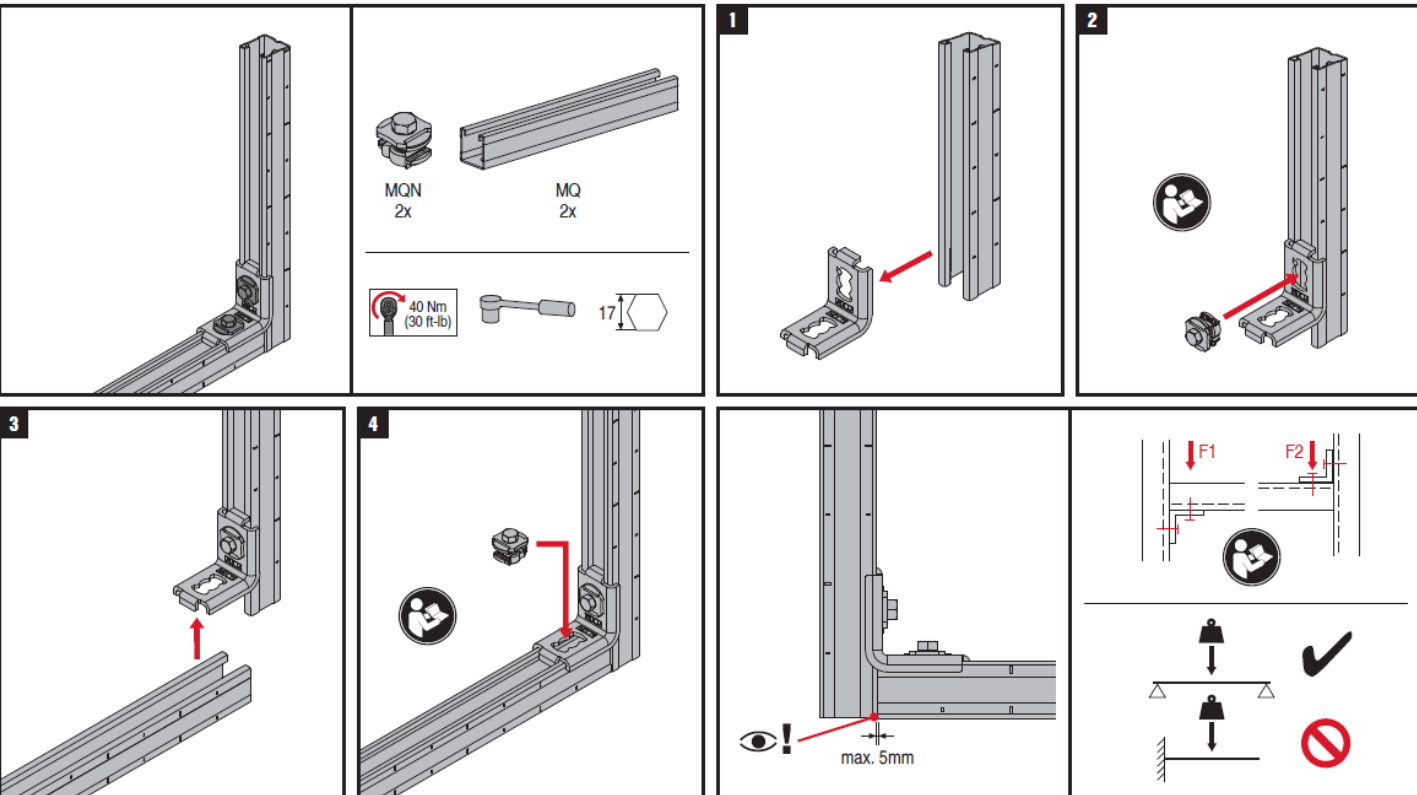
Angle for connecting two channels at 90° in combination with two channel connectors MQN. Angle geometry and integrated bends allows high stiffness and direct load transfer to the installation channel.




**Material properties:**

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S275JR - DIN EN 10025-2	$F_y = 275 \frac{N}{mm^2}$	$F_u = 430 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**



# MQW-H2 Angle

Possible loading cases		
Standard		
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- Hardware tests

### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	09.2011
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	03.2012
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	03.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
EN 10025-2	Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels	02.2005
• RAL-GZ 655	Pipe Supports	04.2008

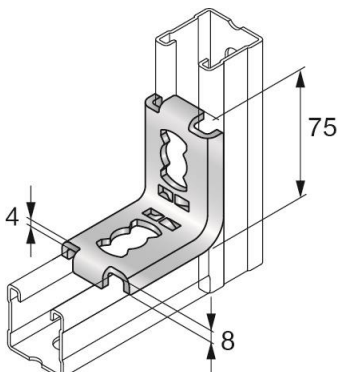
### Software:

- Ansys 16.0
- Microsoft Excel



### Environmental conditions:

- static loads
- no fatigue loads

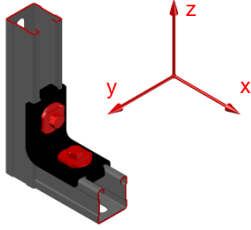
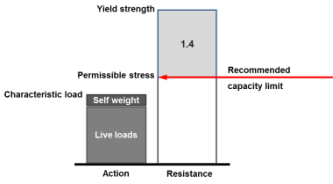
### Simplified drawing:



### MQW-H2 Angle

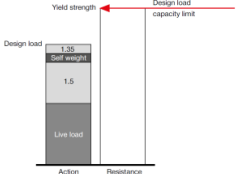
Possible loading cases		
Standard		
		
<b>Loading case: Standard</b>		<b>Combinations covered by loading case</b>
<b>BOM:</b> 1x MQW-H2 <span style="float: right;">2141929</span> 2x MQN push button <span style="float: right;">369623</span>		Angle perpendicularly connecting two open sections of channels 

### Recommended loading capacity - simplified for most common applications




<b>Method</b>		<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>2.50</td> <td>1.86</td> <td>2.50</td> </tr> </tbody> </table>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	2.50	1.86	2.50
$\pm F_{x,rec.}$ [kN]			$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]				
2.50	1.86	2.50						
	<p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>							

### Design loading capacity - 3D

1/2

<b>Method</b>	
	

### Limiting components of capacity evaluated in following tables:

1. Steel connector 	2. MQN on horizontal channel (MQ-41-L) 	3. MQN on vertical channel (MQ-41-L) 
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### MQW-H2 Angle

#### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

#### Possible loading cases

Standard



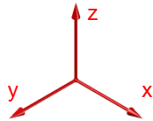
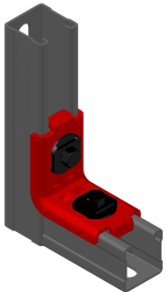
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector

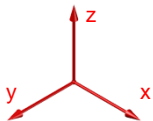
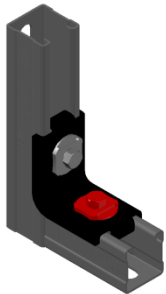


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
5.48	8.40	2.60	2.60	8.40	5.48
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
11.20	11.20	0.00	0.00	0.00	0.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. MQN on horizontal channel (MQ-41-L)

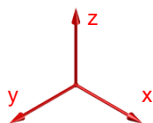
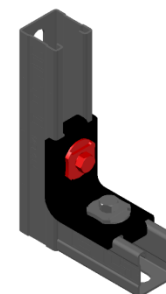


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
6.72	6.72	Not decisive	Not decisive	Not decisive	3.50
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

Interaction is not necessary

#### 3. MQN on vertical channel (MQ-41-L)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.50	Not decisive	Not decisive	Not decisive	6.72	6.72
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
Not decisive	Not decisive	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

Interaction is not necessary



### MQW-L-6/2 Rail support

Designation  
**MQW-L-6/2**

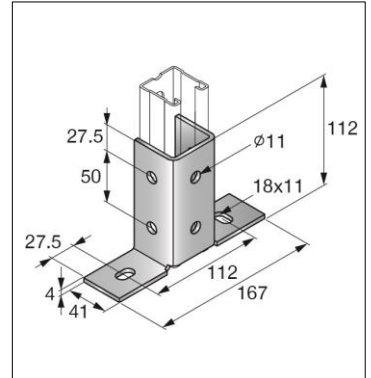
Item number  
**2141928**

**Corrosion protection:**  
Electro galvanized

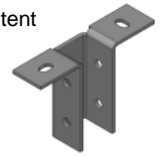
**Weight:**  
555g

**Submittal text:**

Base connector for installation channels at 90°. Usage with two MQM-M10 channel wing nuts and screws M10x20. Fixation holes at the three sides of the connector allowing rotation of channel open side - when used with 41x41 or 41x21D channels. Two anchor holes with dimensions 18x11mm.



Package content



**Material properties:**

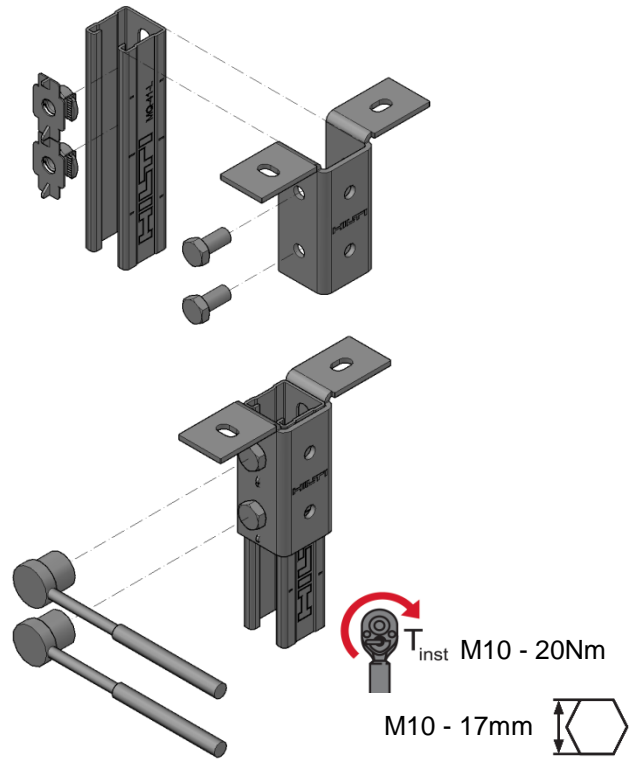
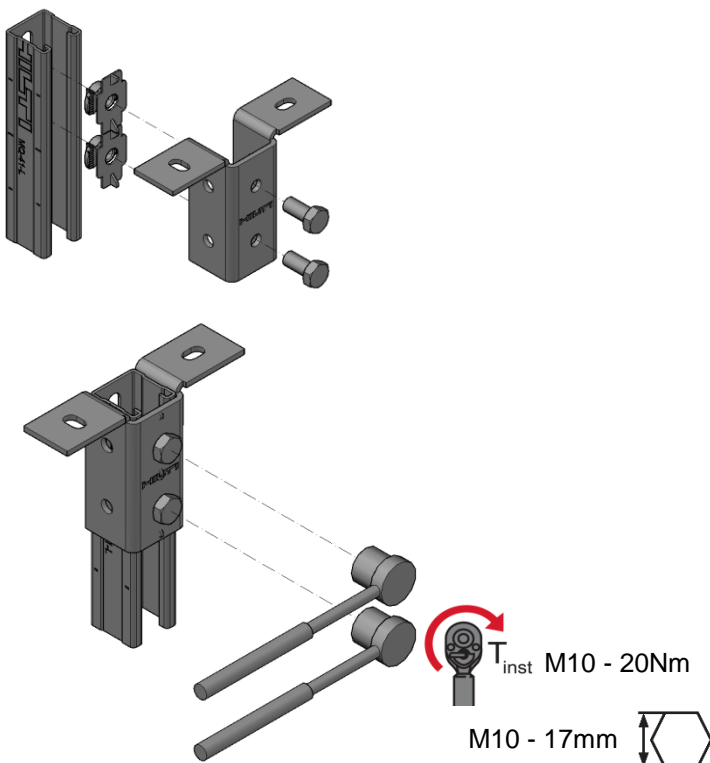
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**

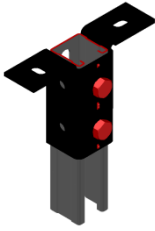
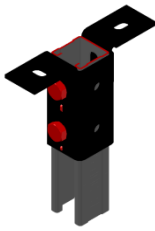
Simplified, not attached to the packaging

**Loading case „Centric,,**

**Loading case „Eccentric,,**



# MQW-L-6/2 Rail support

Possible loading cases		
Centric	Eccentric	
		

## Design criteria used for loading capacity

### Methodology:

- Analytic calculation
- Hardware tests
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 03.2012
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 09.2010
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 06.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- RAL-GZ 655 Pipe Supports 04.2008

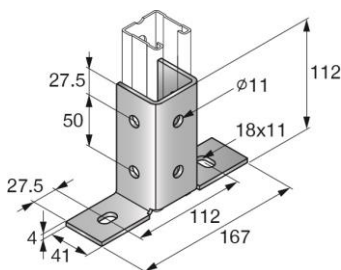
### Software:

- Mathcad 15.0
- Microsoft Excel

### Environmental conditions:

- static loads
- no fatigue loads

### Simplified drawing:



# MQW-L-6/2 Rail support

Possible loading cases		
Centric	Eccentric	

Loading case: Centric	Combinations covered by loading case
<p><b>BOM:</b></p> <p>1x MQW-L-6/2 <span style="float: right;">2141928</span></p> <p>2x MQM-M10 wing nut <span style="float: right;">369626</span></p> <p>2x M10x20 hexagon head screw <span style="float: right;">216453</span></p>	<p>Rail support connecting perpendicularly channel to base material</p>

## Recommended loading capacity - simplified for most common applications

Method							
	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>0.43</td> <td>0.89</td> <td>5.00</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	0.43	0.89	5.00
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
0.43	0.89	5.00					

## Design loading capacity - 3D 1/2

Method	

### Limiting components of capacity evaluated in following tables:

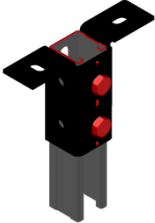
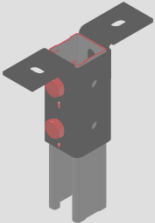
<p>1. Steel connector</p>	<p>2. Wing nuts</p>
---------------------------	---------------------

### MQW-L-6/2 Rail support

#### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

#### Possible loading cases

Centric	Eccentric	
		

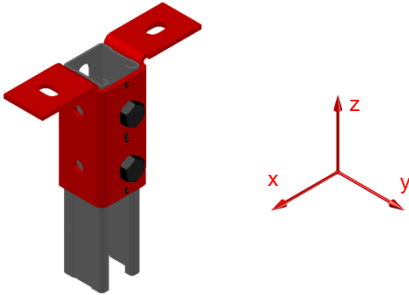
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector

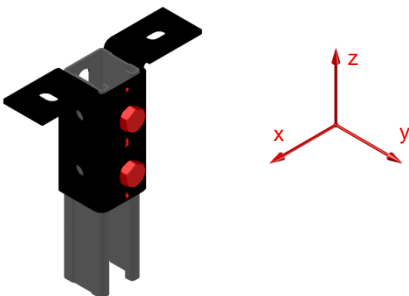


+F <sub>x,Rd</sub> [kN]	-F <sub>x,Rd</sub> [kN]	+F <sub>y,Rd</sub> [kN]	-F <sub>y,Rd</sub> [kN]	+F <sub>z,Rd</sub> [kN]	-F <sub>z,Rd</sub> [kN]
4.09	4.09	1.25	1.25	12.99	7.00
+M <sub>x,Rd</sub> [kNcm]	-M <sub>x,Rd</sub> [kNcm]	+M <sub>y,Rd</sub> [kNcm]	-M <sub>y,Rd</sub> [kNcm]	+M <sub>z,Rd</sub> [kNcm]	-M <sub>z,Rd</sub> [kNcm]
5.13	5.13	8.47	8.47	3.34	3.34

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. Wing nuts



#### In MQ-41 -2mm thick channel profile

+F <sub>x,Rd</sub> [kN]	-F <sub>x,Rd</sub> [kN]	+F <sub>y,Rd</sub> [kN]	-F <sub>y,Rd</sub> [kN]	+F <sub>z,Rd</sub> [kN]	-F <sub>z,Rd</sub> [kN]
0.88	0.88	4.91	5.91	12.60	12.60
+M <sub>x,Rd</sub> [kNcm]	-M <sub>x,Rd</sub> [kNcm]	+M <sub>y,Rd</sub> [kNcm]	-M <sub>y,Rd</sub> [kNcm]	+M <sub>z,Rd</sub> [kNcm]	-M <sub>z,Rd</sub> [kNcm]
35.00	35.00	9.38	9.38	22.40	22.40

Interaction:

Shear transverse to channel:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} \leq 1$$

Shear parallel to channel:

$$\frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

Pull-out:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### In MQ-41 - 1.5mm thick channel profile

+F <sub>x,Rd</sub> [kN]	-F <sub>x,Rd</sub> [kN]	+F <sub>y,Rd</sub> [kN]	-F <sub>y,Rd</sub> [kN]	+F <sub>z,Rd</sub> [kN]	-F <sub>z,Rd</sub> [kN]
0.60	0.60	2.45	2.95	11.86	11.86
+M <sub>x,Rd</sub> [kNcm]	-M <sub>x,Rd</sub> [kNcm]	+M <sub>y,Rd</sub> [kNcm]	-M <sub>y,Rd</sub> [kNcm]	+M <sub>z,Rd</sub> [kNcm]	-M <sub>z,Rd</sub> [kNcm]
17.50	17.50	6.38	6.38	11.20	11.20

Interaction:

Shear transverse to channel:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} \leq 1$$

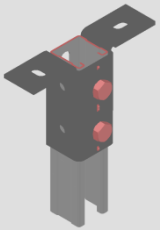
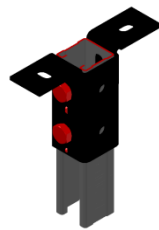
Shear parallel to channel:

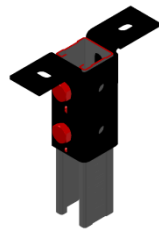
$$\frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

Pull-out:

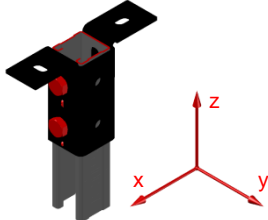
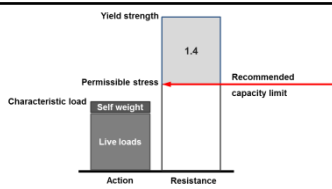
$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

# MQW-L-6/2 Rail support

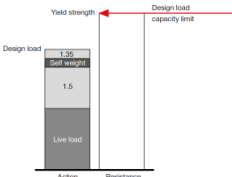
Possible loading cases		
Centric	Eccentric	
		

Loading case: Eccentric	Combinations covered by loading case
<p><b>BOM:</b></p> <p>1x MQW-L-6/2 <span style="float: right;">2141928</span></p> <p>2x MQM-M10 wing nut <span style="float: right;">369626</span></p> <p>2x M10x20 hexagon head screw <span style="float: right;">216453</span></p>	<p>Rail support connecting perpendicularly channel to base material</p> 

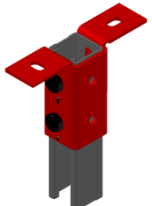
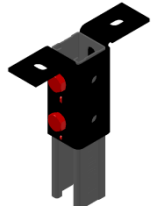
## Recommended loading capacity - simplified for most common applications

Method							
							
	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>1.75</td> <td>0.43</td> <td>5.10</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.75	0.43	5.10
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
1.75	0.43	5.10					

## Design loading capacity - 3D 1/2

Method	
	

### Limiting components of capacity evaluated in following tables:

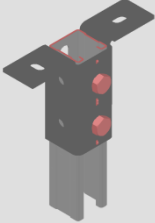
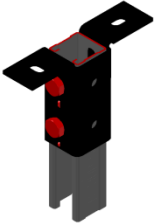
<p>1. Steel connector</p> 	<p>2. Wing nuts</p> 
---	--

## MQW-L-6/2 Rail support

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases

Centric	Eccentric	
		

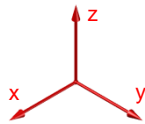
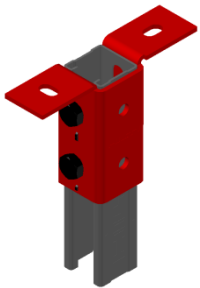
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector

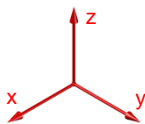
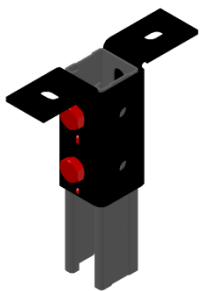


+F <sub>x,Rd</sub> [kN]	-F <sub>x,Rd</sub> [kN]	+F <sub>y,Rd</sub> [kN]	-F <sub>y,Rd</sub> [kN]	+F <sub>z,Rd</sub> [kN]	-F <sub>z,Rd</sub> [kN]
4.09	4.09	1.25	1.25	9.43	7.14
+M <sub>x,Rd</sub> [kNcm]	-M <sub>x,Rd</sub> [kNcm]	+M <sub>y,Rd</sub> [kNcm]	-M <sub>y,Rd</sub> [kNcm]	+M <sub>z,Rd</sub> [kNcm]	-M <sub>z,Rd</sub> [kNcm]
5.13	5.13	8.47	8.47	3.34	3.34

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. Wing nuts



#### In MQ-41 -2mm thick channel profile

+F <sub>x,Rd</sub> [kN]	-F <sub>x,Rd</sub> [kN]	+F <sub>y,Rd</sub> [kN]	-F <sub>y,Rd</sub> [kN]	+F <sub>z,Rd</sub> [kN]	-F <sub>z,Rd</sub> [kN]
4.91	4.91	0.88	1.05	12.60	12.60
+M <sub>x,Rd</sub> [kNcm]	-M <sub>x,Rd</sub> [kNcm]	+M <sub>y,Rd</sub> [kNcm]	-M <sub>y,Rd</sub> [kNcm]	+M <sub>z,Rd</sub> [kNcm]	-M <sub>z,Rd</sub> [kNcm]
6.25	6.25	35.00	35.00	22.40	22.40

Interaction:

Shear transverse to channel:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Shear parallel to channel:

$$\frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

Pull-out:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### In MQ-41 - 1.5mm thick channel profile

+F <sub>x,Rd</sub> [kN]	-F <sub>x,Rd</sub> [kN]	+F <sub>y,Rd</sub> [kN]	-F <sub>y,Rd</sub> [kN]	+F <sub>z,Rd</sub> [kN]	-F <sub>z,Rd</sub> [kN]
2.45	2.45	0.60	0.72	11.86	11.86
+M <sub>x,Rd</sub> [kNcm]	-M <sub>x,Rd</sub> [kNcm]	+M <sub>y,Rd</sub> [kNcm]	-M <sub>y,Rd</sub> [kNcm]	+M <sub>z,Rd</sub> [kNcm]	-M <sub>z,Rd</sub> [kNcm]
4.25	4.25	17.50	17.50	11.20	11.20

Interaction:

Shear transverse to channel:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

Shear parallel to channel:

$$\frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

Pull-out:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

## MQP-41 Rail support

Designation  
**MQP-41**

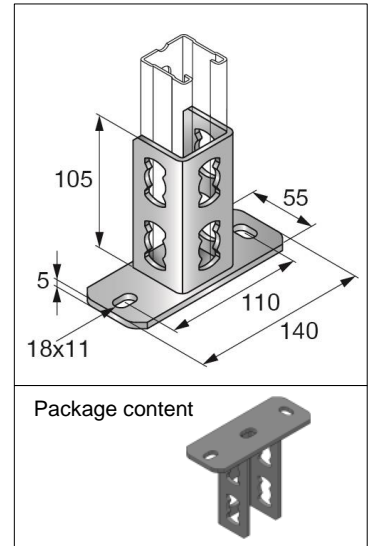
Item number  
**2141927**

**Corrosion protection:**  
Electro galvanized

**Weight:**  
587g

**Submittal text:**

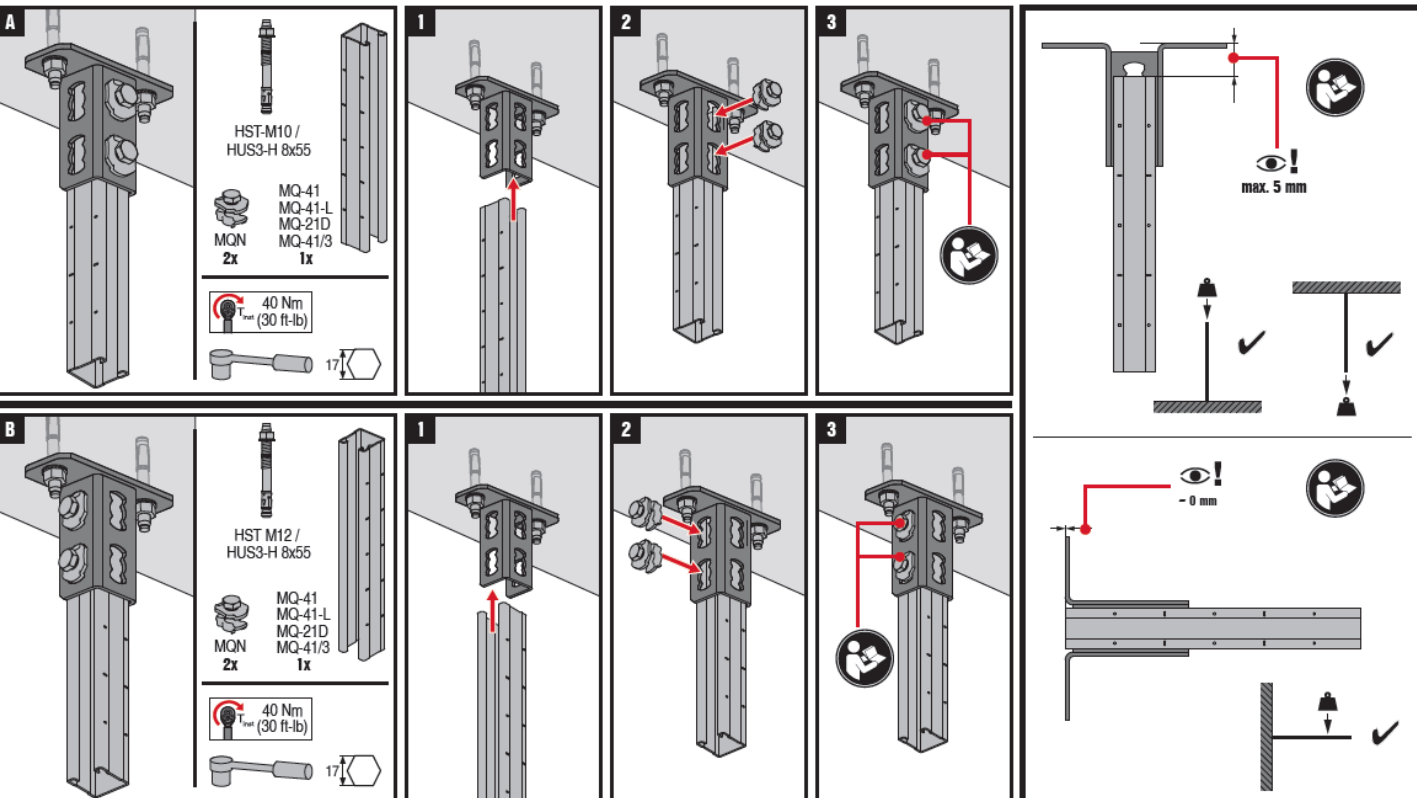
Base connector for installation channels at 90°. Welded base plate gives stiffness and bending load capacity. Usage with two MQN channel connectors. Fixation holes at the three sides of the connector allowing rotation of channel open side - when used with 41x41 or 41x21D channels. Two anchor holes with dimensions 18x11mm.



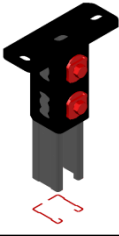
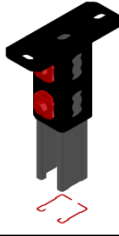
**Material properties:**

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**



# MQP-41 Rail support

Possible loading cases		
Centric	Eccentric	
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

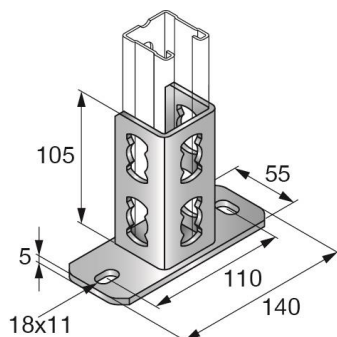
### Software:

- Ansys 16.0
- Microsoft Excel

### Environmental conditions:

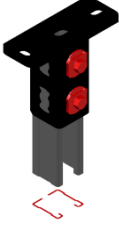

- static loads
- no fatigue loads

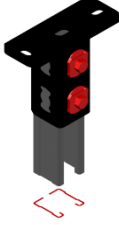
### Simplified drawing:



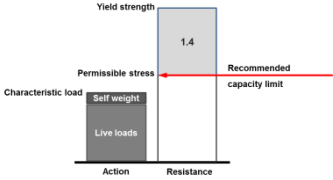
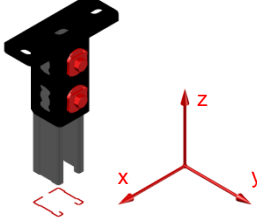


### MQP-41 Rail support

Possible loading cases		
Centric	Eccentric	
		

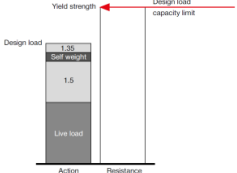
Loading case: Centric	Combinations covered by loading case
<b>BOM:</b> 1x MQP-41 2x MQN push button 2141927 369623	Rail support connecting perpendicularly channel to base material 

### Recommended loading capacity - simplified for most common applications

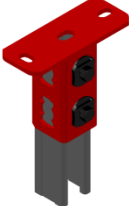
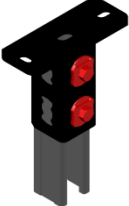
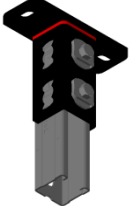
Method							
	 <table border="1" data-bbox="1022 1098 1353 1210"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>2.14</td> <td>2.14</td> <td>5.00</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	2.14	2.14	5.00
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
2.14	2.14	5.00					

### Design loading capacity - 3D

1/3

Method	
	

### Limiting components of capacity evaluated in following tables:

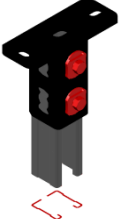
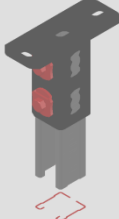
1. Steel connector 	2. Push buttons 	3. Welds 
---	--	---

### MQW-41 Rail support

#### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

#### Possible loading cases

Centric	Eccentric	
		

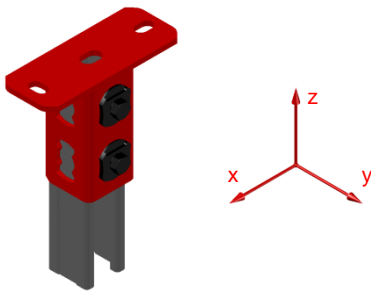
### Design loading capacity - 3D

2/3

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector



#### For MQ-41 - 1.5mm thick channel profile

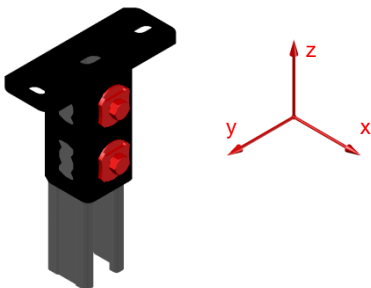
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00 / 4.50*	3.00 / 4.50*	3.00	3.00	7.00	7.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
14.00	14.00	20.00	20.00	6.00	6.00

#### \* For MQ-41 - 2mm thick channel profile

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. Push buttons



#### For MQ-41 - 1.5mm thick channel profile

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	7.00	7.00	11.86	11.86
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
24.50	24.50	Not decisive	Not decisive	11.20	11.20

Interaction:

For local normal resistance

$$\frac{F_{z,Ed}}{F_{z,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

For local shear resistance parallel to channel

$$\frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

# MQW-41 Rail support

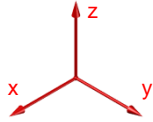
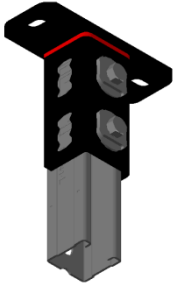
## Design loading capacity - 3D

3/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

### 3. Welds



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
10.12	10.12	5.14	5.14	13.00	13.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
28.45	28.45	38.00	38.00	8.89	8.89

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

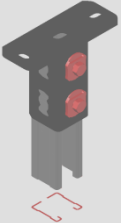
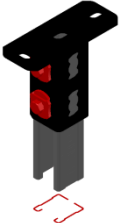


### MQW-41 Rail support

#### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

#### Possible loading cases

Centric	Eccentric	
		

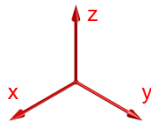
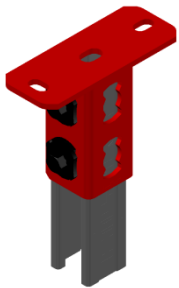
### Design loading capacity - 3D

2/3

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel connector



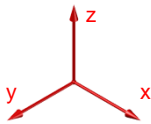
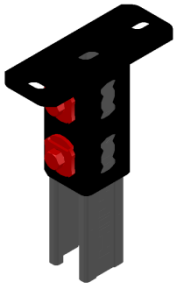
#### For MQ-41 - 1.5mm thick channel profile

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
5.50	5.50	1.70	1.70	7.00	7.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
9.00	9.00	35.00	35.00	6.00	6.00

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. Push buttons



#### For MQ-41 - 1.5mm thick channel profile

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
7.00	7.00	1.70	1.70	11.86	11.86
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
5.95	5.95	35.52	35.52	11.20	11.20

Interaction:

For local normal resistance

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

For local shear resistance parallel to channel

$$\frac{F_{z,Ed}}{F_{z,Rd}} \leq 1$$

For local shear resistance perpendicular to channel

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

# MQW-41 Rail support

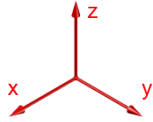
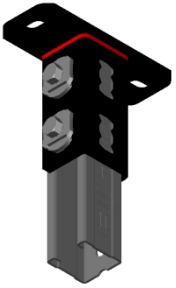
## Design loading capacity - 3D

3/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

### 3. Welds



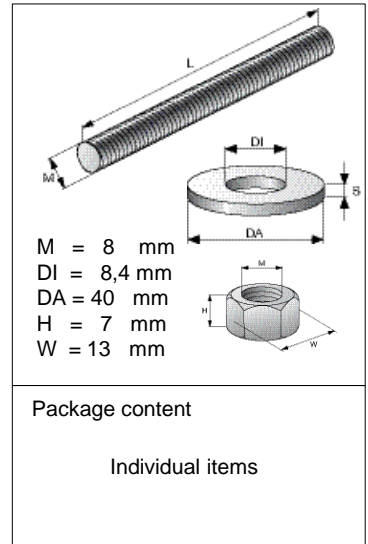
+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
12.92	12.92	5.03	5.03	16.60	16.60
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
14.23	14.23	38.00	38.00	8.89	8.89

Interaction:

$$\frac{F_{x.Ed}}{F_{x.Rd}} + \frac{F_{y.Ed}}{F_{y.Rd}} + \frac{F_{z.Ed}}{F_{z.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} + \frac{M_{y.Ed}}{M_{y.Rd}} + \frac{M_{z.Ed}}{M_{z.Rd}} \leq 1$$

## M8 Threaded rod channel through bolt

Designation	Item number
<b>M8 Threaded rod channel through bolt</b>	
<b>AM8x1000 4.8 threaded rod</b>	<b>339793</b>
<b>AM8x2000 4.8 threaded rod</b>	<b>339794</b>
<b>AM8x3000 4.8 threaded rod</b>	<b>216415</b>
<b>A 8,4/40 washer</b>	<b>282856</b>
<b>M8 nut</b>	<b>216465</b>



### Corrosion protection:

**Threaded rod** galvanized 5µm

**Washer** galvanized 5µm

**Nut** galvanized 5µm

### Weight:

**Threaded rod** - as per used length

**Washer** - 27g

**Nut** - 5g

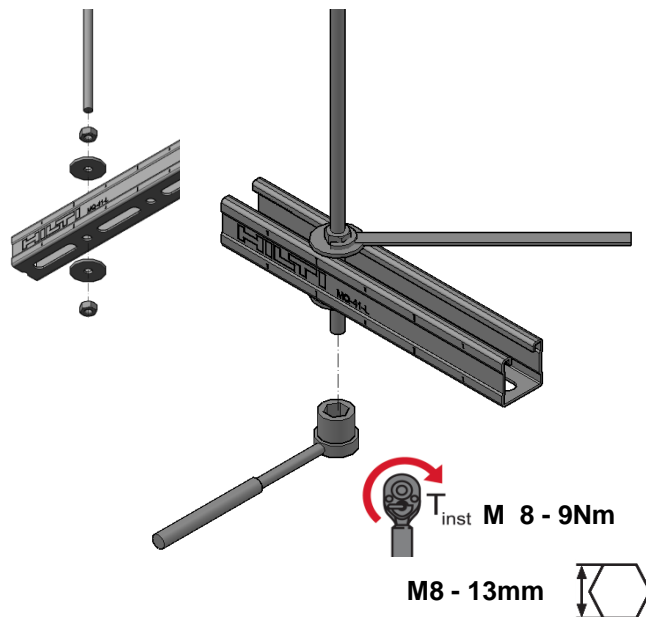
### Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
<b>Threaded rod</b>				
Steel grade 4.8 DIN 976-1	$F_y = 320 \frac{N}{mm^2}$	$F_u = 400 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Washer</b>				
Steel S235JR/DD11MOD				
DIN EN 10025-2 2005.4/HN 547 2004.10	$F_y = 235 \frac{N}{mm^2}$	$F_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Nut</b>				
Steel grade 8	$F_y = 640 \frac{N}{mm^2}$	$F_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

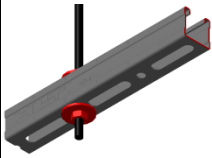
### Instruction For Use:

Simplified, not attached to the packaging

**Loading case „Both sides,,**



# M8 Threaded rod channel through bolt

Possible loading cases		
Both sides		
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

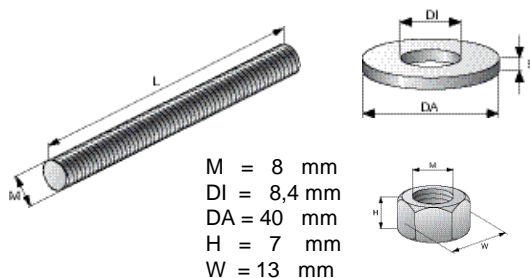
### Software:

- Ansys 16.0
- Microsoft Excel

### Environmental conditions:

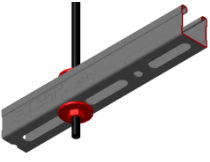
- static loads
- no fatigue loads

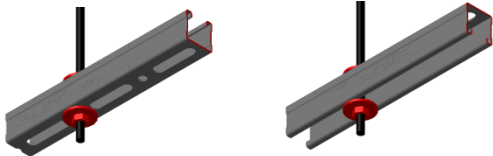
### Simplified drawing:



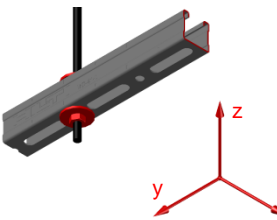



## M8 Threaded rod channel through bolt

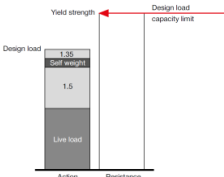
Possible loading cases		
Both sides		
		

<b>Loading case: Both sides</b>	<b>Combinations covered by loading case</b>
<b>BOM:</b> 2x A 8,4/40 washer                      282856 2x M8 nut                                    216465 1x AM8x1000 4.8 threaded rod        339793	Threaded rod connection through bolting the channel - opened up or down secured by two large washers and nuts from both sides of the channel  

### Recommended loading capacity - simplified for most common applications

<b>Method</b>							
	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>2.50</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			2.50
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
		2.50					

### Design loading capacity - 3D 1/2

<b>Method</b>	
	

### Limiting components of capacity evaluated in following tables:

1. Washer and nut	
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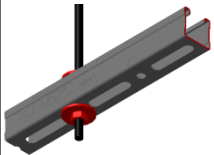
# M8 Threaded rod channel through bolt

## Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

Both sides



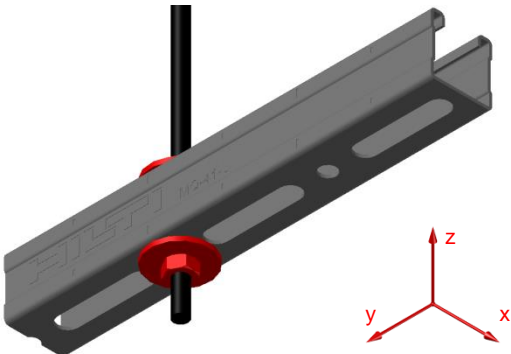
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Washer and nut

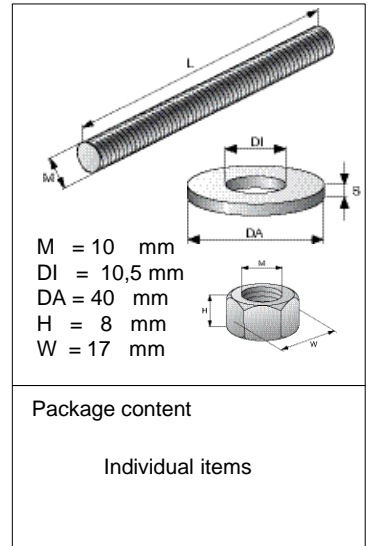


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				3.50	3.50
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$

## M10 Threaded rod channel through bolt

Designation	Item number
<b>M10 Threaded rod channel through bolt</b>	
<b>AM10x1000 4.8 threaded rod</b>	<b>339795</b>
<b>AM10x2000 4.8 threaded rod</b>	<b>339796</b>
<b>AM10x3000 4.8 threaded rod</b>	<b>216418</b>
<b>A 10,5/40 washer</b>	<b>282857</b>
<b>M10 nut</b>	<b>216466</b>


**Corrosion protection:**
**Threaded rod** galvanized 5µm

**Washer** galvanized 5µm

**Nut** galvanized 5µm

**Weight:**
**Threaded rod** - as per used length

**Washer** - 27g

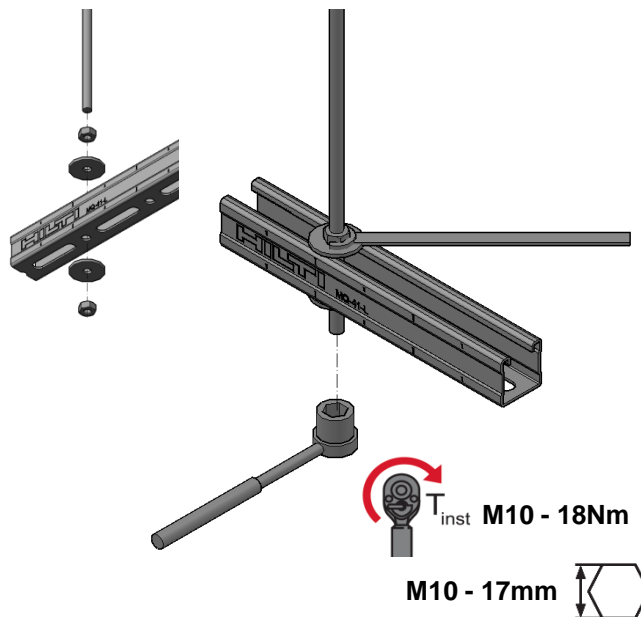
**Nut** - 10g

**Material properties:**

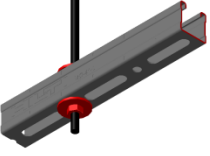
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
<b>Threaded rod</b>				
Steel grade 4.8 DIN 976-1	$F_y = 320 \frac{N}{mm^2}$	$F_u = 400 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Washer</b>				
Steel S235JR/DD11MOD				
DIN EN 10025-2 2005.4/HN 547 2004.10	$F_y = 235 \frac{N}{mm^2}$	$F_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Nut</b>				
Steel grade 8	$F_y = 640 \frac{N}{mm^2}$	$F_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**

Simplified, not attached to the packaging

**Loading case „Both sides,,**


# M10 Threaded rod channel through bolt

Possible loading cases		
Both sides		
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

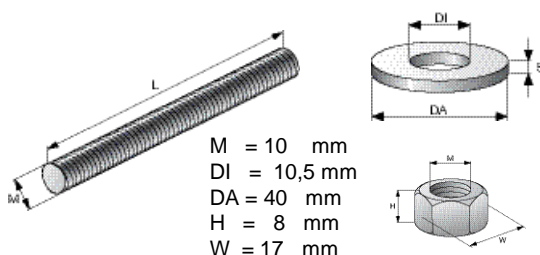
### Software:

- Ansys 16.0
- Microsoft Excel

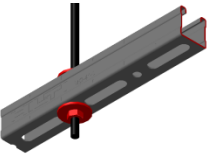
### Environmental conditions:

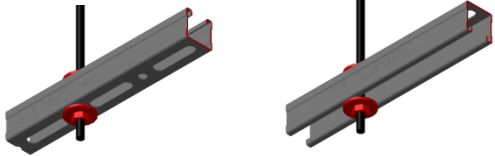
- static loads
- no fatigue loads

### Simplified drawing:

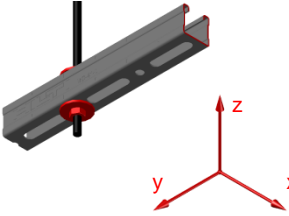
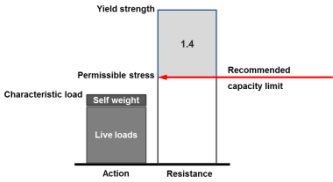


## M10 Threaded rod channel through bolt


Possible loading cases		
Both sides		
		

<b>Loading case: Both sides</b>	<b>Combinations covered by loading case</b>
<b>BOM:</b> 2x A 10,5/40 washer                      282857 2x M10 nut                                    216466 1x AM10x1000 4.8 threaded rod        339795	Threaded rod connection through bolting the channel - opened up or down secured by two large washers and nuts from both sides of the channel  

### Recommended loading capacity - simplified for most common applications

<b>Method</b>							
	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>3.00</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			3.00
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
		3.00					

### Design loading capacity - 3D 1/2

<b>Method</b>	
	

### Limiting components of capacity evaluated in following tables:

1. Washer and nut	
-------------------	---

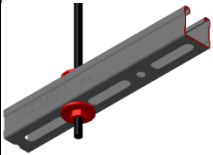
# M10 Threaded rod channel through bolt

## Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

Both sides



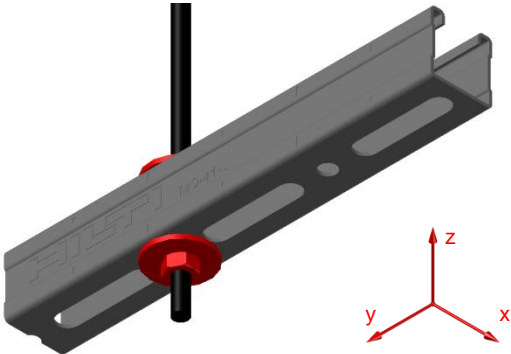
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Washer and nut

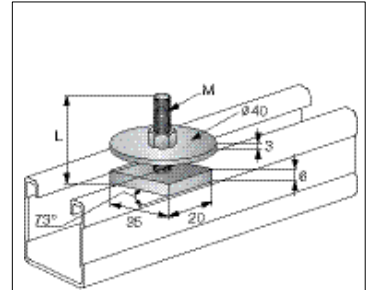


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				4.20	4.20
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$

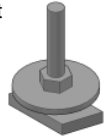
### M8 T-bolt in the channel

Designation	Item number
HHK 41 M8X40	312361
HHK 41 M8X50	312362
HHK 41 M8X60	312363
HHK 41 M8X80	312365
HHK 41 M8X100	312367
HHK 41 M8X120	312368
HHK 41 M8X150	312369



M = 8 mm  
L = see designation HHK 41 M8xL

Package content



#### Corrosion protection:

**Threaded rod** galvanized 5µm  
**Washer** galvanized 5µm  
**Nut** galvanized 5µm

#### Weight:

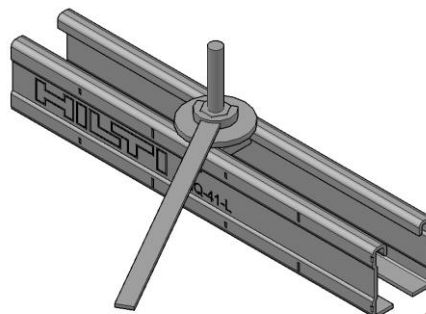
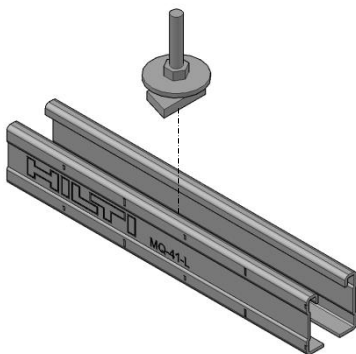
HHK 41 M8X40 - 73g  
HHK 41 M8X50 - 78g  
HHK 41 M8X60 - 82g  
HHK 41 M8X80 - 88g  
HHK 41 M8X100 - 94g  
HHK 41 M8X120 - 100g  
HHK 41 M8X150 - 110g

#### Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
<b>Threaded rod</b> Steel grade 4.8 DIN 976-1	$F_y = 320 \frac{N}{mm^2}$	$F_u = 400 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Washer</b> Steel S235JR/DD11MOD DIN EN 10025-2 2005.4/HN 547 2004.10	$F_y = 235 \frac{N}{mm^2}$	$F_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Nut</b> Steel grade 8	$F_y = 640 \frac{N}{mm^2}$	$F_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

#### Instruction For Use:

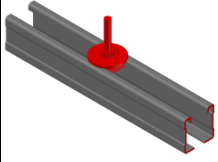
Simplified, not attached to the packaging



M8 - 13mm



# M8 T-bolt in the channel

Possible loading cases		
Standard		
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

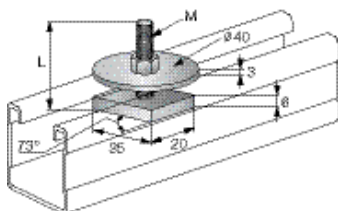
### Software:

- Ansys 16.0
- Microsoft Excel

### Environmental conditions:

- static loads
- no fatigue loads

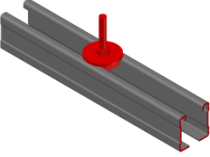
### Simplified drawing:

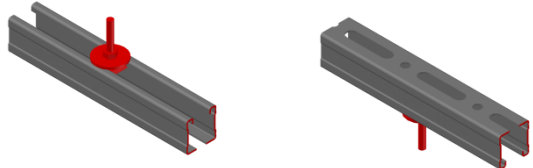


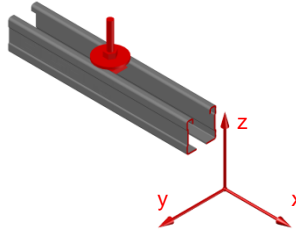
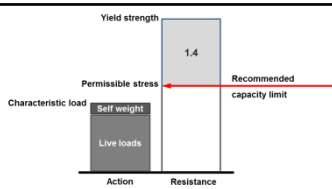
M = 8 mm  
L = see designation HHK 41 M8xL

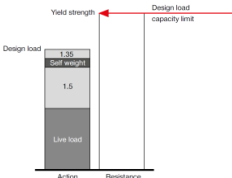


## M8 T-bolt in the channel

Possible loading cases		
Standard		
		

<b>Loading case: Standard</b>	<b>Combinations covered by loading case</b>
<b>BOM:</b> 1x HHK HHK 41 M8X40                   312361 HHK 41 M8X50                   312362 HHK 41 M8X60                   312363 HHK 41 M8X80                   312365 HHK 41 M8X100                  312365 HHK 41 M8X120                  312367 HHK 41 M8X150                  312368	Threaded bolt connection into a channel using simple channel nut, large washer and nut  

Recommended loading capacity - simplified for most common applications								
<b>Method</b>		<table border="1"> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> <tr> <td></td> <td></td> <td>2.50</td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			2.50
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
		2.50						
								

Design loading capacity - 3D		1/2
<b>Method</b>		
		

### Limiting components of capacity evaluated in following tables:

1. T-bolt	
-----------	---

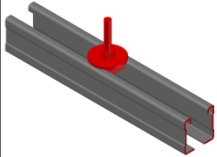
## M8 T-bolt in the channel

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

Standard



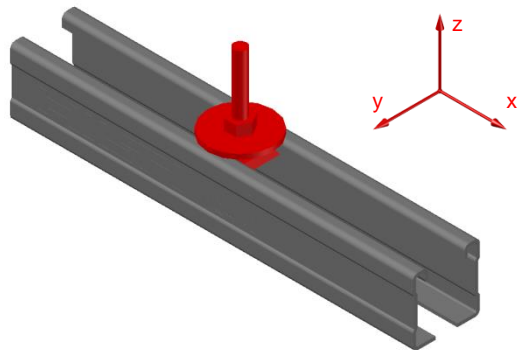
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Washer and nut



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				3.50	3.50
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$

## M10 T-bolt in the channel

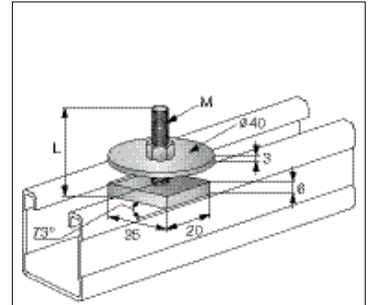
Designation	Item number
HHK 41 M10X40	312371
HHK 41 M10X60	312373
HHK 41 M10X80	312374
HHK 41 M10X100	312375
HHK 41 M10X150	312377

### Corrosion protection:

<b>Threaded rod</b>	galvanized 5µm
<b>Washer</b>	galvanized 5µm
<b>Nut</b>	galvanized 5µm

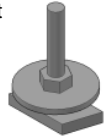
### Weight:

HHK 41 M10X40	- 77g
HHK 41 M10X60	- 92g
HHK 41 M10X80	- 105 g
HHK 41 M10X100	- 116g
HHK 41 M10X150	- 141g



M = 10 mm  
L = see designation HHK 41 M10xL

Package content

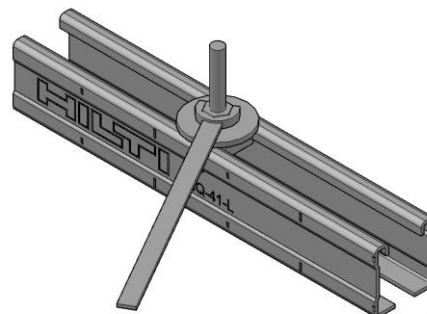
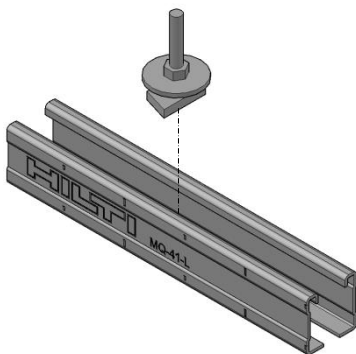


### Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
<b>Threaded rod</b>				
Steel grade 4.8 DIN 976-1	$F_y = 320 \frac{N}{mm^2}$	$F_u = 400 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Washer</b>				
Steel S235JR/DD11MOD DIN EN 10025-2 2005.4/HN 547 2004.10	$F_y = 235 \frac{N}{mm^2}$	$F_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Nut</b>				
Steel grade 8	$F_y = 640 \frac{N}{mm^2}$	$F_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

### Instruction For Use:

Simplified, not attached to the packaging



M10 - 17mm

# M10 T-bolt in the channel

Possible loading cases		
Standard		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

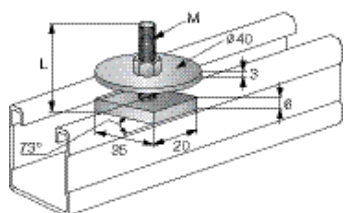
### Software:

- Ansys 16.0
- Microsoft Excel

### Environmental conditions:

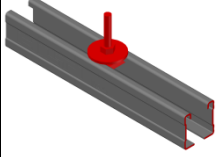
- static loads
- no fatigue loads

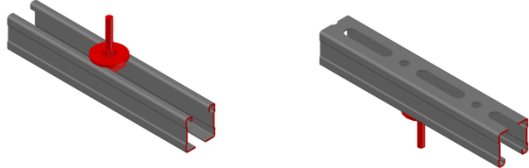
### Simplified drawing:

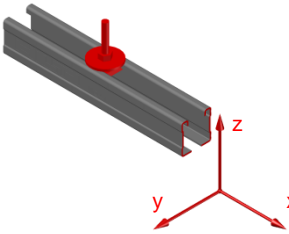
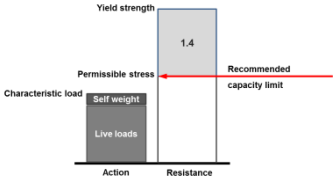


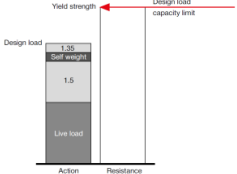
M = 10 mm  
L = see designation HHK 41 M10xL

## M10 T-bolt in the channel

Possible loading cases		
Standard		
		

<b>Loading case: Standard</b>	<b>Combinations covered by loading case</b>
<b>BOM:</b> 1x HHK HHK 41 M10X40                   312371 HHK 41 M10X60                   312373 HHK 41 M10X80                   312374 HHK 41 M10X100                 312375 HHK 41 M10X150                 312377	Threaded bolt connection into a channel using simple channel nut, large washer and nut  

Recommended loading capacity - simplified for most common applications								
<b>Method</b>		<table border="1"> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> <tr> <td></td> <td></td> <td>3.00</td> </tr> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			3.00
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
		3.00						
								

Design loading capacity - 3D		1/2
<b>Method</b>		
		

### Limiting components of capacity evaluated in following tables:

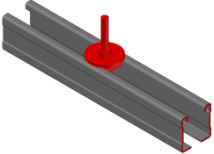
1. T-bolt	
-----------	---

## M10 T-bolt in the channel

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

Standard		
		

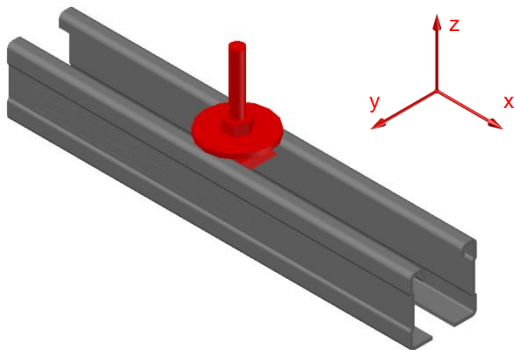
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Washer and nut



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
				4.20	4.20
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$

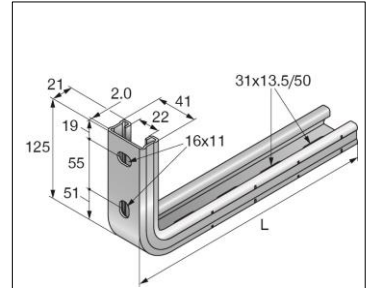
### MQK-L-21 Bracket

Designation	Item number
<b>MQK-L-21/200</b>	<b>2141924</b>
<b>MQK-L-21/300</b>	<b>2141925</b>
<b>MQK-L-21/450</b>	<b>2141926</b>

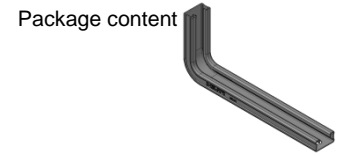
**Corrosion protection:**  
Senzimir galvanized

**Weight:**  
**MQK-L-21/200** - 437g  
**MQK-L-21/300** - 581g  
**MQK-L-21/450** - 797g

**Submittal text:**  
 L-shape bent installation bracket with channel section 41x21x2mm. Two anchor holes 16x11mm on the short side and elongated holes with step 50mm on the long side. Direct fixation with anchors to base material or to other channels with two MQM-M10 wing nuts and M10x20 screws. Usage with open side up or down.



L = see designation MQK-L21/L



**Material properties:**

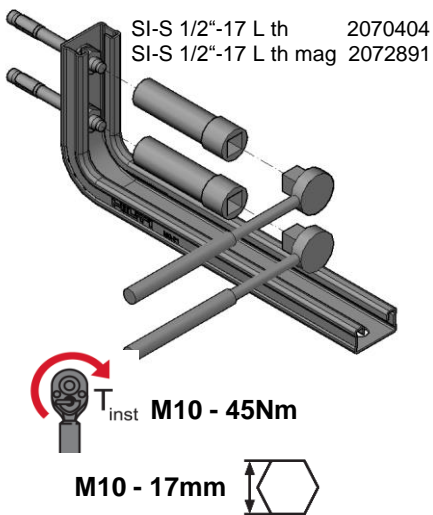
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
S235JR - DIN EN 10025	$f_y = 235 \frac{N}{mm^2}$	$f_u = 360 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

**Instruction For Use:**

Simplified, not attached to the packaging

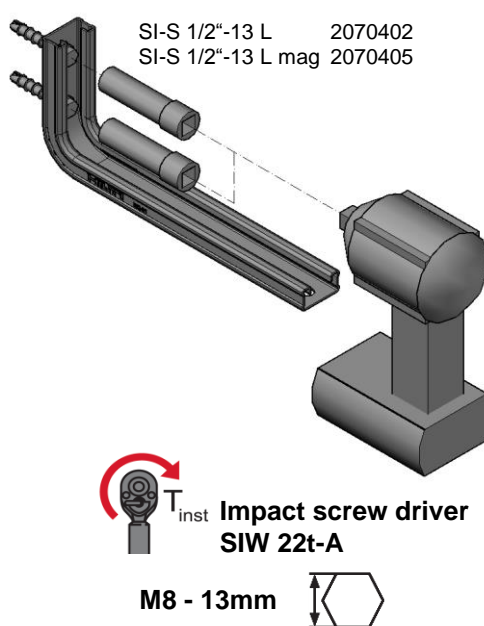
**Loading case**

„Fixed on the wall with HST3 - M10,,



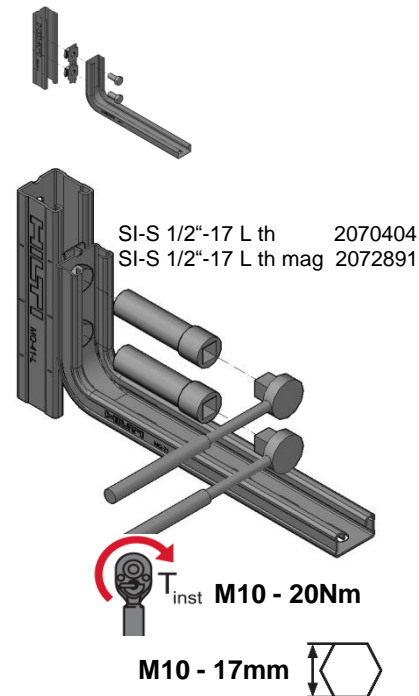
**Loading case**

„Fixed on the wall with HUS3-H8



**Loading case**

„Fixed on the channel,,



# MQK-L-21 Bracket

Possible loading cases			
Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

## Design criteria used for loading capacity

### Methodology:

- Analytic calculation
- Hardware tests

### Standards and codes:

• EN 1990	Basics of structural design	03.2003
• EN 1991-1-1	Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings	03.2012
• EN 1993-1-1	Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings	03.2012
• EN 1993-1-3	Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting	09.2010
• EN 1993-1-5	Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements	06.2012
• EN 1993-1-8	Eurocode 3: Design of steel structures – Part 1-8: Design of joints	03.2012
• RAL-GZ 655	Pipe Supports	04.2008

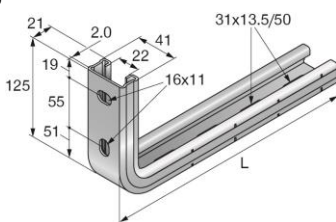
### Software:

- Mathcad 15.0
- Microsoft Excel

### Environmental conditions:

- static loads
- no fatigue loads

### Simplified drawing:



L = see designation MQK-L21/L



# MQK-L-21 Bracket

Possible loading cases			
Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

Loading case: Bracket only	Combinations covered by loading case
<p><b>BOM:</b>                      1x MQK-L-21                      MQK-L-21/200                      MQK-L-21/300                      MQK-L-21/450</p> <p style="text-align: right;">2141924 2141925 2141926</p>	<p>Bracket ready to use</p>

Recommended loading capacity - simplified for most common applications													
<p><b>Method</b></p>	<div style="display: flex; align-items: center;"> <table border="1" style="border-collapse: collapse; text-align: center;"> <tr> <td><math>\pm F_{x,rec.}</math> [kN]</td> <td><math>\pm F_{y,rec.}</math> [kN]</td> <td><math>\pm F_{z,rec.}</math> [kN]</td> </tr> <tr> <td>1.19</td> <td>3.11</td> <td>7.56</td> </tr> <tr> <td colspan="3"><math>\pm M_{y,rec.}</math> [kNm]</td> </tr> <tr> <td colspan="3">8.93</td> </tr> </table> </div> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.19	3.11	7.56	$\pm M_{y,rec.}$ [kNm]			8.93		
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]											
1.19	3.11	7.56											
$\pm M_{y,rec.}$ [kNm]													
8.93													

Design loading capacity - 3D		1/2
<p><b>Method</b></p>		

Limiting components of capacity evaluated in following tables:	
1. Steel part of the bracket	

## MQK-L-21 Bracket

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases

Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

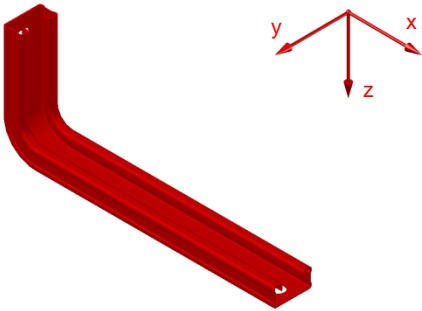
## Design loading capacity - 3D

2/2

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel part of the bracket



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.66	2.41	4.35	4.35	10.58	10.58
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
1.04	1.04	12.50	12.50	1.04	1.04

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

## MQK-L-21 Bracket

Possible loading cases			
Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

Loading case: Fixed to the wall with HST3 - M10	Combinations covered by loading case
<b>BOM:</b> 1x MQK-L-21 MQK-L-21/200                             2141924 MQK-L-21/300                             2141925 MQK-L-21/450                             2141926 2x HST3 M10x90 30/10 stud anchor     2105712 2x MQZ-E21 plastic end cap             370598	Bracket fixed to concrete (B20/25) wall with two HST3 M10 anchors 

Recommended loading capacity - simplified for most common applications									
Method	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>1.19</td> <td>0.41</td> <td>3.09</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th><math>\pm M_{y,rec.}</math> [kNm]</th> </tr> </thead> <tbody> <tr> <td>8.93</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]	1.19	0.41	3.09	$\pm M_{y,rec.}$ [kNm]	8.93
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]							
1.19	0.41	3.09							
$\pm M_{y,rec.}$ [kNm]									
8.93									

Design loading capacity - 3D		1/3
Method		

Limiting components of capacity evaluated in following tables:		
1. Steel part of the bracket 	2. Anchors 	3. Local checks (bearing, friction) 

## MQK-L-21 Bracket

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases

Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

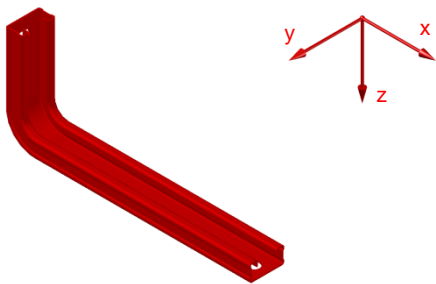
### Design loading capacity - 3D

2/3

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel part of the bracket

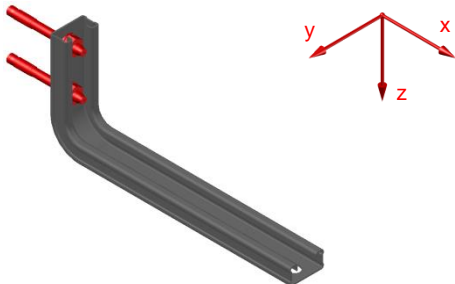


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.66	2.41	4.35	4.35	10.58	10.58
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
1.04	1.04	12.50	12.50	1.04	1.04

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. Anchors



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.50	9.00	10.00	10.00	16.00	16.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
90.00	90.00	48.00	45.00	11.75	11.75

**Note:** For load cases Fy and Mx, also the anchor in slotted hole parallel to force must be statically considered.

If slotted hole is not filled with dynamic set, additional deformation occur on connector to overcome slotted hole. Otherwise for unfilled holes refer to values shown in 3) which consider friction between washer and channel.

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} = \beta_N \leq 1 \quad \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} = \beta_V \leq 1$$

$$\beta_N + \beta_V \leq 1.2$$

# MQK-L-21 Bracket

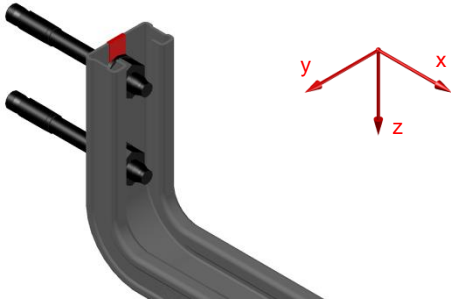
## Design loading capacity - 3D

3/3

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

### 3. Local checks (bearing, friction)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	0.57	0.57	4.32	7.92
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
2.29	2.29	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{y.Ed}}{F_{y.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} \leq 1$$

# MQK-L-21 Bracket

Possible loading cases			
Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

Loading case: Fixed to the wall with HUS3 - H8	Combinations covered by loading case
<b>BOM:</b> 1x MQK-L-21 MQK-L-21/200 <span style="float: right;">2141924</span> MQK-L-21/300 <span style="float: right;">2141925</span> MQK-L-21/450 <span style="float: right;">2141926</span> 2x HUS3-H 8x55 5/-/- screw anchor <span style="float: right;">2079794</span> 2x MQZ-E21 plastic end cap <span style="float: right;">370598</span>	Bracket fixed to concrete (B20/25) wall with two HUS3 H 8 anchors 

Recommended loading capacity - simplified for most common applications																			
<b>Method</b> 	<table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td><math>\pm F_{x,rec.}</math></td> <td><math>\pm F_{y,rec.}</math></td> <td><math>\pm F_{z,rec.}</math></td> </tr> <tr> <td>[kN]</td> <td>[kN]</td> <td>[kN]</td> </tr> <tr> <td>1.19</td> <td>0.41</td> <td>3.09</td> </tr> <tr> <td colspan="3" style="text-align: center;"><math>\pm M_{y,rec.}</math></td> </tr> <tr> <td colspan="3" style="text-align: center;">[kNm]</td> </tr> <tr> <td colspan="3" style="text-align: center;">8.93</td> </tr> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$	$\pm F_{y,rec.}$	$\pm F_{z,rec.}$	[kN]	[kN]	[kN]	1.19	0.41	3.09	$\pm M_{y,rec.}$			[kNm]			8.93		
$\pm F_{x,rec.}$	$\pm F_{y,rec.}$	$\pm F_{z,rec.}$																	
[kN]	[kN]	[kN]																	
1.19	0.41	3.09																	
$\pm M_{y,rec.}$																			
[kNm]																			
8.93																			

Design loading capacity - 3D		1/3
<b>Method</b> 		

**Limiting components of capacity evaluated in following tables:**

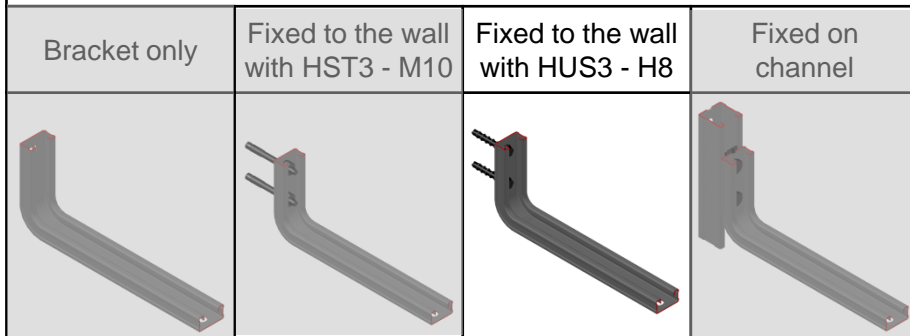
1. Steel part of the bracket 	2. Anchors 	3. Local checks (bearing, friction) 
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## MQK-L-21 Bracket

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases



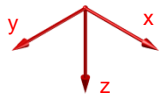
### Design loading capacity - 3D

2/3

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel part of the bracket

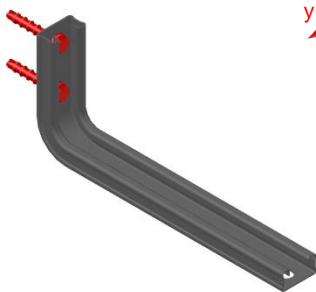


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.66	2.41	4.35	4.35	10.58	10.58
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
1.04	1.04	12.50	12.50	1.04	1.04

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2. Anchors



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
3.00	7.50	4.40	4.40	8.30	8.30
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
40.00	40.00	29.00	28.00	8.00	8.00

**Embedment depth 60mm , concrete slab (base material) min. thickness 120mm, concrete quality >C20/25**

**Note:** For load cases Fy and Mx, also the anchor in slotted hole parallel to force must be statically considered.

If slotted hole is not filled with dynamic set, additional deformation occur on connector to overcome slotted hole. Otherwise for unfilled holes refer to values shown in 3) which consider friction between

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} = \beta_N \leq 1 \quad \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} = \beta_V \leq 1$$

$$\beta_N + \beta_V \leq 1.2$$

# MQK-L-21 Bracket

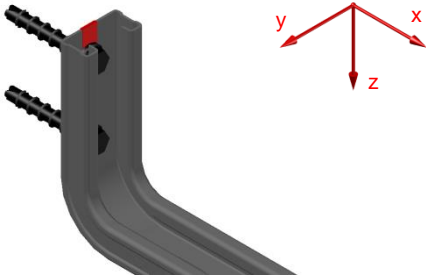
## Design loading capacity - 3D

3/3

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

### 3. Local checks (bearing, friction)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	0.57	0.57	4.32	7.92
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
2.29	2.29	Not decisive	Not decisive	Not decisive	Not decisive

Interaction:

$$\frac{F_{y.Ed}}{F_{y.Rd}} + \frac{M_{x.Ed}}{M_{x.Rd}} \leq 1$$



# MQK-L-21 Bracket

Possible loading cases			
Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

Loading case: Fixed on channel	Combinations covered by loading case
<b>BOM:</b> 1x MQK-L-21 MQK-L-21/200 <span style="float: right;">2141924</span> MQK-L-21/300 <span style="float: right;">2141925</span> MQK-L-21/450 <span style="float: right;">2141926</span> 2x MQM-M10 wing nut <span style="float: right;">369626</span> 2x M10x20 hexagon head screw <span style="float: right;">216453</span> 2x MQZ-E21 plastic end cap <span style="float: right;">370598</span>	Bracket fixed to MQ System channel 

Recommended loading capacity - simplified for most common applications							
<b>Method</b> 	<table border="1" style="margin-left: 20px;"> <thead> <tr> <th><math>\pm F_{x,rec}</math> [kN]</th> <th><math>\pm F_{y,rec}</math> [kN]</th> <th><math>\pm F_{z,rec}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td>1.19</td> <td>0.34/0.41*</td> <td>3.09</td> </tr> </tbody> </table> <p>* For 2mm and thicker channel  <math>\pm M_{y,rec}</math>                      [kNm]                      8.93</p> <p><small>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</small></p>	$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]	1.19	0.34/0.41*	3.09
$\pm F_{x,rec}$ [kN]	$\pm F_{y,rec}$ [kN]	$\pm F_{z,rec}$ [kN]					
1.19	0.34/0.41*	3.09					

Design loading capacity - 3D		1/3
<b>Method</b> 		

Limiting components of capacity evaluated in following tables:		
1. Steel part of the bracket 	2. Wing nuts in the channel 	3. Local checks (bearing, friction) 

## MQK-L-21 Bracket

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low (< -10° C), no high (> +100° C) temperatures

### Possible loading cases

Bracket only	Fixed to the wall with HST3 - M10	Fixed to the wall with HUS3 - H8	Fixed on channel

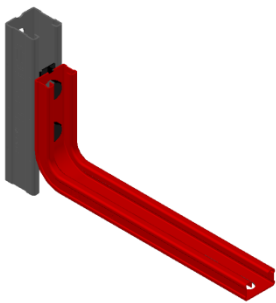
### Design loading capacity - 3D

2/3

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Steel part of the bracket

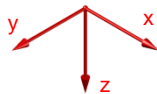
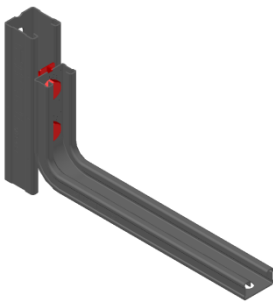


+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
1.66	2.41	4.35	4.35	10.58	10.58
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
1.04	1.04	12.50	12.50	1.04	1.04

Interaction:

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{F_{y,Ed}}{F_{y,Rd}} + \frac{F_{z,Ed}}{F_{z,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

#### 2.1. Wing nuts in the channel



in MQ/2mm thick wall channel as base

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
4.35	12.64	0.69	0.69	7.00	7.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
6.25	6.25	46.11	44.01	11.13	11.13

Interaction:

Pull-out

$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

Transverse shear (perpendicular to channel)

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

**Note:** For load cases Fy and Mx, also the wing nut in the slotted hole parallel to force must be statically considered. Therefore additional deformation occur on connector to overcome slotted hole. Otherwise refer to values shown in 3) which consider friction between washer and channel.

# MQK-L-21 Bracket

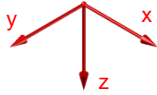
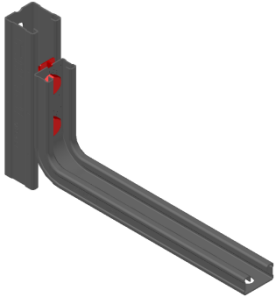
## Design loading capacity - 3D

3/3

### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

### 2.2. Wing nuts in the channel



in MQ/1.5mm thick wall channel as base

+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
2.17	7.26	0.47	0.47	7.00	7.00
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
4.25	4.25	23.43	22.38	5.57	5.57

Interaction:

Pull-out

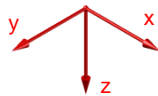
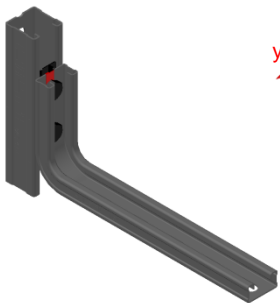
$$\frac{F_{x,Ed}}{F_{x,Rd}} + \frac{M_{y,Ed}}{M_{y,Rd}} + \frac{M_{z,Ed}}{M_{z,Rd}} \leq 1$$

Transverse shear (perpendicular to channel)

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

**Note:** For load cases Fy and Mx, also the wing nut in the slotted hole parallel to force must be statically considered. Therefore additional deformation occur on connector to overcome slotted hole. Otherwise refer to values shown in 3) which consider friction between washer and channel.

### 3. Local checks (bearing, friction)



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
Not decisive	Not decisive	0.57	0.57	4.32	7.92
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]
2.29	2.29	Not decisive	Not decisive	Not decisive	Not decisive

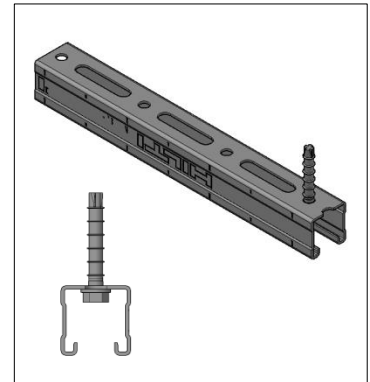
Interaction:

$$\frac{F_{y,Ed}}{F_{y,Rd}} + \frac{M_{x,Ed}}{M_{x,Rd}} \leq 1$$

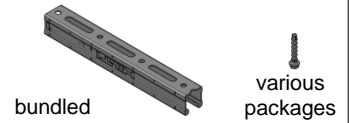


## HUS3-H8 Direct fixation to concrete

Designation	Item number
<b>Channel</b>	
MQ-21 2m	2148545
MQ-21 3m	2148544
MQ-21 6m	2148543
MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 6m	2141964
<b>Screw anchor</b>	
HUS3 - H8x55 5/- screw anchor	2079794
<b>Washer for loading case HUS-H8&amp;W in channel slot</b>	
A 10.5/20 washer	282851



Package content



### Corrosion protection:

**Channel** sendzimir galvanized average 10µm  
**Screw anchor** zinc plated min 5µm

### Weight:

**Channel MQ-21** 1430 g/m  
**Channel MQ-41-L** 1600 g/m  
**Anchor** 32.9 g

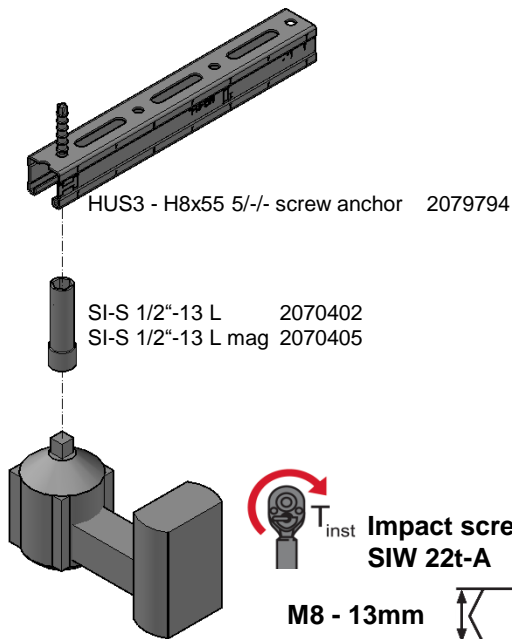
### Material properties:

Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
<b>Channel</b>				
Steel S250GD - DIN EN 10346	$F_y = 290 \frac{N}{mm^2}$	$F_u = 330 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Anchor</b>				
Carbon steel	$F_y = 695 \frac{N}{mm^2}$	$F_u = 810 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

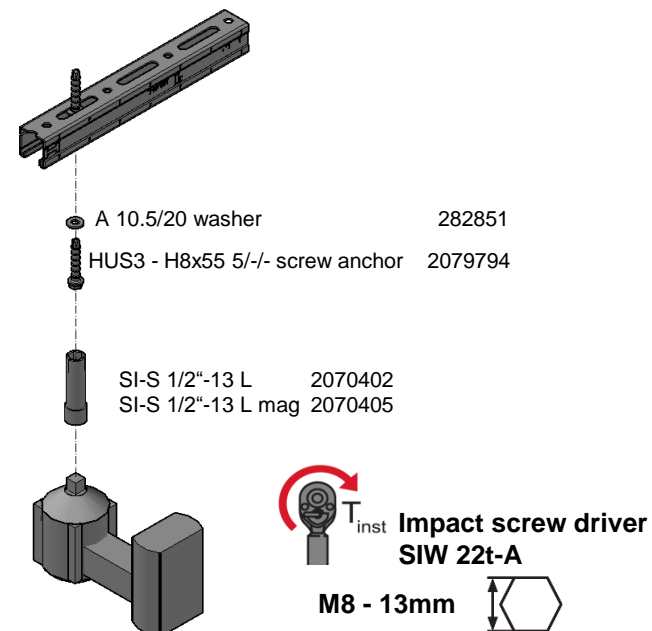
### Instruction For Use:

Simplified, not attached to the packaging

**Loading case „HUS3-H8 in anchor hole,,**



**Loading case „HUS3-H8&W (and M10 washer) in channel slot,,**



# HUS3-H8 Direct fixation to concrete

Possible loading cases		
HUS3-H8 in rounded „anchor hole,,,	HUS3-H8&W in channel (oblong) slot	

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

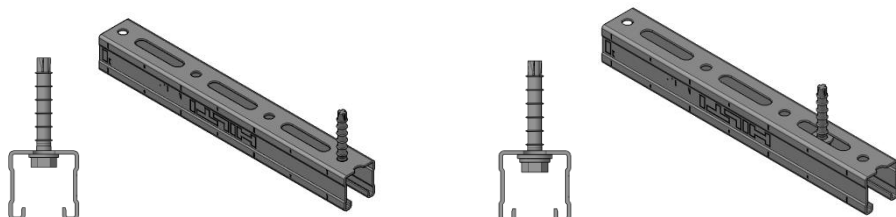
### Software:

- Ansys 16.0
- Microsoft Excel

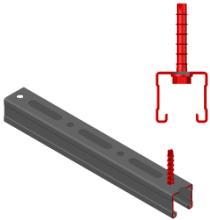
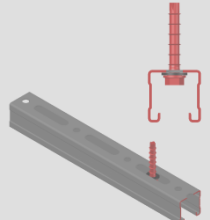
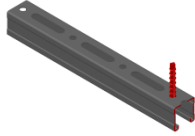
### Environmental conditions:

- static loads
- no fatigue loads

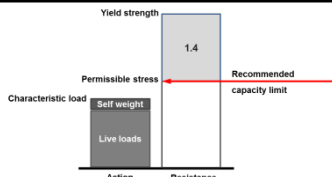
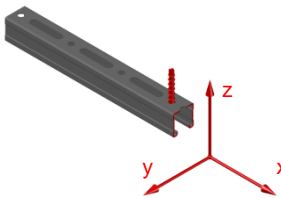
### Simplified drawing:



## HUS3-H8 Direct fixation to concrete

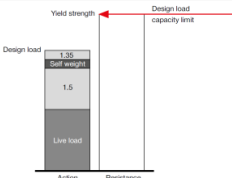
Possible loading cases		
<b>HUS3-H8</b> in rounded „anchor hole,,	<b>HUS3-H8&amp;W</b> in channel (oblong) slot	
		
<b>Loading case: HUS3-H8 in rounded „anchor hole,,</b>		<b>Combinations covered by loading case</b>
<b>BOM:</b> Channel Channel MQ-21 2m <span style="float: right;">2148545</span> MQ-21 3m <span style="float: right;">2148544</span> MQ-21 6m <span style="float: right;">2148543</span> MQ-41-L 2m <span style="float: right;">2141966</span> MQ-41-L 3m <span style="float: right;">2141965</span> MQ-41-L 6m <span style="float: right;">2141964</span> Screw anchor HUS3 - H8x55 5/-/ <span style="float: right;">2079794</span>		Direct fixation of channel on concrete fixed by HUS3-H8 through „Anchor hole,, in the channel 

### Recommended loading capacity - simplified for most common applications

Method							
	 <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td style="text-align: center;">3.14</td> </tr> </tbody> </table> <p style="font-size: small;">These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			3.14
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
		3.14					

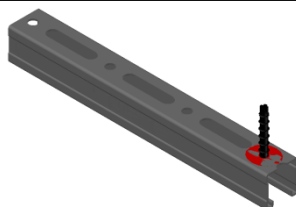
### Design loading capacity - 3D

1/2

Method	
	

### Limiting components of capacity evaluated in following tables:

1. Channel local pull through

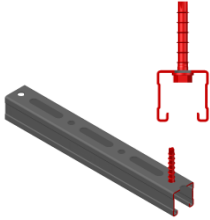
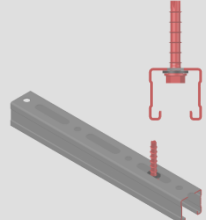


## HUS3-H8 Direct fixation to concrete

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

<b>HUS3-H8</b> in rounded „anchor hole,,	<b>HUS3-H8&amp;W</b> in channel (oblong) slot	
		

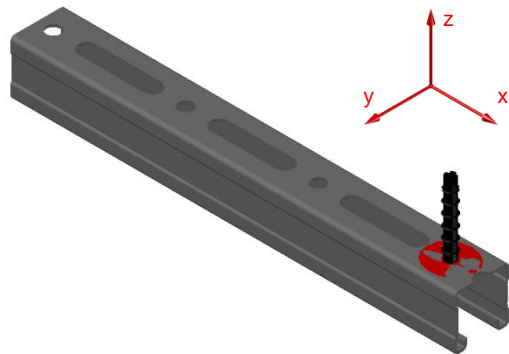
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Channel local pull through



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
					4.40
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$ , min concrete quality C20/25, no edge influence, no other anchor distance influence, min concrete slab (base material) thickness 120mm



## HUS3-H8 Direct fixation to concrete

Possible loading cases		
<b>HUS3-H8</b> in rounded „anchor hole,,	<b>HUS3-H8&amp;W</b> in channel (oblong) slot	
<b>Loading case: HUS3-H8&amp;W in channel (oblong) slot</b>		<b>Combinations covered by loading case</b>
<b>BOM:</b> Channel MQ-21 2m <span style="float: right;">2148545</span> MQ-21 3m <span style="float: right;">2148544</span> MQ-21 6m <span style="float: right;">2148543</span> MQ-41-L 2m <span style="float: right;">2141966</span> MQ-41-L 3m <span style="float: right;">2141965</span> MQ-41-L 6m <span style="float: right;">2141964</span> Screw anchor HUS3 - H8x55 5/-/ <span style="float: right;">2079794</span> A 10.5/20 washer <span style="float: right;">282851</span>		Direct fixation of channel on concrete fixed by HUS3-H8 and M10 washer through (oblong) slot in the channel 

Recommended loading capacity - simplified for most common applications								
<b>Method</b>								
		<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>2.89</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			2.89
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]						
		2.89						

Design loading capacity - 3D		1/2
<b>Method</b>		

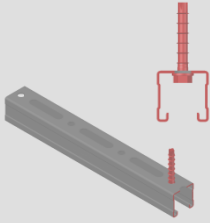
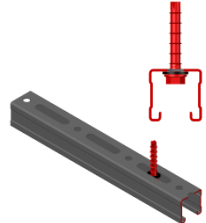
Limiting components of capacity evaluated in following tables:	
1. Channel local pull through	

## HUS3-H8 Direct fixation to concrete

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

<b>HUS3-H8</b> in rounded „anchor hole,,	<b>HUS3-H8&amp;W</b> in channel (oblong) slot	
		

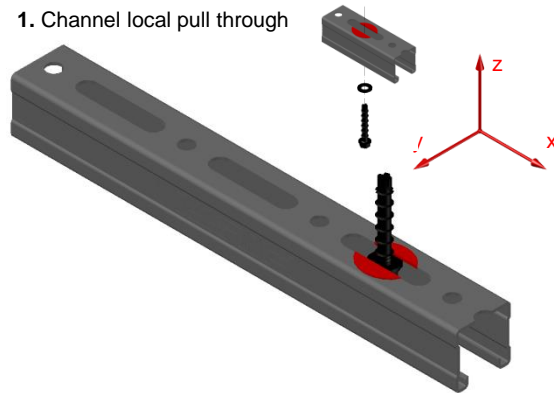
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Channel local pull through



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
					4.05
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$ , min concrete quality C20/25, no edge influence, no other anchor distance influence, min concrete slab (base material) thickness 120mm

### HST3-M10 Direct fixation to concrete

Designation	Item number
<b>Channel</b>	
MQ-21 2m	2148545
MQ-21 3m	2148544
MQ-21 6m	2148543
MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 6m	2141964
<b>Stud anchor</b>	
HST3 M10x90 30/10 stud anchor	2105712

#### Corrosion protection:

**Channel** sendzimir galvanized average 10µm

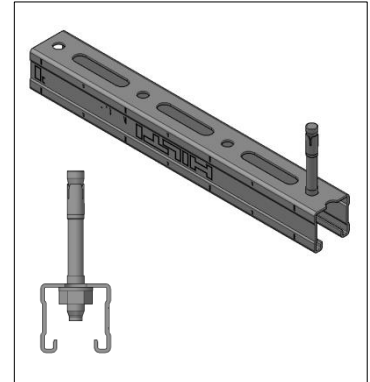
**Screw anchor** zinc plated min 5µm

#### Weight:

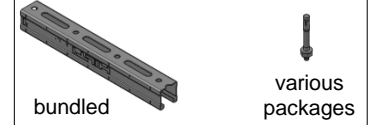
**Channel MQ-21** 1430 g/m

**Channel MQ-41-L** 1600 g/m

**Anchor** 58.0 g



#### Package content

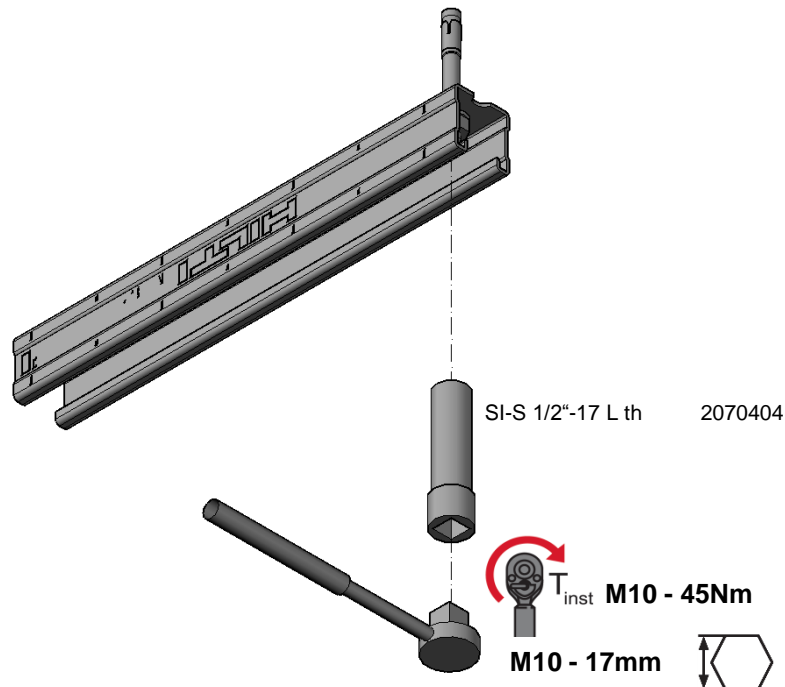


#### Material properties:

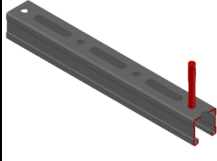
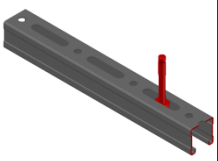
Material	Yield strength	Ultimate strength	E-modulus	Shear modulus
<b>Channel</b>				
Steel S250GD - DIN EN 10346	$F_y = 290 \frac{N}{mm^2}$	$F_u = 330 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$
<b>Anchor</b>				
Carbon steel	$F_y = 640 \frac{N}{mm^2}$	$F_u = 800 \frac{N}{mm^2}$	$E = 210000 \frac{N}{mm^2}$	$G = 80769 \frac{N}{mm^2}$

#### Instruction For Use:

Simplified, not attached to the packaging



# HST3-M10 Direct fixation to concrete

Possible loading cases		
HST3-M10 in rounded „anchor hole,,	HST3-M10 in channel (oblong) slot	
		

## Design criteria used for loading capacity

### Methodology:

- Finite element analysis
- **Standards and codes:**
- EN 1990 Basics of structural design 03.2003
- EN 1991-1-1 Eurocode 1: Actions on structures – Part 1-1: General actions – densities, self-weight, imposed loads for buildings 09.2011
- EN 1993-1-1 Eurocode 3: Design of steel structures – Part 1-1: General rules and rules for buildings 03.2012
- EN 1993-1-3 Eurocode 3: Design of steel structures – Part 1-3: General rules- Supplementary rules for cold-formed members and sheeting 03.2012
- EN 1993-1-5 Eurocode 3: Design of steel structures – Part 1-5: Plated structural elements 03.2012
- EN 1993-1-8 Eurocode 3: Design of steel structures – Part 1-8: Design of joints 03.2012
- EN 10025-2 Hot rolled products of structural steels- Part 2: technical delivery conditions for non-alloy structural steels 02.2005
- RAL-GZ 655 Pipe Supports 04.2008

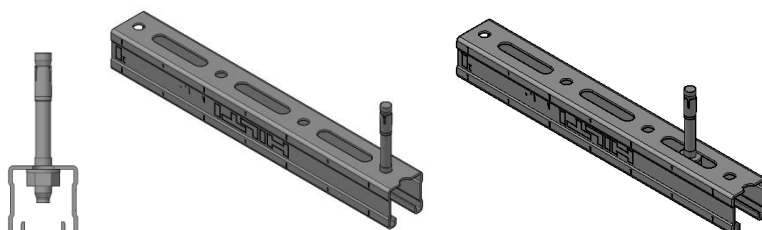
### Software:

- Ansys 16.0
- Microsoft Excel

### Environmental conditions:

- static loads
- no fatigue loads

### Simplified drawing:



## HST3-M10 Direct fixation to concrete

### Possible loading cases

HST3-M10 in rounded „anchor hole,,	HST3-M10 in channel (oblong) slot	

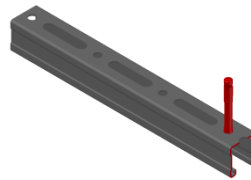
### Loading case: Standard

**BOM:**

Channel	
Channel	
MQ-21 2m	2148545
MQ-21 3m	2148544
MQ-21 6m	2148543
MQ-41-L 2m	2141966
MQ-41-L 3m	2141965
MQ-41-L 6m	2141964
Screw anchor	
HST3 M10x90 30/10	2105712

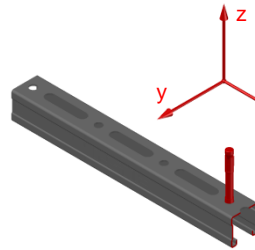
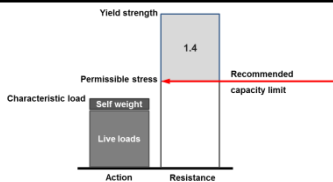
### Combinations covered by loading case

Direct fixation of channel on concrete fixed by HST3-M10 through „Anchor hole,, in the channel



## Recommended loading capacity - simplified for most common applications

### Method



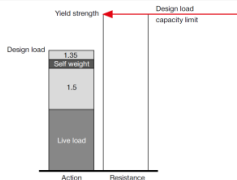
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]
		3.29

These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.

## Design loading capacity - 3D

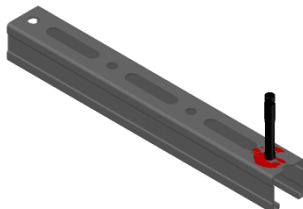
1/2

### Method



## Limiting components of capacity evaluated in following tables:

1. Channel local pull through

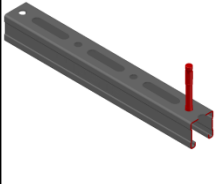
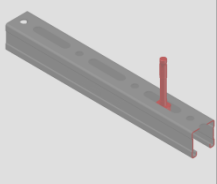


## HUS3-H8 Direct fixation to concrete

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

HST3-M10 in rounded „anchor hole,,	HST3-M10 in channel (oblong) slot	
		

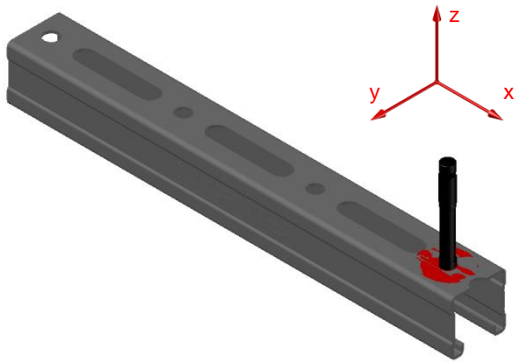
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Channel local pull through



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
					4.60
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$ , min concrete quality C20/25, no edge influence, no other anchor distance influence, min concrete slab (base material) thickness 120mm

## HST3-M10 Direct fixation to concrete

Possible loading cases		
HST3-M10 in rounded „anchor hole,,	HST3-M10 in channel (oblong) slot	
Loading case: Standard		Combinations covered by loading case
<b>BOM:</b> Channel Channel MQ-21 2m                               2148545 MQ-21 3m                               2148544 MQ-21 6m                               2148543 MQ-41-L 2m                             2141966 MQ-41-L 3m                             2141965 MQ-41-L 6m                             2141964 Screw anchor HST3 M10x90 30/10                   2105712		Direct fixation of channel on concrete fixed by HST3-M10 through (oblong) slot in the channel  

Recommended loading capacity - simplified for most common applications							
Method	<table border="1"> <thead> <tr> <th><math>\pm F_{x,rec.}</math> [kN]</th> <th><math>\pm F_{y,rec.}</math> [kN]</th> <th><math>\pm F_{z,rec.}</math> [kN]</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td>2.89</td> </tr> </tbody> </table> <p>These values are individual one directional maximal capacity limits. For any combinations of multiple directions, use design values and their corresponding interaction formulas.</p>	$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]			2.89
$\pm F_{x,rec.}$ [kN]	$\pm F_{y,rec.}$ [kN]	$\pm F_{z,rec.}$ [kN]					
		2.89					

Design loading capacity - 3D		1/2
Method		

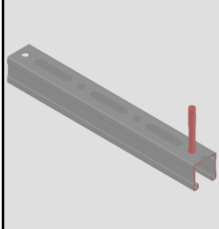
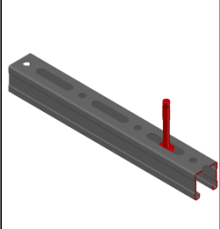
Limiting components of capacity evaluated in following tables:	
1. Channel local pull through	

## HUS3-H8 Direct fixation to concrete

### Conditions of the loading capacity tables:

- Just for static loads
- No fatigue loads
- No low ( $< -10^{\circ} \text{ C}$ ), no high ( $> +100^{\circ} \text{ C}$ ) temperatures

### Possible loading cases

HST3-M10 in rounded „anchor hole,,	HST3-M10 in channel (oblong) slot	
		

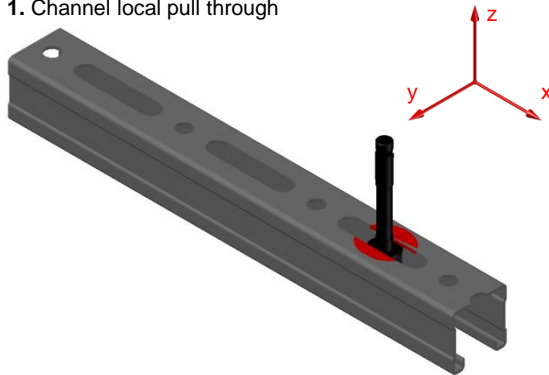
### Design loading capacity - 3D

2/2

#### Summary of design loads\*

**NOTE:** all values in interaction formulas should be used in absolute values! The values below are referred to the coordinate system shown in the drawing.

#### 1. Channel local pull through



+Fx,Rd [kN]	-Fx,Rd [kN]	+Fy,Rd [kN]	-Fy,Rd [kN]	+Fz,Rd [kN]	-Fz,Rd [kN]
					4.05
+Mx,Rd [kNcm]	-Mx,Rd [kNcm]	+My,Rd [kNcm]	-My,Rd [kNcm]	+Mz,Rd [kNcm]	-Mz,Rd [kNcm]

Condition: valid for channel edge distance  $\geq 100\text{mm}$ , min concrete quality C20/25, no edge influence, no other anchor distance influence, min concrete slab (base material) thickness 120mm





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